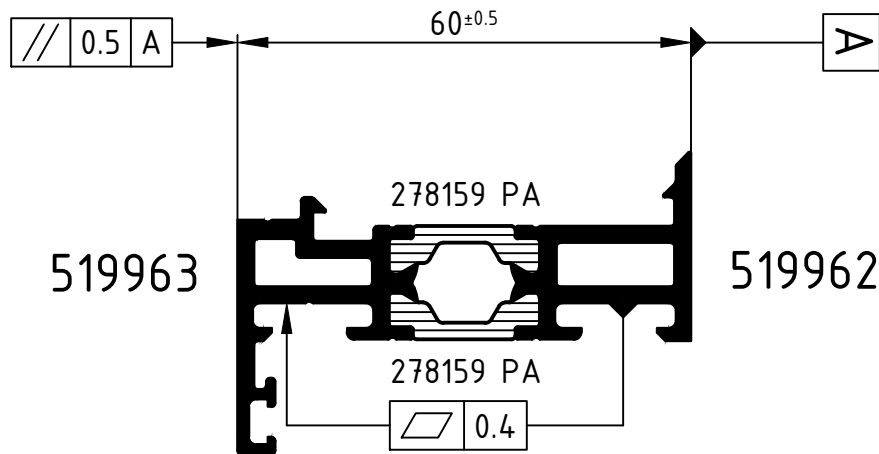
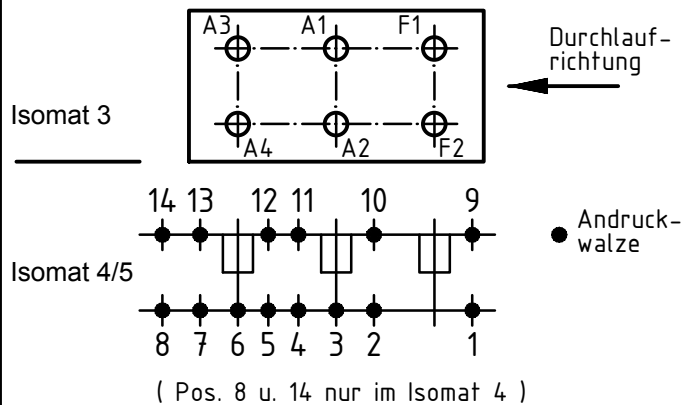
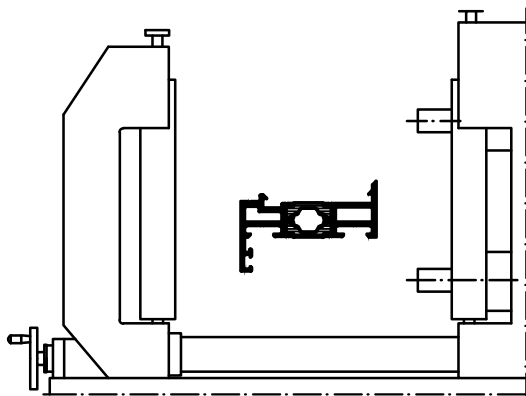




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)
					R2	6	280753 (15.0 mm)
A1	1	283150 B	283150 B	R1/A1/R2			
A2	1	283150 B	283150 B	R1/A2/R2			
A3	1	283151 B	283150 B	R1/A3/R2			
A4	1	283151 B	283150 B	R1/A4/R2			
F1	1	283149 B		R1/F1/R2			
F2	1	283149 B		R1/F2/R2			
			Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU		Info-Plan:
				mech. polished			
				uml. total		Maßstab Scale	Gewicht Weight
Paßmaße Close tol.	Abmaße Std. tolerance					1 : 1	
Original / Änderung Revision / Version	0100		Datum Date	Name	Werkstoff Material		
Name		19.01.2021			Benennung Title		
		gez. drawn	Finkemeyer, C.			Roller plan	
		gepr. checked	Winkler, A.			Isomat 3/4/5	
		ges. seen	Nienhüser, R.		Schüco ASE 60 CN		
					Zeichn.-Nr. Drawing No.	519950 RP 1000	
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for	