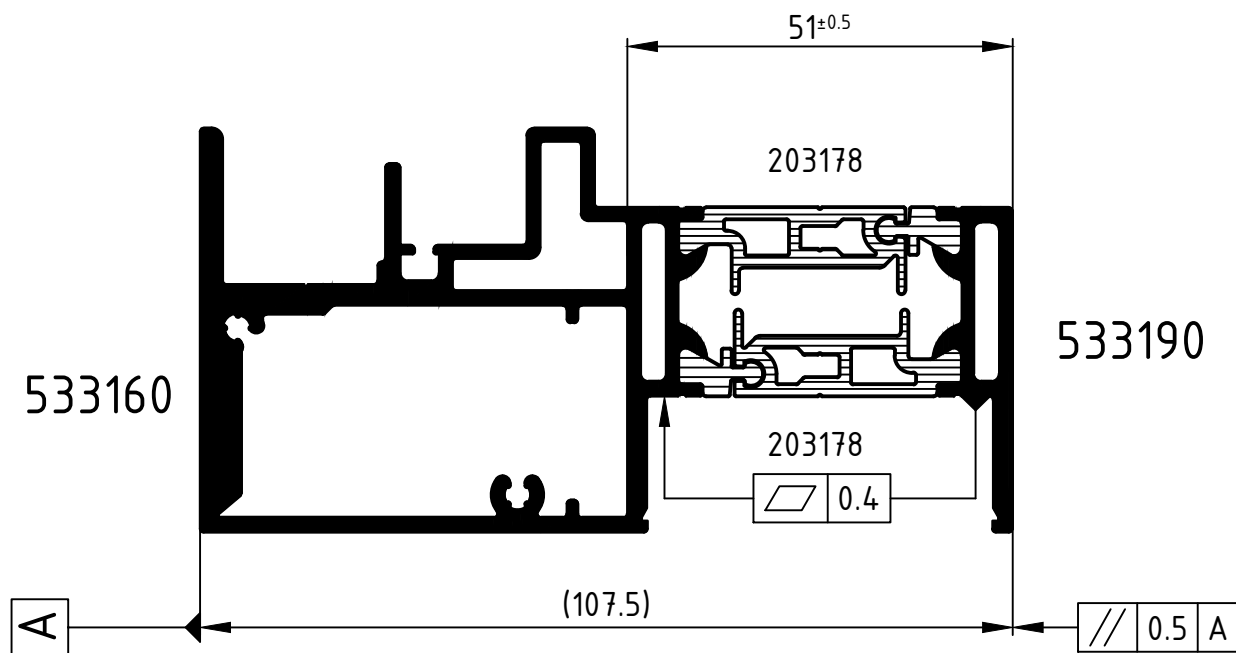
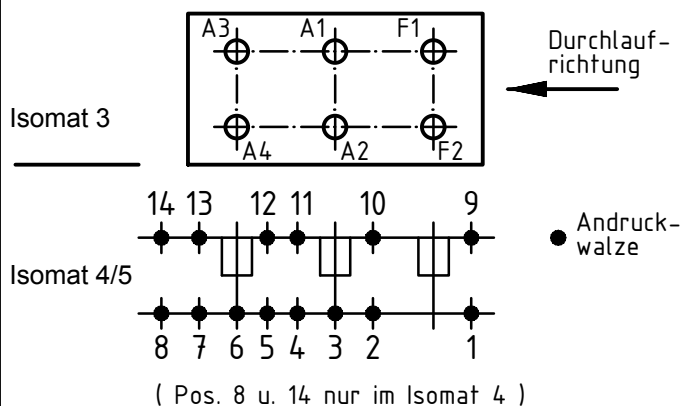
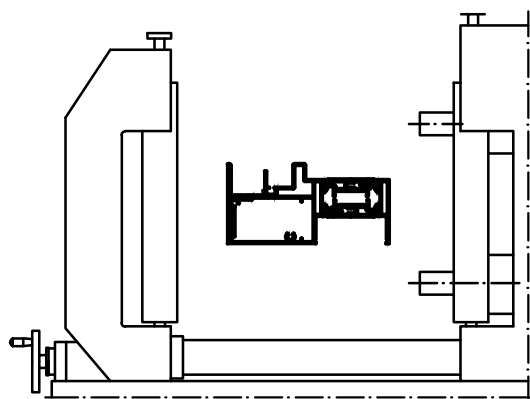




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines  
**Attention:**



| Stck. Qty. | Art.-Nr. Art.-No. für Isomat 3/5 | Art.-Nr. Art.-No. für Isomat 4 | Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside) | Stck. Qty. | Art.-Nr. Zubehör Art.-No. Accessories |
|------------|----------------------------------|--------------------------------|------------------------------------------------------------------------------|------------|---------------------------------------|
| A1         | 1                                | 280736 B                       | 280736 B                                                                     | R1         | 6 296565 ( 4.8 mm)                    |
| A2         | 1                                | 280736 B                       | 280736 B                                                                     | R2         | 6 296449 ( 2.0 mm)                    |
| A3         | 1                                | 280737 B                       | 280736 B                                                                     | R3         | 6 283219 (12.5/39mm)                  |
| A4         | 1                                | 280737 B                       | 280736 B                                                                     |            |                                       |
| F1         | 1                                | 280738 B                       | 280738 B                                                                     |            |                                       |
| F2         | 1                                | 280738 B                       | 280738 B                                                                     |            |                                       |

|                                            |                                     |                                                                                |                            |
|--------------------------------------------|-------------------------------------|--------------------------------------------------------------------------------|----------------------------|
| Zulässige Abweichung Permissible tolerance | Oberflächenabwicklung Circumference | VP PU                                                                          | Info-Plan:                 |
| mech. polished                             | —                                   | Maßstab Scale                                                                  | Gewicht Weight             |
| uml. total                                 |                                     | 1 : 1                                                                          |                            |
| Paßmaße Close tol.                         | Abmaße Std. tolerance               | Werkstoff Material                                                             |                            |
| Original / Änderung Revision / Version     | 0403                                | Datum Date                                                                     | Name                       |
| Name                                       | 11.01.2021                          | Benennung Title                                                                |                            |
| Symbol changed                             | gez. drawn                          | Finkemeyer, C.                                                                 |                            |
|                                            | gepr. checked                       | Winkler, A.                                                                    |                            |
|                                            | ges. seen                           | Nienhüser, R.                                                                  |                            |
|                                            |                                     | Schüco ASE 51 PD                                                               |                            |
|                                            |                                     | Zeichn.-Nr. Drawing No.                                                        | 534050 RP 1000             |
|                                            |                                     | EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature | Ersatz für Replacement for |

**SCHÜCO**

**Rollenplan**  
 Isomat 3/4/5