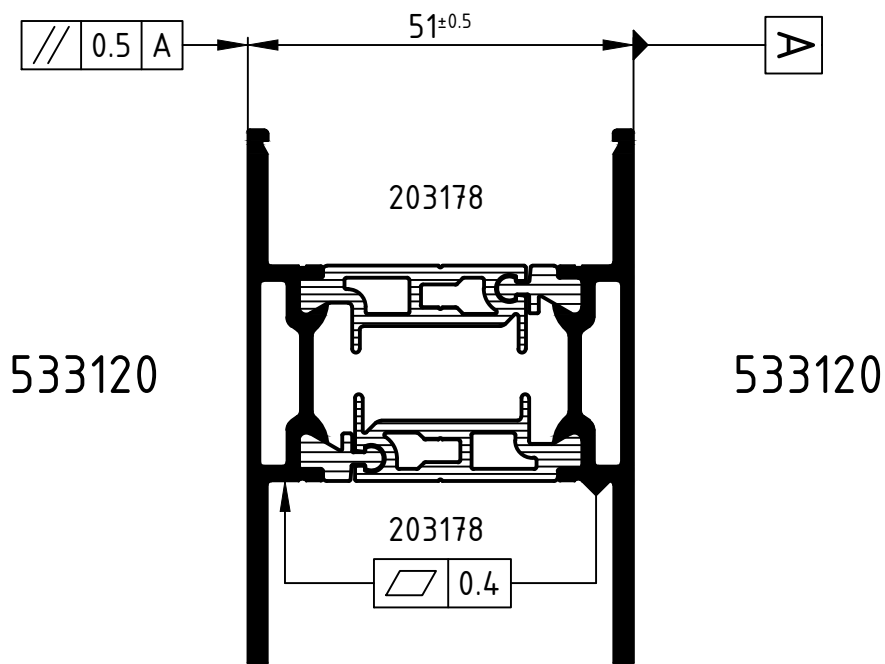
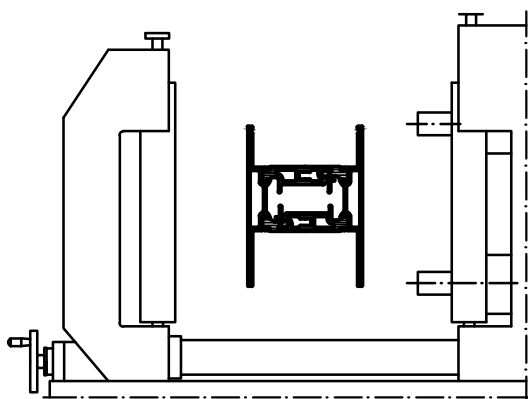
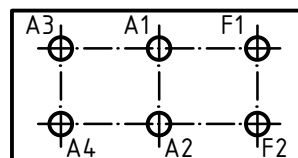




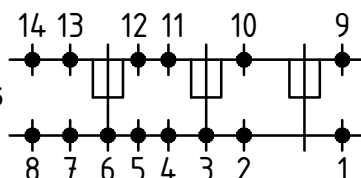
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



Isomat 3



Isomat 4/5



(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories			
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)						
A1	1	280736 B	280736 B	R1/R2/A1/R3		R1	6	296565 (4.8 mm)		
A2	1	280736 B	280736 B	R1/R2/A2/R3		R2	6	296449 (2.0 mm)		
A3	1	280737 B	280736 B	R1/R2/A3/R3		R3	6	283219 (12.5/39mm)		
A4	1	280737 B	280736 B	R1/R2/A4/R3						
F1	1	280738 B		R1/R2/F1/R3						
F2	1	280738 B		R1/R2/F2/R3						
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:		
				mech. polished						
				uml. total				Maßstab Scale		
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight		
Original / Änderung Revision / Version			0201		Datum Date		Name		Werkstoff Material	
Name			02.12.2020				Benennung Title		Rollenplan Isomat 3/4/5 Schüco ASE 51 PD	
Symbol changed		gez. drawn		Finkemeyer, C.						
		gepr. checked		Winkler, A.						
		ges. seen		Nienhüser, R.						
						Zeichn.-Nr. Drawing No.		534010 RP 1000		
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		