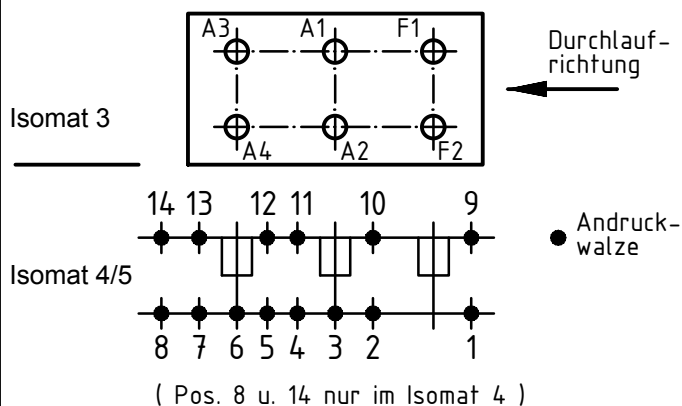
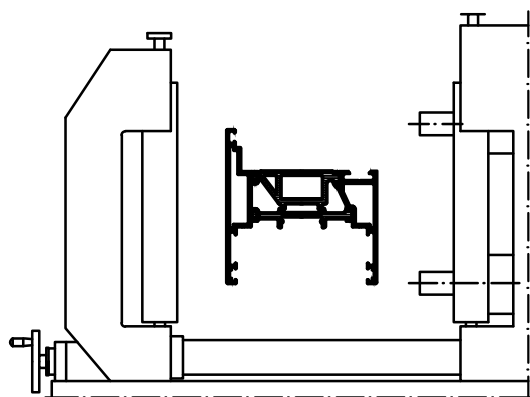


Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines



					Stck. Qty.			Art.-Nr. Zubehör Art.-No. Accessories			
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)						
A1	1	282251		282251	R1/R2/A1				R1	2	296449 (2.0 mm)
A2	1	282251		282251	R3/R4/A2				R2	2	282821 (20.0 mm)
A3	1	282252		282251	R1/R2/A3				R3	3	296229 (5.5 mm)
A4	1	282252		282251	R3/R4/A4				R4	2	296210 (10.0 mm)
F1	1	289440			R3/R5/F1				R5	1	280743 (5.0 mm)
F2	1	264060									
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:			
				mech. polished —		Maßstab Scale 1 : 1		Gewicht Weight			
				uml. total							
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material					
Original / Änderung Revision / Version 0100				Datum Date		Name		Benennung Title			
Name				20.01.2021		Roller plan Isomat 3/4/5					
				gez. drawn		Schüco ASE 80 CN					
				gepr. checked							
				ges. seen							
						Zeichn.-Nr. Drawing No. 519857 RP 0000					
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature					
						Ersatz für Replacement for					