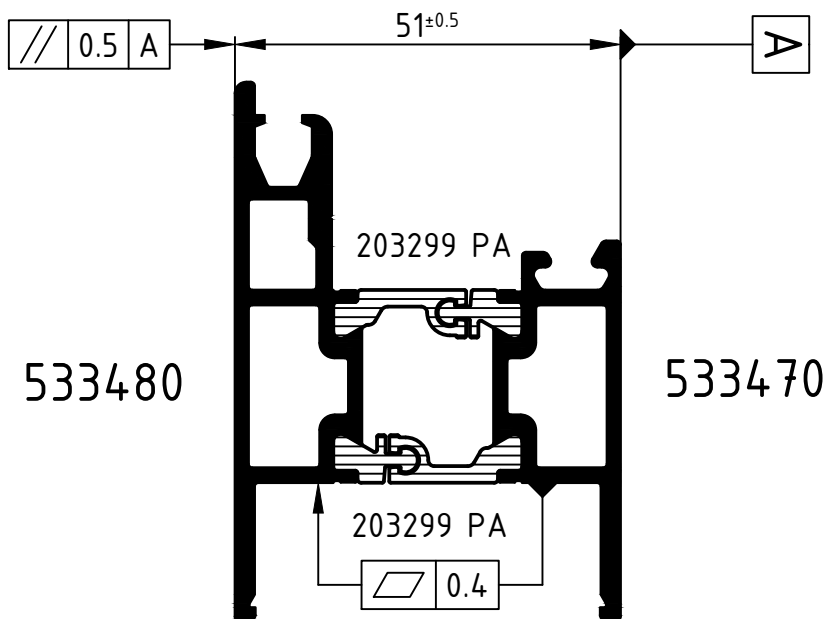
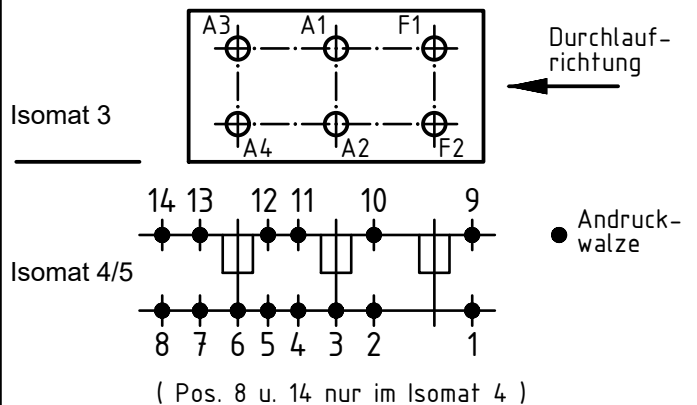
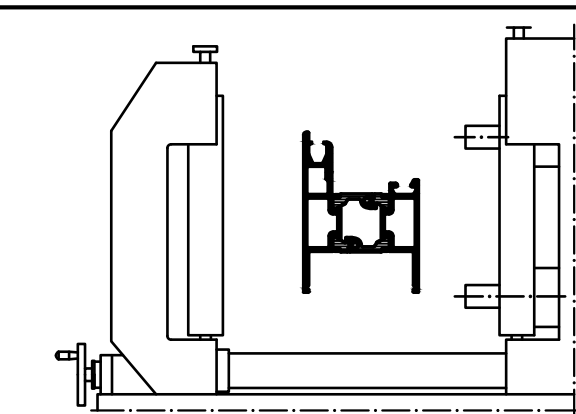




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
		Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			
A1	1		282473 B	282473 B	R1/R2/A1/R3		R1	6 296210 (10.0 mm)
A2	1		282473 B	282473 B	R1/R2/A2/R3		R2	6 299293 (3.0 mm)
A3	1		282474 B	282473 B	R1/R2/A3/R3		R3	6 296212 (17.0 mm)
A4	1		282474 B	282473 B	R1/R2/A4/R3			
F1	1	282472 B			R1/R2/F1/R3			
F2	1	282472 B			R1/R2/F2/R3			
			Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
					mech. polished		-	
					uml. total			
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale		1 : 1
Original / Änderung Revision / Version				Datum Date		Werkstoff Material		Info-Plan:
0100								Gewicht Weight
Name				16.12.2021		Benennung Title		Roller plan Isomat 3/4/5 Schüco ASE 51 PD
				gez. drawn		Finkemeyer		
				gepr. checked		Winkler, A.		
				ges. seen		Nienhüser, R.		
						Zeichn.-Nr. Drawing No.		534100 RP 1000
				SCHÜCO		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for