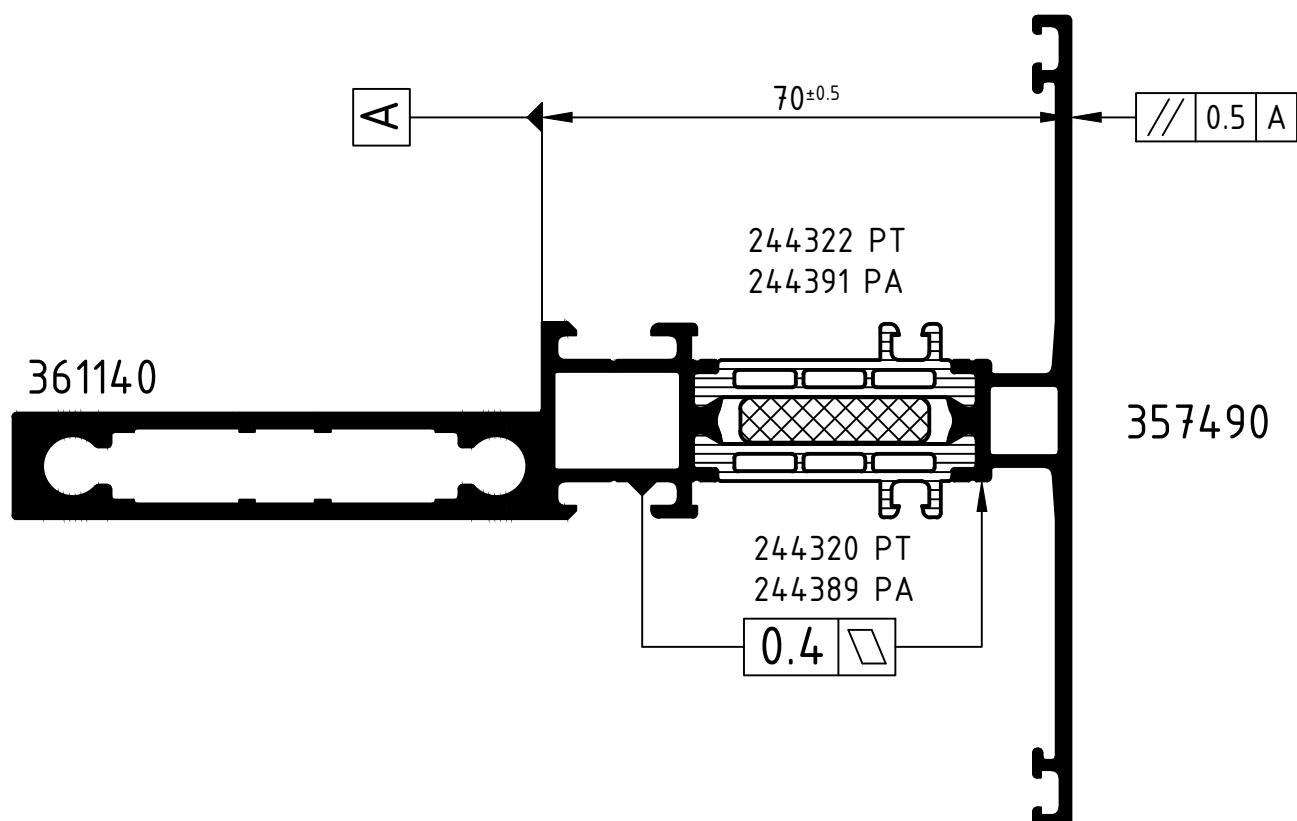
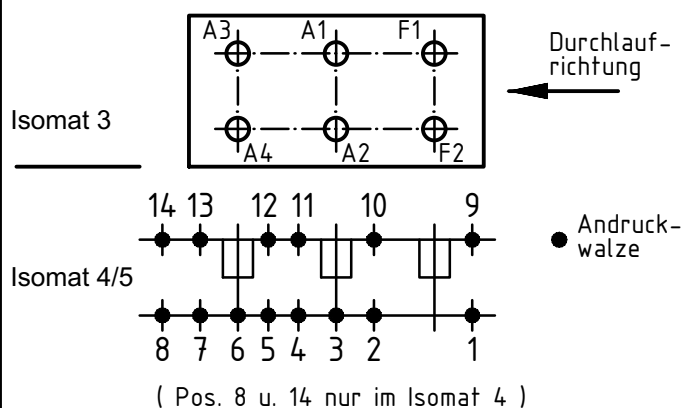
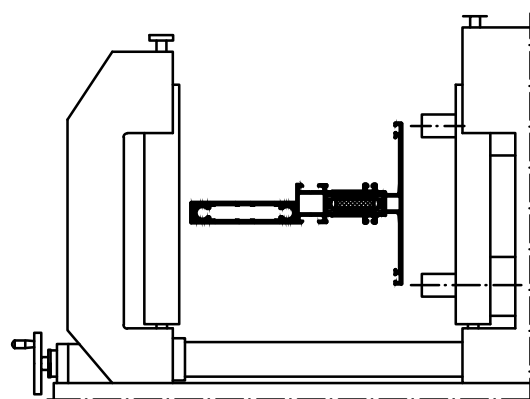




