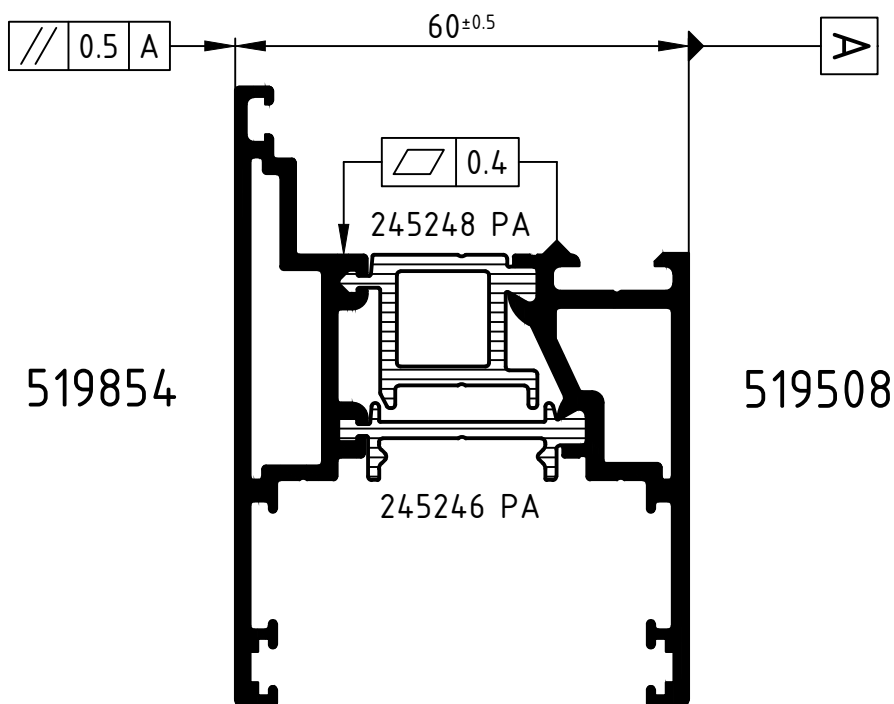
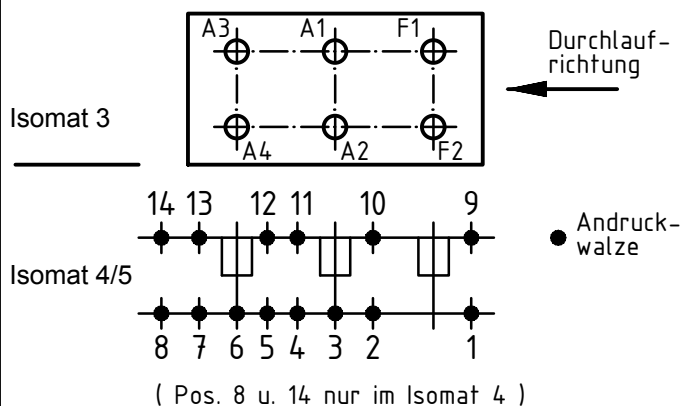
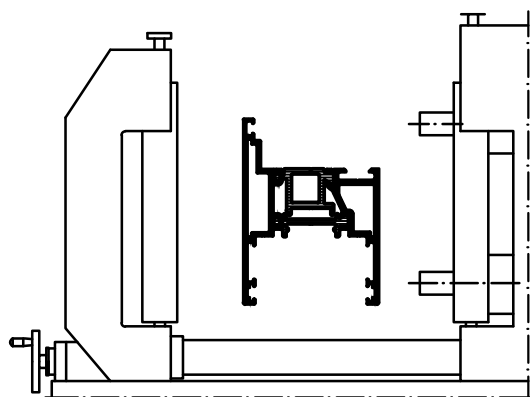


Technical data subject to change. © Schüco International KG, Bielefeld, Germany. All Rights Reserved.  
Technische Änderungen vorbehalten. © Schüco International KG, Bielefeld, Germany. Alle Rechte vorbehalten.



Mount pressure rollers with Art. No. towards the machine.

**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines  
**Attention:**



|                                           |  |                          |                                               |                                      |                                                                                 | Stck.<br>Qty. |          | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                                 |                   |
|-------------------------------------------|--|--------------------------|-----------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|----------|------------------------------------------|-------------------------------------------------|-------------------|
|                                           |  | Stck.<br>Qty.            | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |               |          |                                          |                                                 |                   |
| A1                                        |  | 1                        | 282251                                        | 282251                               | R1/R2/A1                                                                        | R1            | 2        | 296449 ( 2.0 mm)                         |                                                 |                   |
| A2                                        |  | 1                        | 282251                                        | 282251                               | R3/R4/A2                                                                        | R2            | 2        | 282821 (20.0 mm)                         |                                                 |                   |
| A3                                        |  | 1                        | 282252                                        | 282251                               | R1/R2/A3                                                                        | R3            | 3        | 296229 ( 5.5 mm)                         |                                                 |                   |
| A4                                        |  | 1                        | 282252                                        | 282251                               | R3/R4/A4                                                                        | R4            | 2        | 296210 (10.0 mm)                         |                                                 |                   |
| F1                                        |  | 1                        | 289440                                        |                                      | R3/R5/F1                                                                        | R5            | 1        | 280743 ( 5.0 mm)                         |                                                 |                   |
| F2                                        |  | 1                        | 264058                                        |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                          |               | VP<br>PU |                                          | Info-Plan:                                      |                   |
|                                           |  |                          |                                               |                                      | mech.<br>polished                                                               |               | —        |                                          | Maßstab<br>Scale                                | Gewicht<br>Weight |
|                                           |  |                          |                                               |                                      | uml.<br>total                                                                   |               |          |                                          |                                                 |                   |
| Paßmaße<br>Close tol.                     |  | Abmaße<br>Std. tolerance |                                               |                                      |                                                                                 |               |          | Werkstoff<br>Material                    |                                                 |                   |
| Original / Änderung<br>Revision / Version |  |                          | 0100                                          |                                      | Datum<br>Date                                                                   |               | Name     |                                          | Benennung<br>Title                              |                   |
| Name                                      |  |                          |                                               |                                      | 19.01.2021                                                                      |               |          |                                          | Roller plan<br>Isomat 3/4/5<br>Schüco ASE 60 CN |                   |
|                                           |  |                          | gez.<br>drawn                                 |                                      | Finkemeyer, C.                                                                  |               |          |                                          |                                                 |                   |
|                                           |  |                          | gepr.<br>checked                              |                                      | Winkler, A.                                                                     |               |          |                                          |                                                 |                   |
|                                           |  |                          | ges.<br>seen                                  |                                      | Nienhüser, R.                                                                   |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          | 519849 RP 0000                                  |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          | Ersatz für<br>Replacement<br>for                |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |
|                                           |  |                          |                                               |                                      |                                                                                 |               |          |                                          |                                                 |                   |