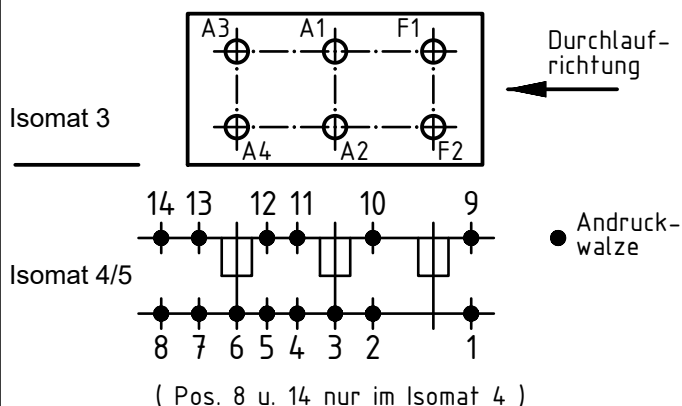
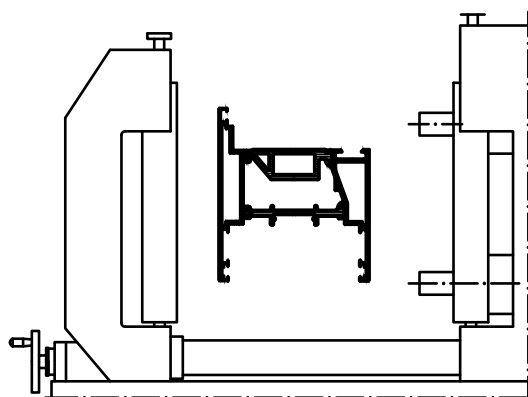


Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
Stck. Qty.		Art.-Nr. Art.-No. für Isomat 3/5		Art.-Nr. Art.-No. für Isomat 4		Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		
A1	1	282251	282251	R1/R2/A1		R1	2	296449 (2.0 mm)
A2	1	282251	282251	R3/R4/A2		R2	2	282821 (20.0 mm)
A3	1	282252	282251	R1/R2/A3		R3	3	296229 (5.5 mm)
A4	1	282252	282251	R3/R4/A4		R4	2	296210 (10.0 mm)
F1	1	289440		R3/R5/F1		R5	1	280743 (5.0 mm)
F2	1	264060						
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished		Maßstab Scale		Gewicht Weight
				uml. total		1 : 1		
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material		
Original / Änderung Revision / Version		0201		Datum Date		Benennung Title		
Name		31.10.2023		Name		Roller plan Isomat 3/4/5		
Note text added		gez. drawn		C. Finkemeyer		Schüco ASE 80 CN		
		gepr. checked		Winkler, A.				
		ges. seen		Nienhüser, R.				
						Zeichn.-Nr. Drawing No.		519858 RP 0000
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for