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Prüfinweise im aktuellen Rollenhandbuch.



|    |               |                                        |                                      |                                                                                 | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|----|---------------|----------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|------------------------------------------|
|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 6 283219 (12.5/39mm)                     |
|    |               |                                        |                                      |                                                                                 | R2            | 6 280743 ( 5.0 mm)                       |
| A1 | 1             | 280736 B                               | 280736 B                             | R1/A1/R2                                                                        |               |                                          |
| A2 | 1             | 280736 B                               | 280736 B                             | R1/A2/R2                                                                        |               |                                          |
| A3 | 1             | 280737 B                               | 280736 B                             | R1/A3/R2                                                                        |               |                                          |
| A4 | 1             | 280737 B                               | 280736 B                             | R1/A4/R2                                                                        |               |                                          |
| F1 | 1             | 280738 B                               |                                      | R1/F1/R2                                                                        |               |                                          |
| F2 | 1             | 280738 B                               |                                      | R1/F2/R2                                                                        |               |                                          |

|                                                       |                          |                                               |                                                                                         |                |                                                                                          |                   |
|-------------------------------------------------------|--------------------------|-----------------------------------------------|-----------------------------------------------------------------------------------------|----------------|------------------------------------------------------------------------------------------|-------------------|
|                                                       |                          | Zulässige Abweichung<br>Permissible tolerance | Oberflächenabwicklung<br>Circumference                                                  |                | VP<br>PU                                                                                 | Info-Plan:        |
|                                                       |                          |                                               | mech.<br>polished                                                                       | -              | Maßstab<br>Scale<br><br>1 : 1                                                            | Gewicht<br>Weight |
|                                                       |                          |                                               | uml.<br>total                                                                           |                |                                                                                          |                   |
| Paßmaße<br>Close tol.                                 | Abmaße<br>Std. tolerance |                                               |                                                                                         |                |                                                                                          |                   |
| Original / Änderung<br>Revision / Version<br><br>0100 |                          |                                               | Date<br>Date                                                                            | Name           | Werkstoff<br>Material                                                                    |                   |
| Name                                                  |                          |                                               | 12.03.2019                                                                              |                | Benennung<br>Title                                                                       |                   |
|                                                       |                          |                                               | gez.<br>drawn                                                                           | Finkemeyer, C. | <h1>Rollenplan</h1> <h2>Isomat 3/4/5</h2> <h3>Schüco AWS 70 BS.HI</h3> <h3>IsoModul</h3> |                   |
|                                                       |                          |                                               | gepr.<br>checked                                                                        | Winkler, A.    |                                                                                          |                   |
|                                                       |                          |                                               | ges.<br>seen                                                                            | Nienhüser, R.  |                                                                                          |                   |
|                                                       |                          |                                               |      |                | Zeichn.-Nr.<br>Drawing No.                                                               |                   |
|                                                       |                          |                                               |                                                                                         |                | 623710 RP 1000                                                                           |                   |
|                                                       |                          |                                               |                                                                                         |                |                                                                                          |                   |
|                                                       |                          |                                               |                                                                                         |                |                                                                                          |                   |
|                                                       |                          |                                               |                                                                                         |                |                                                                                          |                   |
|                                                       |                          |                                               | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                | Ersatz für<br>Replacement<br>for                                                         |                   |