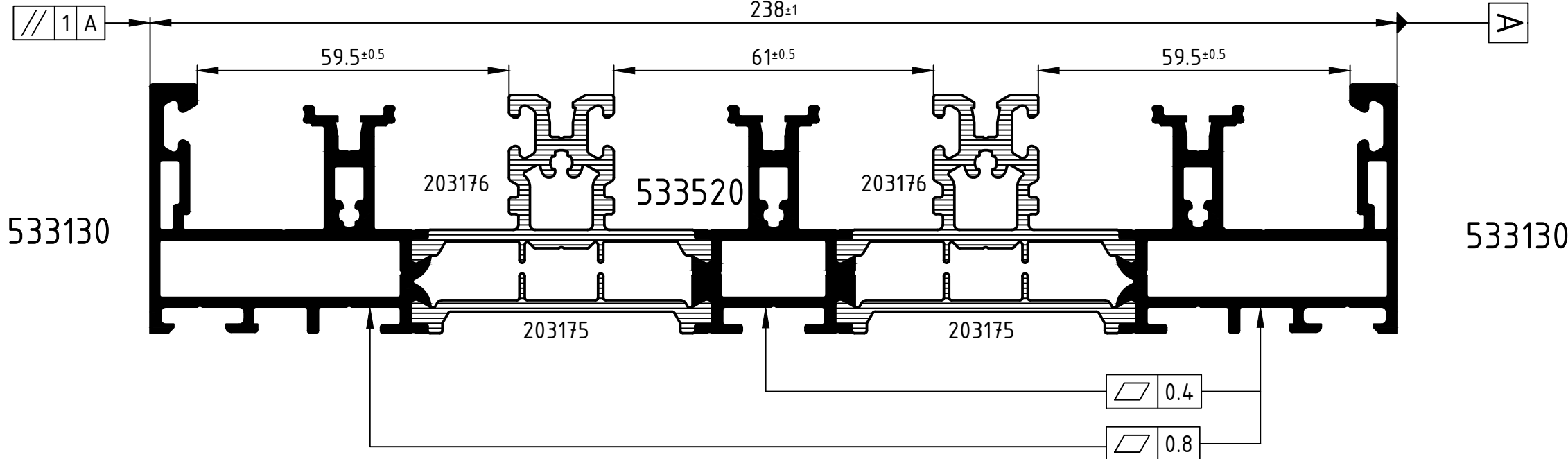
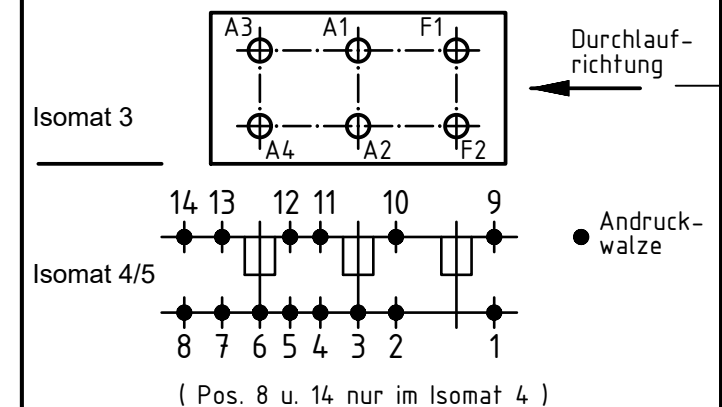
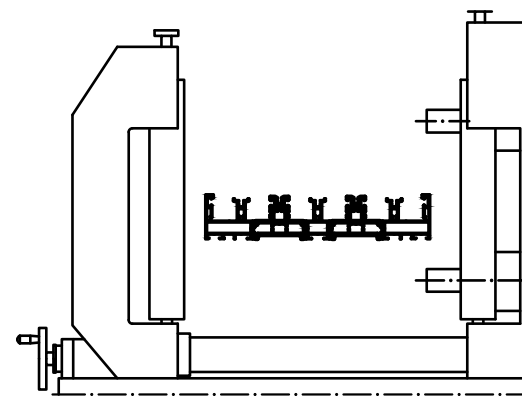




Roll in 2 stages.
After the first stage, turn around the profile 180 ° and roll the second pass

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines



					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		
A1	1	264299	264299			
A2	1	264299	264299			
A3	1	264300	264299			
A4	1	264300	264299			
F1	1	264298				
F2	1	264298				

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		Gewicht Weight	
Original / Änderung Revision / Version						0100		Werkstoff Material	
Name				Datum Date		Name		Benennung Title	
		gez. drawn		16.12.2021				Roller plan	
				Finkemeyer				Isomat 3/4/5	
		gepr. checked		Winkler, A.				Schüco ASE 51 PD	
		ges. seen		Nienhüser, R.					
						Zeichn.-Nr. Drawing No.		534120 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	