

The left part of the drawing shows a cross-section of a roller assembly. A central roller is mounted on a shaft, supported by bearings. The roller is in contact with a guide surface. The right part of the drawing shows a 3x3 grid of contact points labeled A1, A2, A3, A4, F1, F2. A red arrow labeled 'Durchlauf-richtung' points from right to left. Below the grid is a horizontal axis with 14 points labeled 1 to 14. Points 14, 13, 12, 11, 10, and 9 are marked with dots. Points 8, 7, 6, 5, 4, 3, 2, and 1 are marked with dots. A legend indicates that a dot represents 'Andruckwalze'. A note at the bottom states '(Pos. 8 u. 14 nur im Isomat 4)'.

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)		
A1	1	282590 B	282590 B	R1/A1					
A2	1	282590 B	282590 B	R1/A2					
A3	1	282591 B	282590 B	R1/A3					
A4	1	282591 B	282590 B	R1/A4					
F1	1	282592 B		R1/F1					
F2	1	282592 B		R1/F2					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished	-	Maßstab Scale		Gewicht Weight	
				uml. total		1 : 1			
Paßmaße Close tol.	Abmaße Std. tolerance					Werkstoff Material			
Original / Änderung Revision / Version		0100		Datum Date	Name	Benennung Title			
Name				08.05.2020		Rollenplan Isomat 3/4/5			
		gez. drawn	Finkemeyer, C.						
		gepr. checked	Winkler, A.						
		ges. seen	Nienhäuser, R.			Schüco AWS 75.SI+			
		SCHÜCO			Zeichn.-Nr. Drawing No.		530590 RP 1000		
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		