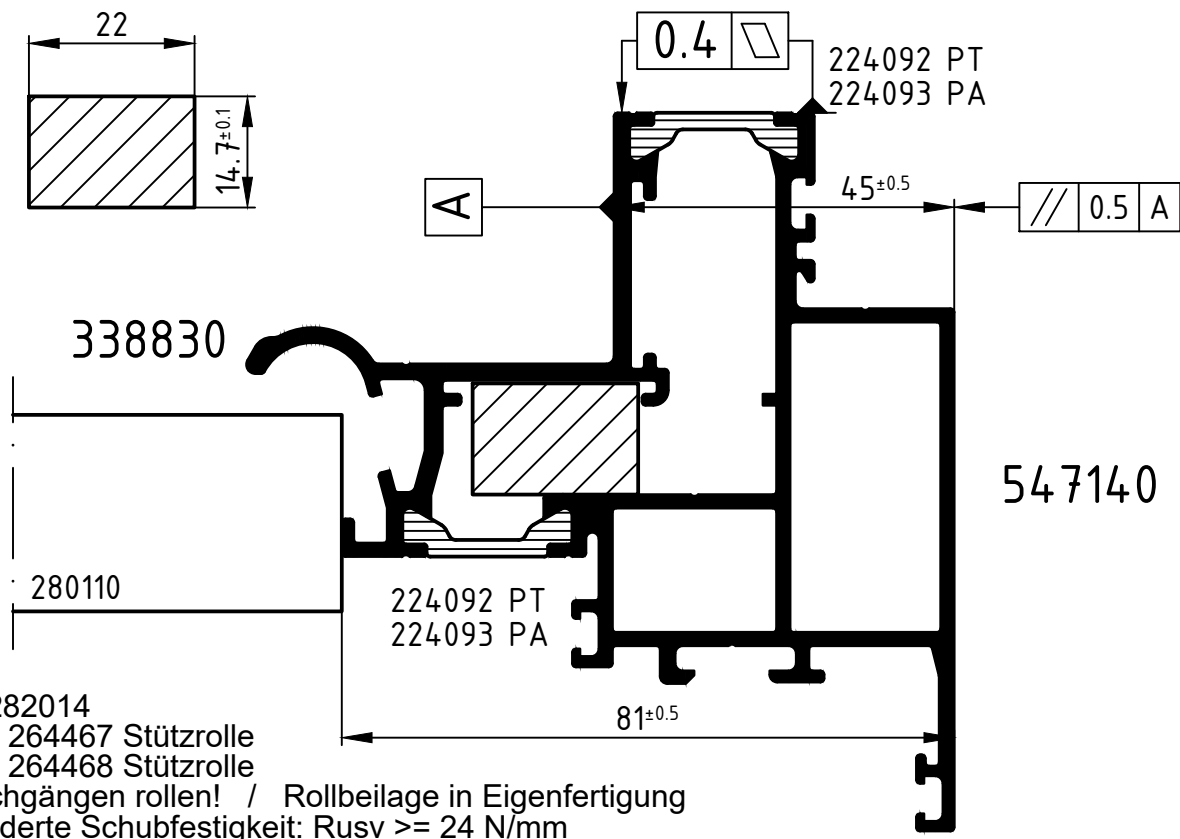
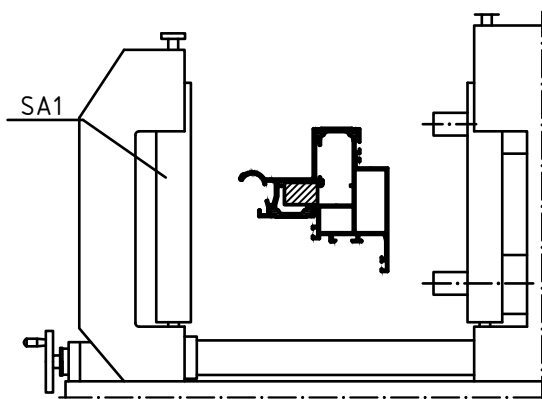


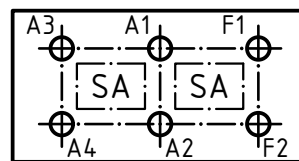


S1 (4x) 282014  
SR1 (1x) 264467 Stützrolle  
SR2 (1x) 264468 Stützrolle  
In 2 Durchgängen rollen! / Rollbeilage in Eigenfertigung  
Abgeminderte Schubfestigkeit: Rusv  $\geq 24$  N/mm

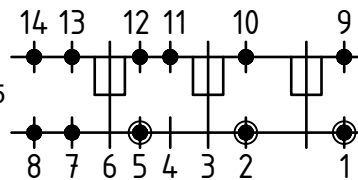
**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Hinweise in den aktuellen Richtlinien.



