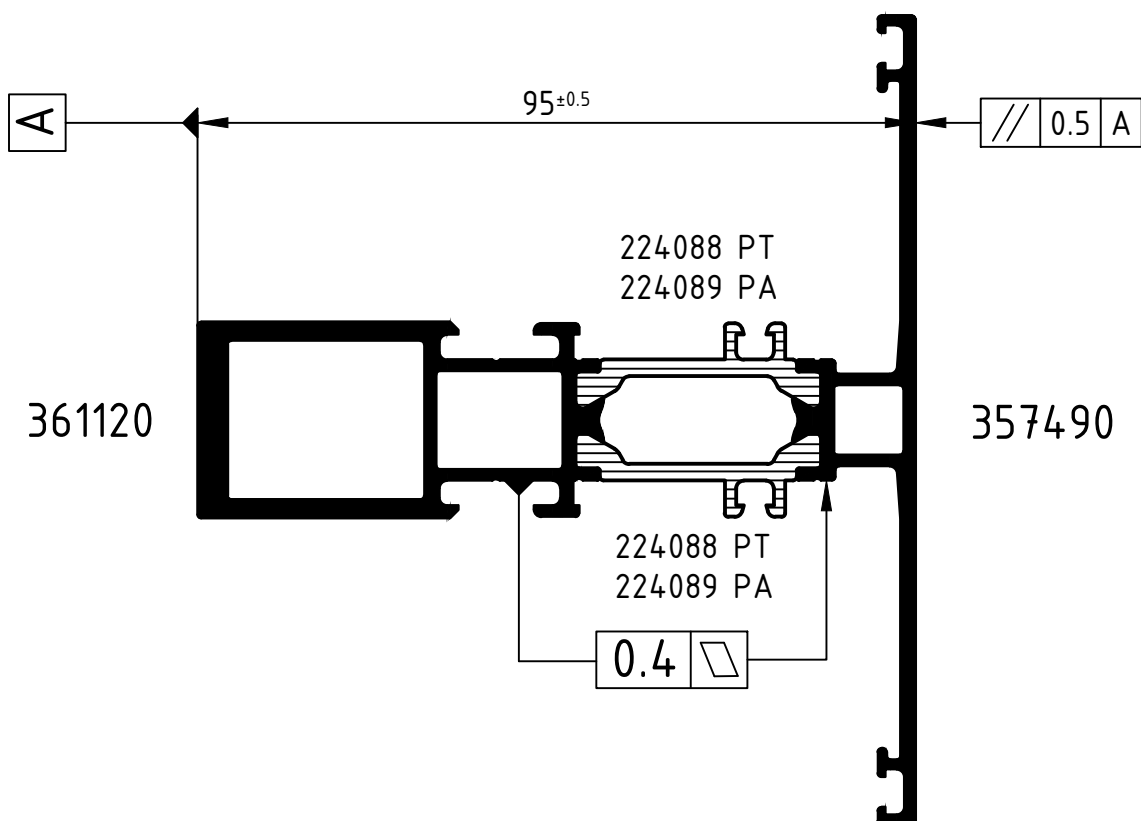
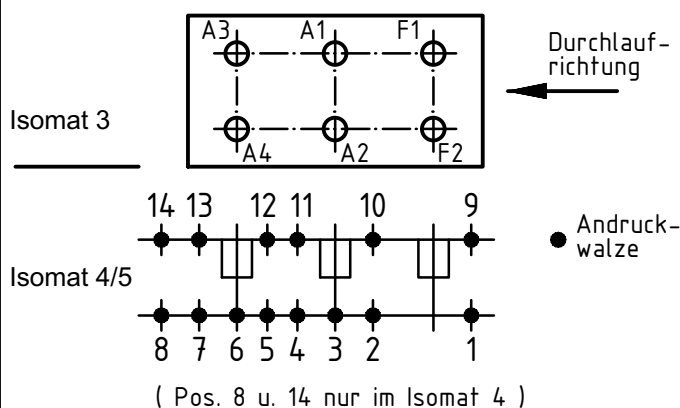
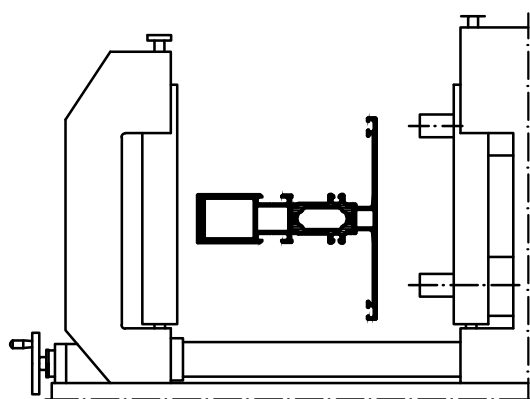




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren!  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Prüfhinweise im aktuellen Rollenhandbuch.



|  |                                           |                                        |                                               |                                                                                 | Stck.<br>Qty.  |                       | Art.-Nr. Zubehör<br>Art.-No. Accessories |                   |
|--|-------------------------------------------|----------------------------------------|-----------------------------------------------|---------------------------------------------------------------------------------|----------------|-----------------------|------------------------------------------|-------------------|
|  | Stck.<br>Qty.                             | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4          | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1             | 6                     | 283219 (12.5/39mm)                       |                   |
|  | A1                                        | 1                                      | 280702 B                                      | 280702 B                                                                        | R1/A1/R2       |                       |                                          |                   |
|  | A2                                        | 1                                      | 280702 B                                      | 280702 B                                                                        | R1/A2/R2       |                       |                                          |                   |
|  | A3                                        | 1                                      | 280703 B                                      | 280702 B                                                                        | R1/A3/R2       |                       |                                          |                   |
|  | A4                                        | 1                                      | 280703 B                                      | 280702 B                                                                        | R1/A4/R2       |                       |                                          |                   |
|  | F1                                        | 1                                      | 280701 B                                      |                                                                                 | R1/F1/R2       |                       |                                          |                   |
|  | F2                                        | 1                                      | 280701 B                                      |                                                                                 | R1/F2/R2       |                       |                                          |                   |
|  |                                           |                                        | Zulässige Abweichung<br>Permissible tolerance | Oberflächenabwicklung<br>Circumference                                          | VP<br>PU       |                       | Info-Plan:                               |                   |
|  |                                           |                                        |                                               | mech.<br>polished                                                               |                | -                     |                                          |                   |
|  |                                           |                                        |                                               | uml.<br>total                                                                   |                |                       | Maßstab<br>Scale                         | Gewicht<br>Weight |
|  | Paßmaße<br>Close tol.                     | Abmaße<br>Std. tolerance               |                                               |                                                                                 |                | 1 : 1                 |                                          |                   |
|  | Original / Änderung<br>Revision / Version | 0100                                   |                                               | Datum<br>Date                                                                   | Name           | Werkstoff<br>Material |                                          |                   |
|  | Name                                      |                                        |                                               | 01.03.2019                                                                      |                | Benennung<br>Title    |                                          |                   |
|  |                                           |                                        | gez.<br>drawn                                 |                                                                                 | Winkler, A.    |                       |                                          | Rollenplan        |
|  |                                           |                                        | gepr.<br>checked                              |                                                                                 | Finkemeyer, C. |                       |                                          | Isomat 3/4/5      |
|  |                                           |                                        | ges.<br>seen                                  |                                                                                 | Nienhüser, R.  |                       |                                          | Schüco AWS 65 BS  |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          | IsoModul          |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |
|  |                                           |                                        |                                               |                                                                                 |                |                       |                                          |                   |