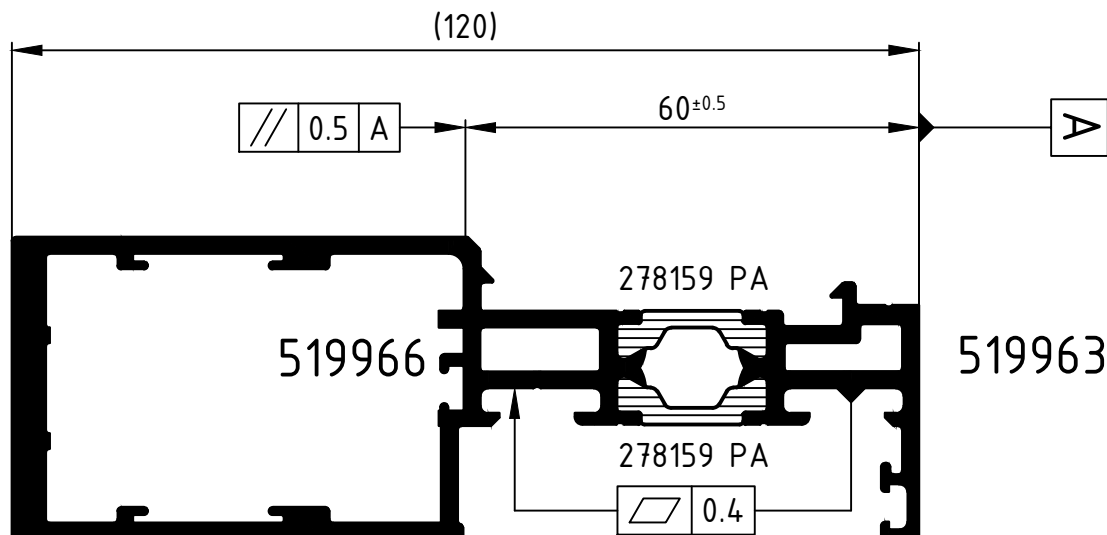
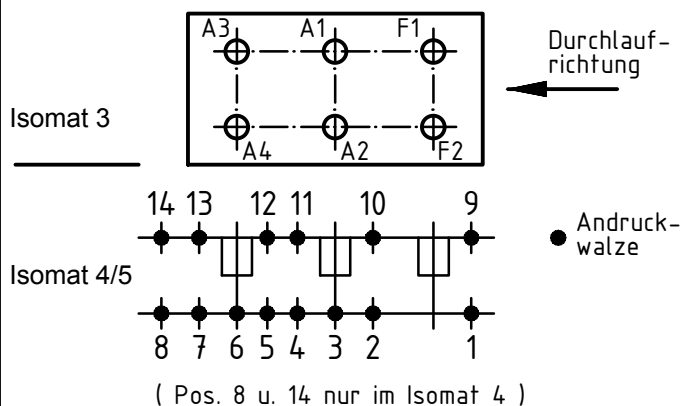
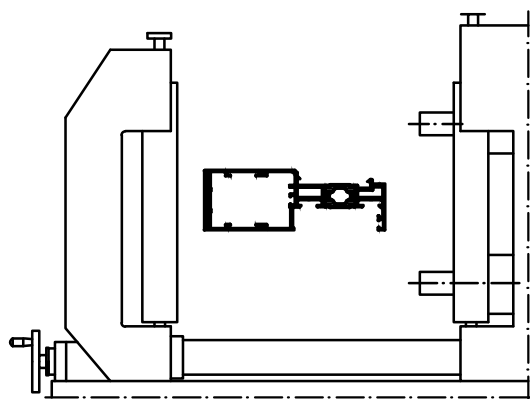




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)	
	A1	1	283150 B	283150 B	R1/A1/R2			
	A2	1	283150 B	283150 B	R1/A2/R2			
	A3	1	283151 B	283150 B	R1/A3/R2			
	A4	1	283151 B	283150 B	R1/A4/R2			
	F1	1	283149 B		R1/F1/R2			
	F2	1	283149 B		R1/F2/R2			
			Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
					mech. polished		—	
					uml. total			
	Paßmaße Close tol.	Abmaße Std. tolerance					Maßstab Scale	
							1 : 1	
							Gewicht Weight	
							Werkstoff Material	
	Original / Änderung Revision / Version	0100		Datum Date	Name	Benennung Title		
				19.01.2021		Roller plan Isomat 3/4/5 Schüco ASE 60 CN		
			gez. drawn		Finkemeyer, C.			
			gepr. checked		Winkler, A.			
			ges. seen		Nienhüser, R.			
						Zeichn.-Nr. Drawing No.		
						519952 RP 1000		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for	

SCHÜCO