Position  
SA-Rollen



Isomat 4/5



( Pos. 8 u. 14 nur im Isomat 4 )

|                                             |                       |                                            |                                |                                                                              | Stck. Qty.                                                                     |                     | Art.-Nr. Zubehör Art.-No. Accessories |                |  |
|---------------------------------------------|-----------------------|--------------------------------------------|--------------------------------|------------------------------------------------------------------------------|--------------------------------------------------------------------------------|---------------------|---------------------------------------|----------------|--|
|                                             | Stck. Qty.            | Art.-Nr. Art.-No. für Isomat 5             | Art.-Nr. Art.-No. für Isomat 4 | Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside) |                                                                                |                     |                                       |                |  |
| A1                                          | 1                     | 280696 B                                   | 280696 B                       | R4/R2/S1/R1/A1/R1/R3/S1                                                      | R1                                                                             | 4                   | 299326                                | ( 1.0 mm)      |  |
| A2                                          | 1                     | 280696 A                                   | 280696 A                       | SR2/R6/R7/A2                                                                 | R2                                                                             | 2                   | 296210                                | (10.0 mm)      |  |
| A3                                          | 1                     | 280697 B                                   | 280696 B                       | R4/R2/S1/R1/A3/R1/R3/S1                                                      | R3                                                                             | 3                   | 283219                                | (12.5/39mm)    |  |
| A4                                          | 1                     | 280697 A                                   | 280696 A                       | R5/R6/R7/A4                                                                  | R4                                                                             | 3                   | 296229                                | ( 5.5 mm)      |  |
| F1                                          | 1                     | 280695 B                                   |                                | R5/R4/F1/R3                                                                  | R5                                                                             | 2                   | 280753                                | (15.0 mm)      |  |
| F2                                          | 1                     | 280695 A                                   |                                | SR1/R6/R7/F2                                                                 | R6                                                                             | 3                   | 299293                                | ( 3.0 mm)      |  |
|                                             |                       |                                            |                                |                                                                              | R7                                                                             | 3                   | 280752                                | (Adapter)      |  |
|                                             |                       |                                            |                                |                                                                              | SA1                                                                            | 3                   | 280110                                |                |  |
|                                             |                       | Zulässige Abweichung Permissible tolerance |                                | Oberflächenabwicklung Circumference                                          |                                                                                | VP PU               |                                       | Info-Plan:     |  |
|                                             |                       |                                            |                                | mech. polished uml. total                                                    |                                                                                | Maßstab Scale 1 : 1 |                                       | Gewicht Weight |  |
| Paßmaße Close tol.                          | Abmaße Std. tolerance |                                            |                                |                                                                              |                                                                                | Werkstoff Material  |                                       |                |  |
| Original / Änderung Revision / Version 0100 |                       |                                            | Datum Date 11.07.2022          | Name                                                                         | Benennung Title                                                                |                     | Rollenplan Isomat 4/5                 |                |  |
| Name                                        |                       |                                            | gez. drawn Winkler, A.         |                                                                              |                                                                                |                     | Schüco AW RO 50 IsoModul              |                |  |
|                                             |                       |                                            | gepr. checked Finkemeyer, C.   |                                                                              |                                                                                |                     |                                       |                |  |
|                                             |                       |                                            | ges. seen Nienhüser, R.        |                                                                              |                                                                                |                     |                                       |                |  |
|                                             |                       |                                            |                                |                                                                              | Zeichn.-Nr. Drawing No. 543750 RP 1000                                         |                     |                                       |                |  |
|                                             |                       |                                            |                                |                                                                              | EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature |                     | Ersatz für Replacement for            |                |  |
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