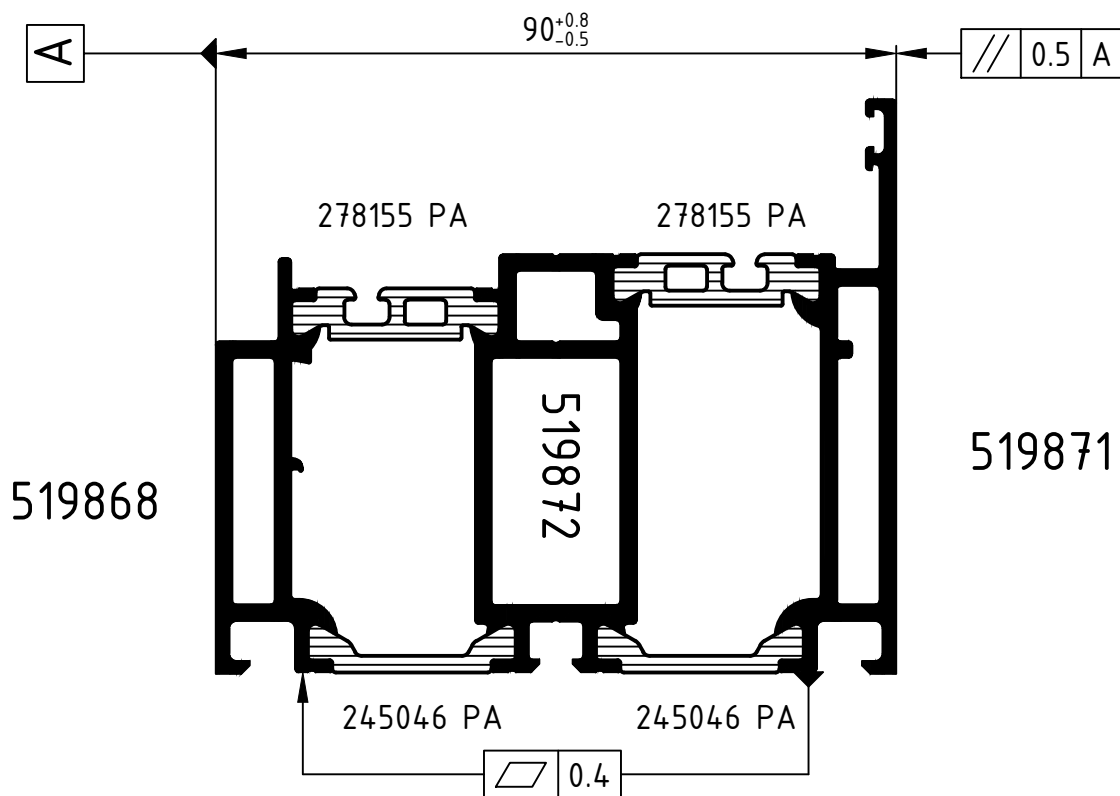
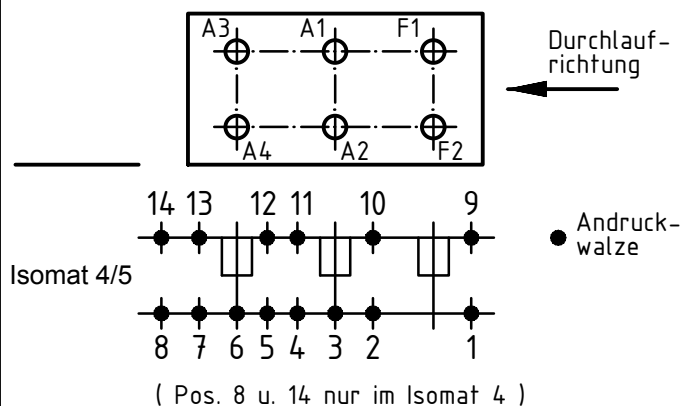
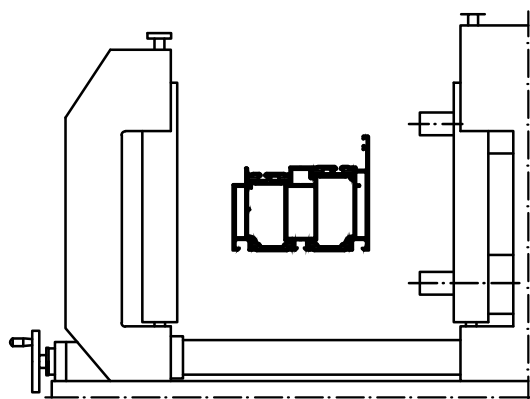




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	3	280749 (7.0 mm)
A1	1	289779	289779	289779	R1/A1				
A2	1	289781	289781	289781					
A3	1	289780	289779	289779	R1/A3				
A4	1	289782	289781	289781					
F1	1	289767			R1/F1				
F2	1	289778							
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
						1 : 1		Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material			
Original / Änderung Revision / Version		0100		Datum Date		Name		Benennung Title	
Name				27.08.2021				Roller plan Isomat 4/5 Schüco AD UP 90 CN	
		gez. drawn		Finkemeyer, C.					
		gepr. checked		Winkler, A.					
		ges. seen		Nienhüser, R.					