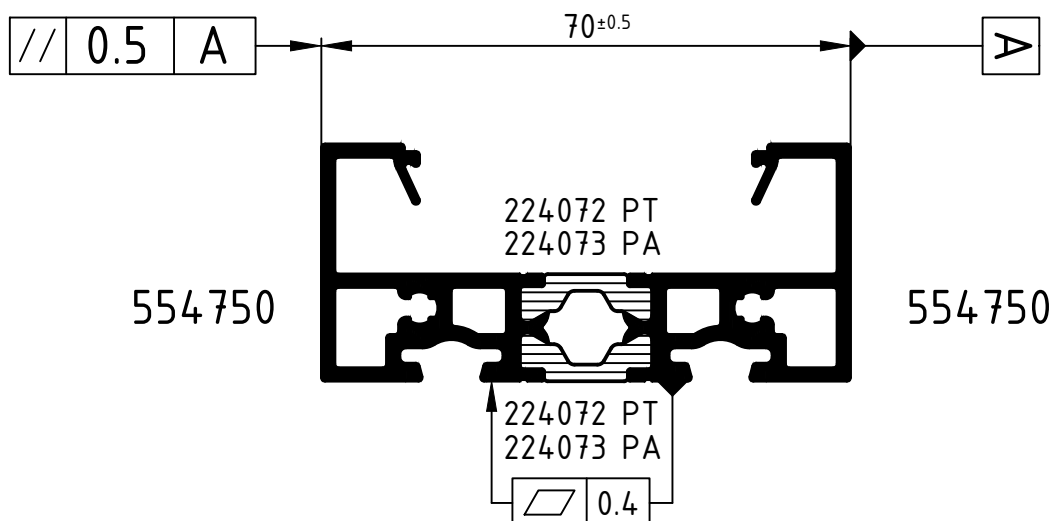
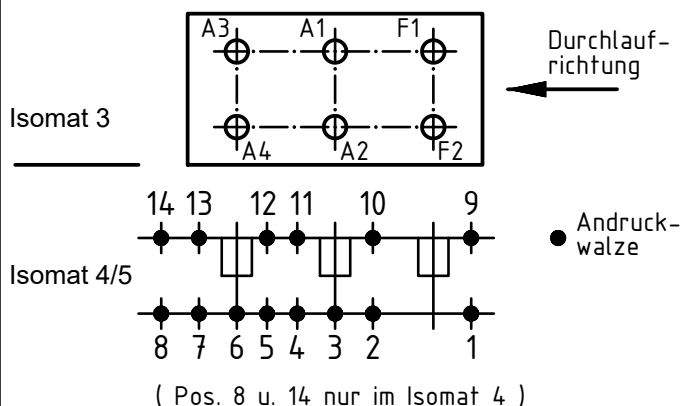
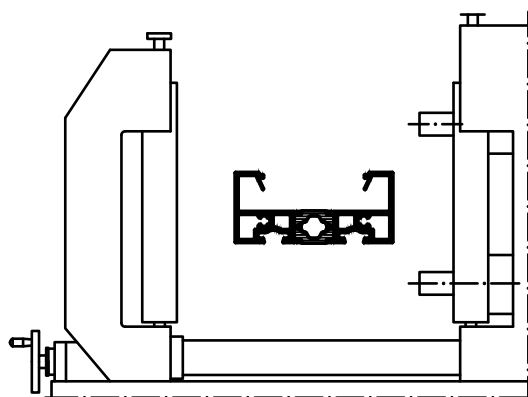




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current guidelines



Attention : if using anodised profiles, the rolling procedure may need to be done in 2 steps !

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	280693 A	280693 A	R1/R2/R3/A1/R4	R1	6	299987 (1.8 mm)
A2	1	280693 A	280693 A	R1/R2/R3/A2/R4	R2	6	296449 (2.0 mm)
A3	1	280694 A	280693 A	R1/R2/R3/A3/R4	R3	6	280750 (Adapter)
A4	1	280694 A	280693 A	R1/R2/R3/A4/R4	R4	6	296452 (1.5 mm)
F1	1	280692 A		R1/R2/R3/F1/R4			
F2	1	280692 A		R1/R2/R3/F2/R4			

Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
		mech. polished uml. total		Maßstab Scale	Gewicht Weight
				1 : 1	
Paßmaße Close tol.		Abmaße Std. tolerance		Werkstoff Material	
Original / Änderung Revision / Version		Datum Date		Benennung Title	
0100		28.07.2022		Roller plan Isomat 3/4/5	
Name		Name		Schüco ASE 70 PD.ME	
		Winkler, A.			
		Finkemeyer, C.			
		Nienhüser, R.			
				Zeichn.-Nr. Drawing No.	
				539020 RP 1000	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	