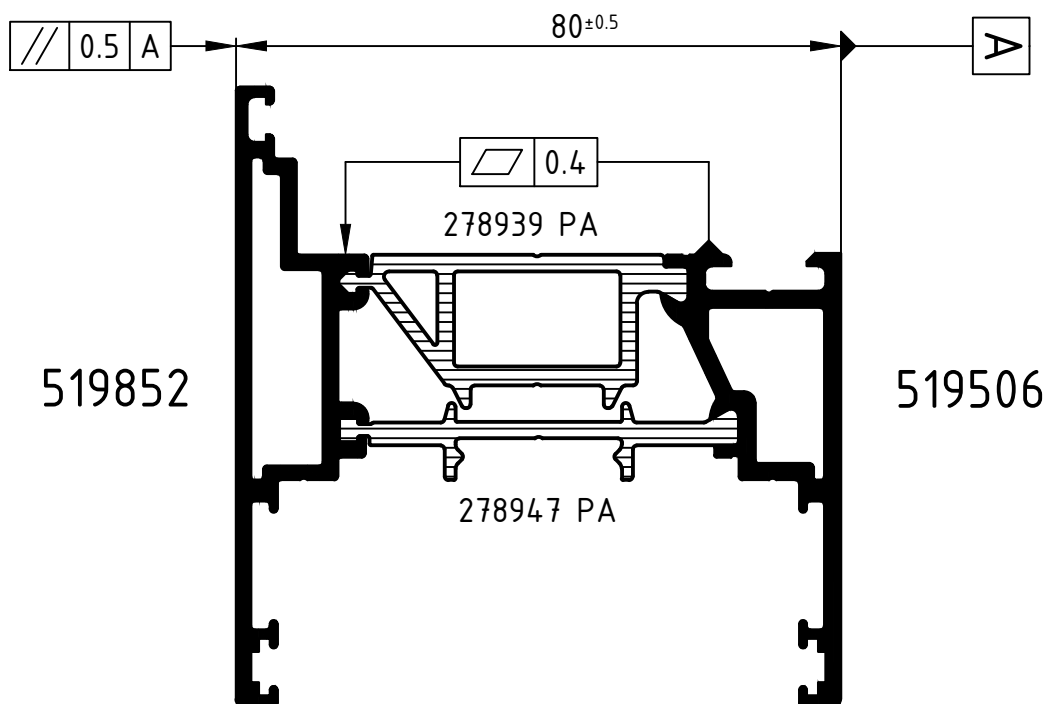
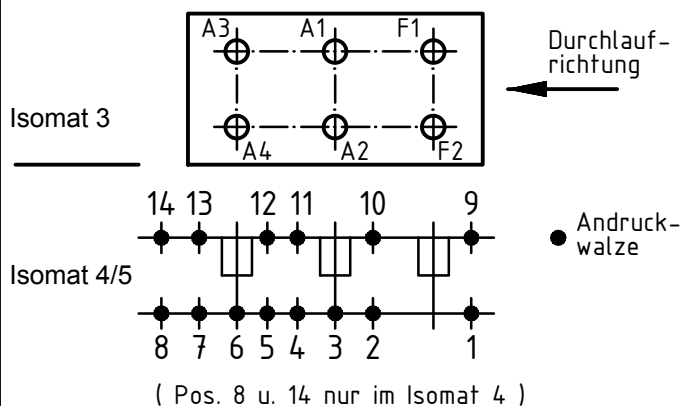
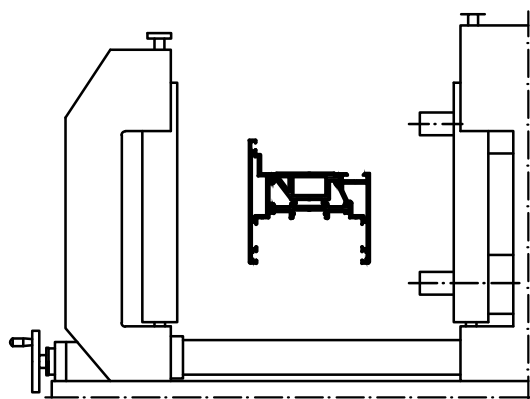




Mount pressure rollers with Art. No. towards the machine.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			
A1	1	282251	282251	R1/R2/A1	R1	2	296449 (2.0 mm)	
A2	1	282251	282251	R3/R4/A2	R2	2	282821 (20.0 mm)	
A3	1	282252	282251	R1/R2/A3	R3	3	296229 (5.5 mm)	
A4	1	282252	282251	R3/R4/A4	R4	2	296210 (10.0 mm)	
F1	1	289440			R5	1	280743 (5.0 mm)	
F2	1	264060						
		Zulässige Abweichung Permissible tolerance			Oberflächenabwicklung Circumference		VP PU	
					mech. polished —		Info-Plan:	
					uml. total		Maßstab Scale 1 : 1	
Paßmaße Close tol.		Abmaße Std. tolerance					Gewicht Weight	
Original / Änderung Revision / Version		0100			Datum Date		Werkstoff Material	
Name		20.01.2021			Name		Benennung Title	
		gez. drawn			Finkemeyer, C.		Roller plan Isomat 3/4/5 Schüco ASE 80 CN	
		gepr. checked			Winkler, A.			
		ges. seen			Nienhüser, R.			
							Zeichn.-Nr. Drawing No. 519856 RP 0000	
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	