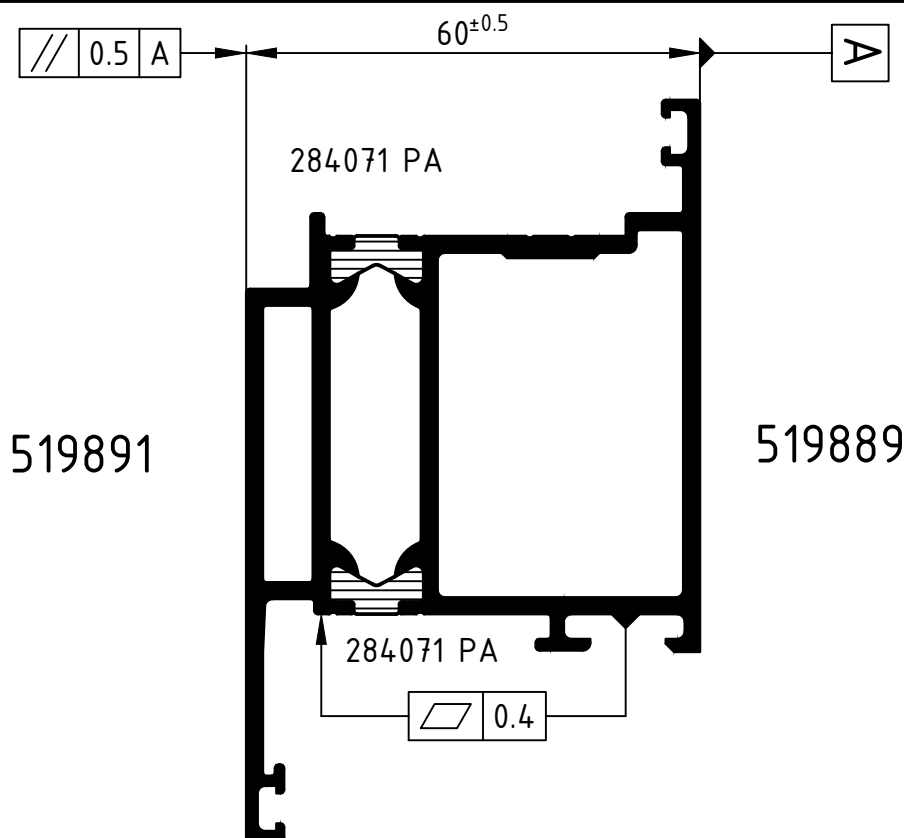
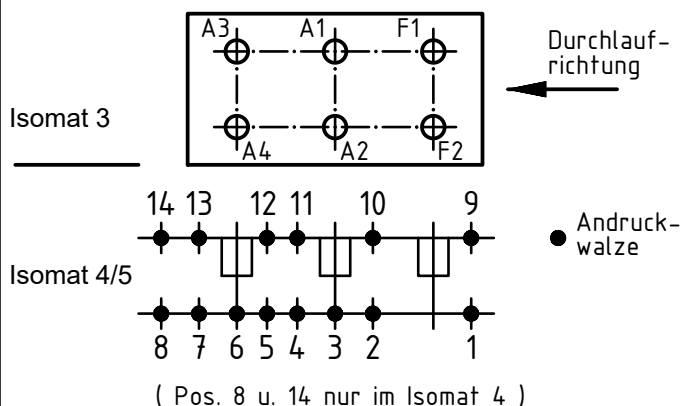
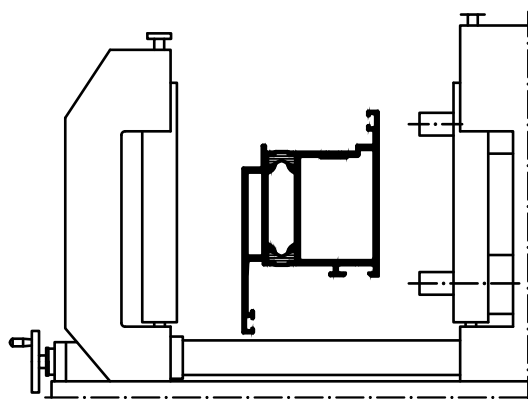


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**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this  
**Attention:** roller plan. Please note the examination advices of the current guidelines



|                                           |               |                                               |                                      |                                                                                         | Stck.<br>Qty. |                                  | Art.-Nr. Zubehör<br>Art.-No. Accessories |  |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|-----------------------------------------------------------------------------------------|---------------|----------------------------------|------------------------------------------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside)         | R1            | 6                                | 296207 ( 4.0 mm)                         |  |
| A1                                        | 1             | 283015 A                                      | 283015 A                             | R1/R2/A1                                                                                | R2            | 6                                | 280752 (Adapter)                         |  |
| A2                                        | 1             | 283015 A                                      | 283015 A                             | R1/R2/A2                                                                                |               |                                  |                                          |  |
| A3                                        | 1             | 283016 A                                      | 283015 A                             | R1/R2/A3                                                                                |               |                                  |                                          |  |
| A4                                        | 1             | 283016 A                                      | 283015 A                             | R1/R2/A4                                                                                |               |                                  |                                          |  |
| F1                                        | 1             | 283014 A                                      |                                      | R1/R2/F1                                                                                |               |                                  |                                          |  |
| F2                                        | 1             | 283014 A                                      |                                      | R1/R2/F2                                                                                |               |                                  |                                          |  |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                                  |               | VP<br>PU                         |                                          |  |
|                                           |               |                                               |                                      | mech.<br>polished                                                                       |               | -                                |                                          |  |
|                                           |               |                                               |                                      | uml.<br>total                                                                           |               |                                  |                                          |  |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      |                                                                                         |               | Maßstab<br>Scale                 |                                          |  |
|                                           |               |                                               |                                      |                                                                                         |               | 1 : 1                            |                                          |  |
|                                           |               |                                               |                                      |                                                                                         |               | Gewicht<br>Weight                |                                          |  |
|                                           |               |                                               |                                      |                                                                                         |               | Werkstoff<br>Material            |                                          |  |
| Original / Änderung<br>Revision / Version |               | 0100                                          |                                      | Datum<br>Date                                                                           |               | Name                             |                                          |  |
| Name                                      |               |                                               |                                      | 20.01.2022                                                                              |               | Benennung<br>Title               |                                          |  |
|                                           |               | gez.<br>drawn                                 |                                      | Finkemeyer                                                                              |               | Roller plan                      |                                          |  |
|                                           |               | gepr.<br>checked                              |                                      | Winkler, A.                                                                             |               | Isomat 3/4/5                     |                                          |  |
|                                           |               | ges.<br>seen                                  |                                      | Nienhüser, R.                                                                           |               | Schüco ADS 60 CN                 |                                          |  |
|                                           |               |                                               |                                      |                                                                                         |               | IsoModul                         |                                          |  |
|                                           |               |                                               |                                      |                                                                                         |               | Zeichn.-Nr.<br>Drawing No.       |                                          |  |
|                                           |               |                                               |                                      |                                                                                         |               | 519895 RP 1000                   |                                          |  |
|                                           |               |                                               |                                      | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |               | Ersatz für<br>Replacement<br>for |                                          |  |
|                                           |               |                                               |                                      |                                                                                         |               |                                  |                                          |  |
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