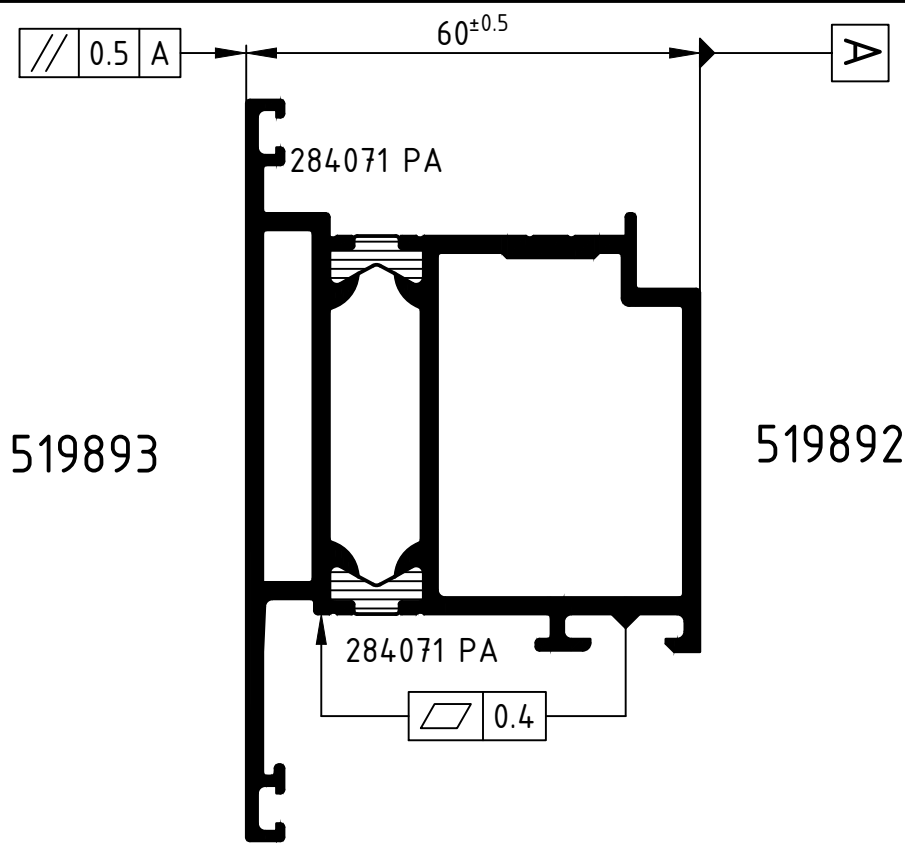
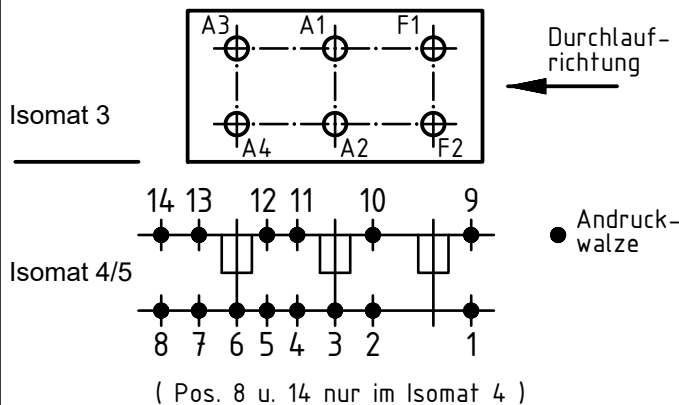
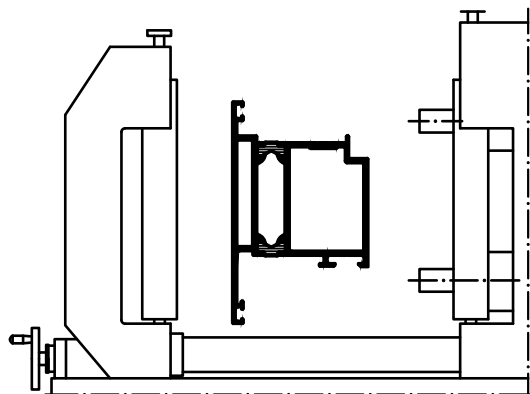


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Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories			
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	6	296207 (4.0 mm)	
							R2	6	280752 (Adapter)	
A1	1		283015 A	283015 A	R1/R2/A1					
A2	1		283015 A	283015 A	R1/R2/A2					
A3	1		283016 A	283015 A	R1/R2/A3					
A4	1		283016 A	283015 A	R1/R2/A4					
F1	1	283014 A			R1/R2/F1					
F2	1	283014 A			R1/R2/F2					
		Zulässige Abweichung Permissible tolerance			Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
					mech. polished		-		Maßstab Scale	
					uml. total					
Paßmaße Close tol.		Abmaße Std. tolerance					1 : 1		Gewicht Weight	
Original / Änderung Revision / Version		0100			Datum Date		Werkstoff Material			
Name					20.01.2022		Benennung Title			
		gez. drawn			Finkemeyer		Roller plan Isomat 3/4/5		Schüco ADS 60 CN	
		gepr. checked			Winkler, A.					
		ges. seen			Nienhüser, R.					
					Zeichn.-Nr. Drawing No.		519896 RP 1000			
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for			