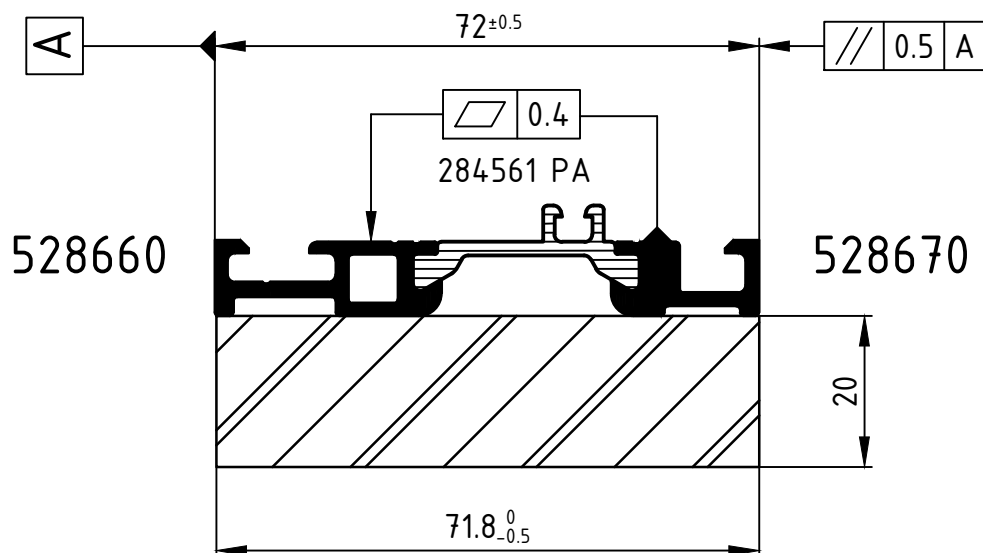
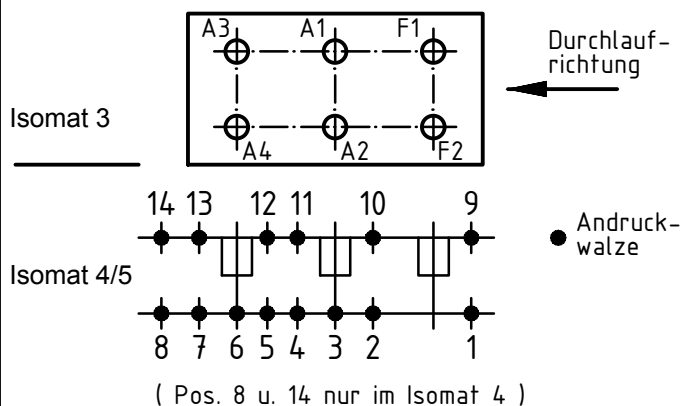
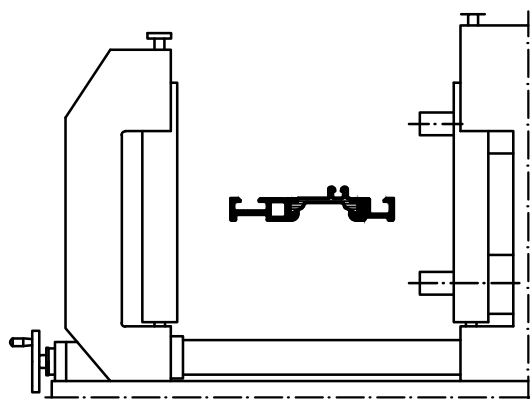




Roll in 2 stages.
Roll insert in own production
Reduced shear strength: $R_{usv} \geq 24 \text{ N/mm}$

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	296210 (10.0 mm)		
	R2	3					280748 (6.0 mm)		
A1	1	283128 B	283128 B	R1/R2/A1/R1					
A2	1	296272	296272						
A3	1	283129 B	283128 B	R1/R2/A3/R1					
A4	1	296272	296272						
F1	1	283127 B		R1/R2/F1/R1					
F2	1	296272							
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
Paßmaße Close tol.	Abmaße Std. tolerance					1 : 1		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Werkstoff Material	
Name				05.01.2021				Benennung Title	
		gez. drawn		Winkler				Rollenplan	
		gepr. checked		Finkemeyer, C.				Isomat 3/4/5	
		ges. seen		Nienhüser, R.				Schüco AW CT 72	