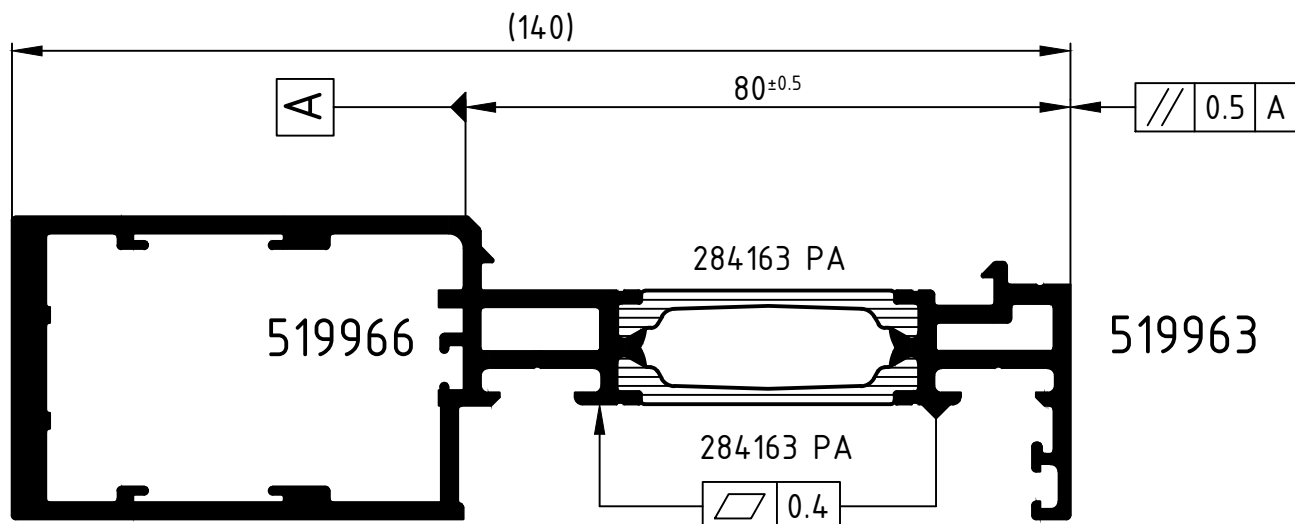
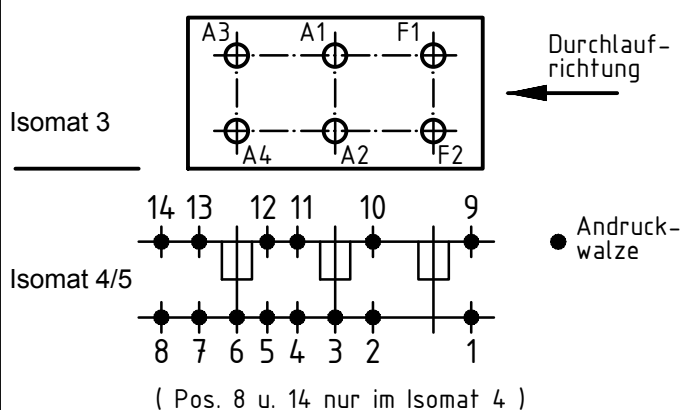
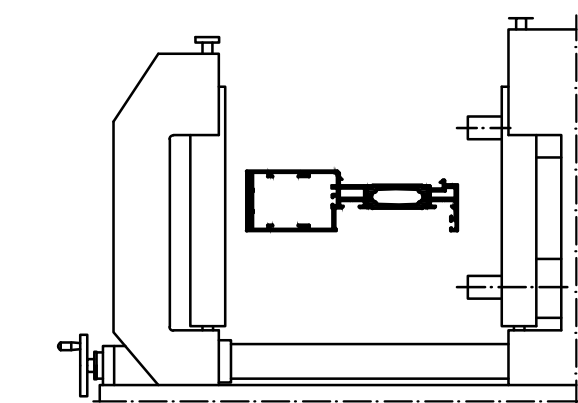




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines



					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6 282821 (20.0 mm)
A1	1	282657 B	282657 B	R1/A1		
A2	1	282657 B	282657 B	R1/A2		
A3	1	282658 B	282657 B	R1/A3		
A4	1	282658 B	282657 B	R1/A4		
F1	1	282660 B		R1/F1		
F2	1	282660 B		R1/F2		
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference	VP PU	Info-Plan:
				mech. polished	—	
				uml. total		
Paßmaße Close tol.	Abmaße Std. tolerance				Maßstab Scale	Gewicht Weight
Original / Änderung Revision / Version	0100		Datum Date	Name	Werkstoff Material	
Name		22.01.2021		Benennung Title	Roller plan Isomat 3/4/5 Schüco ASE 80 CN	
		gez. drawn	Finkemeyer, C.			
		gepr. checked	Winkler, A.			
		ges. seen	Nienhüser, R.			
				Zeichn.-Nr. Drawing No.	519958 RP 1000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	Ersatz für Replacement for	

SCHÜCO