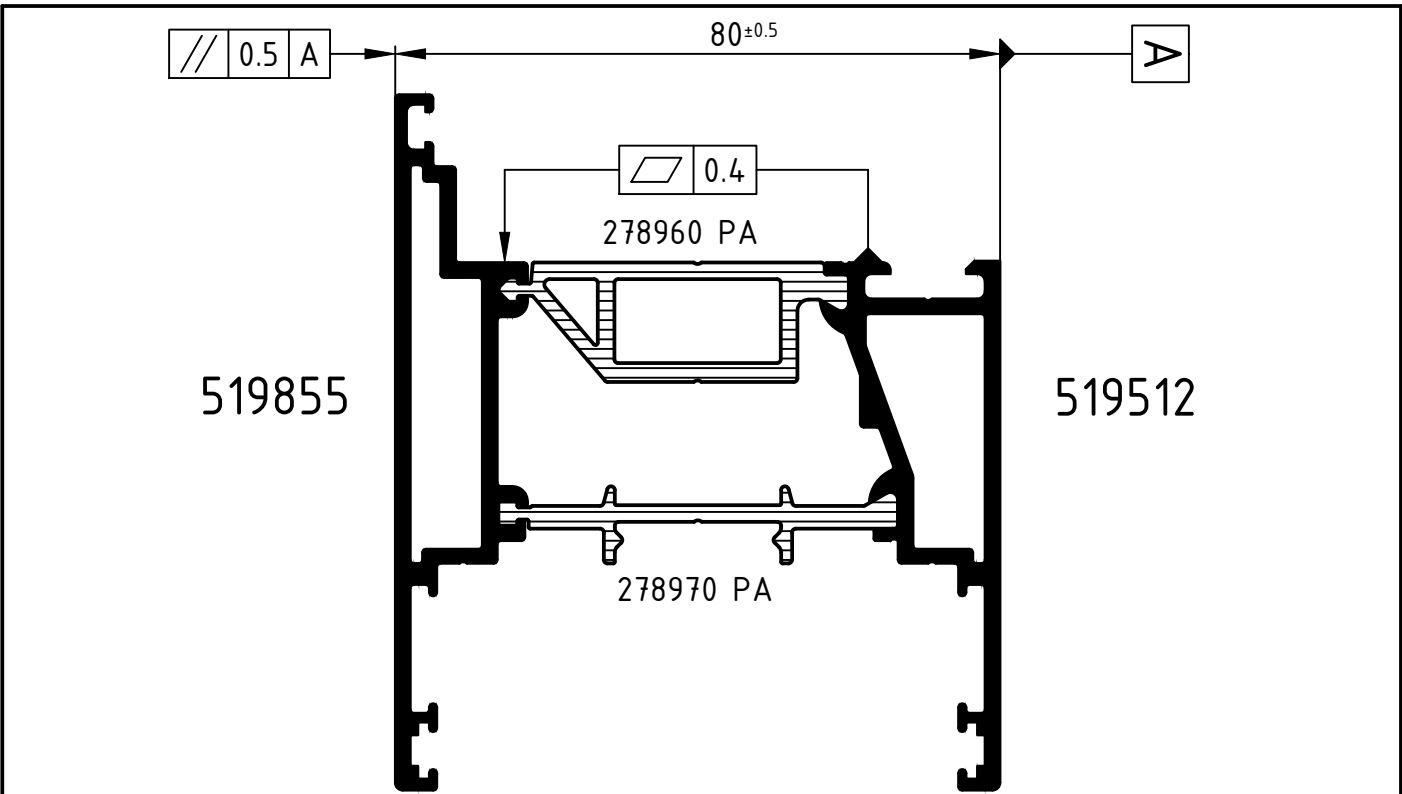
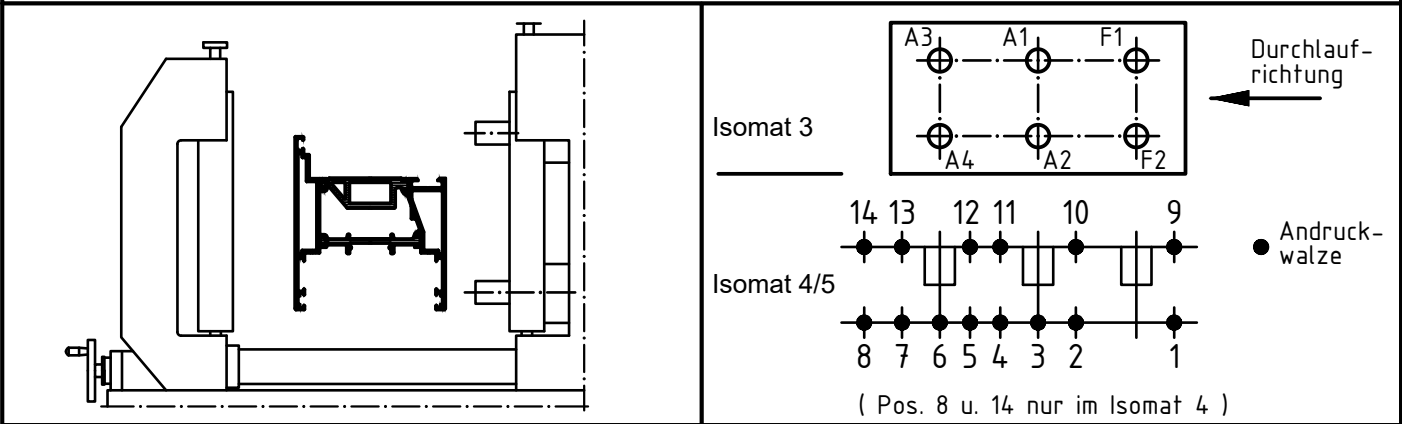


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Mount pressure rollers with Art. No. towards the machine.
Attention, do not roll with too high pressure. Reduced shear strength $R_{usv} \geq 24 \text{ N/mm}$.

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current guidelines



	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
A1	1	282251	282251	R1/R2/A1		R1	2	296449 (2.0 mm)
A2	1	282251	282251	R3/R4/A2		R2	2	282821 (20.0 mm)
A3	1	282252	282251	R1/R2/A3		R3	3	296229 (5.5 mm)
A4	1	282252	282251	R3/R4/A4		R4	2	296210 (10.0 mm)
F1	1	289440		R3/R5/F1		R5	1	280743 (5.0 mm)
F2	1	264060						

Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
		mech. polished uml. total		Maßstab Scale	Gewicht Weight
				1 : 1	
Paßmaße Close tol.		Abmaße Std. tolerance		Werkstoff Material	
Original / Änderung Revision / Version		Datum Date		Benennung Title	
0201		31.10.2023		Roller plan Isomat 3/4/5	
Name		Name		Schüco ASE 80 CN	
Note text added		gez. drawn C. Finkemeyer		Zeichn.-Nr. Drawing No.	
		gepr. checked Winkler, A.		519859 RP 0000	
		ges. seen Nienhüser, R.		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
		SCHÜCO		Ersatz für Replacement for	