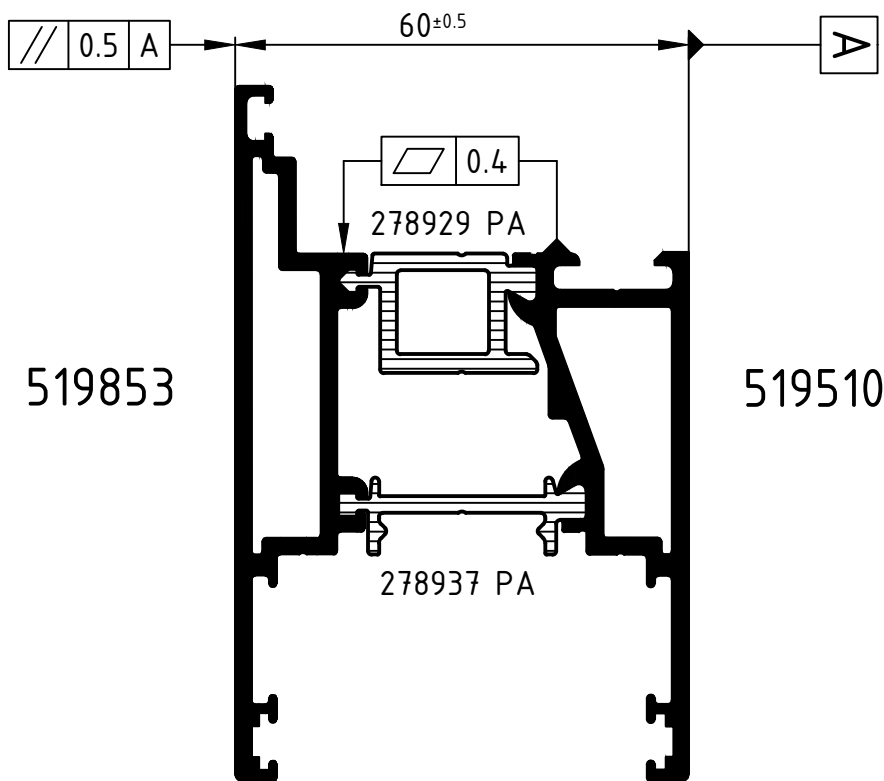
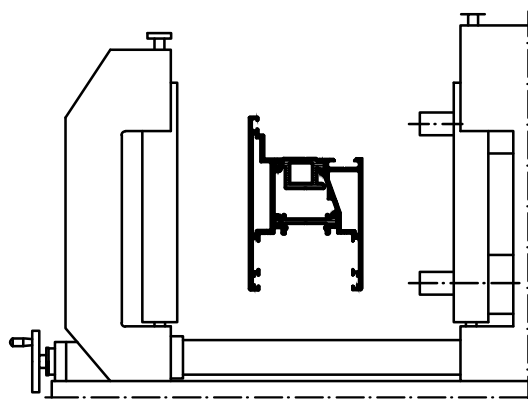


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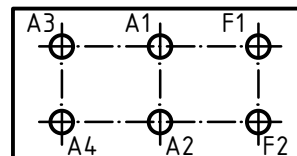


Mount pressure rollers with Art. No. towards the machine.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:

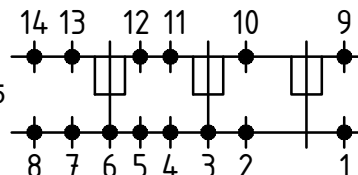


Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)				
A1	1	282251		282251	R1/R2/A1		R1	2 296449 (2.0 mm)	
A2	1	282251		282251	R3/R4/A2		R2	2 282821 (20.0 mm)	
A3	1	282252		282251	R1/R2/A3		R3	3 296229 (5.5 mm)	
A4	1	282252		282251	R3/R4/A4		R4	2 296210 (10.0 mm)	
F1	1	289440			R3/R5/F1		R5	1 280743 (5.0 mm)	
F2	1	264058							
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		—			
				uml. total				Maßstab Scale 1 : 1	
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Benennung Title	
Name				19.01.2021				Roller plan Isomat 3/4/5	
		gez. drawn		Finkemeyer, C.				Schüco ASE 60 CN	
		gepr. checked		Winkler, A.					
		ges. seen		Nienhüser, R.					