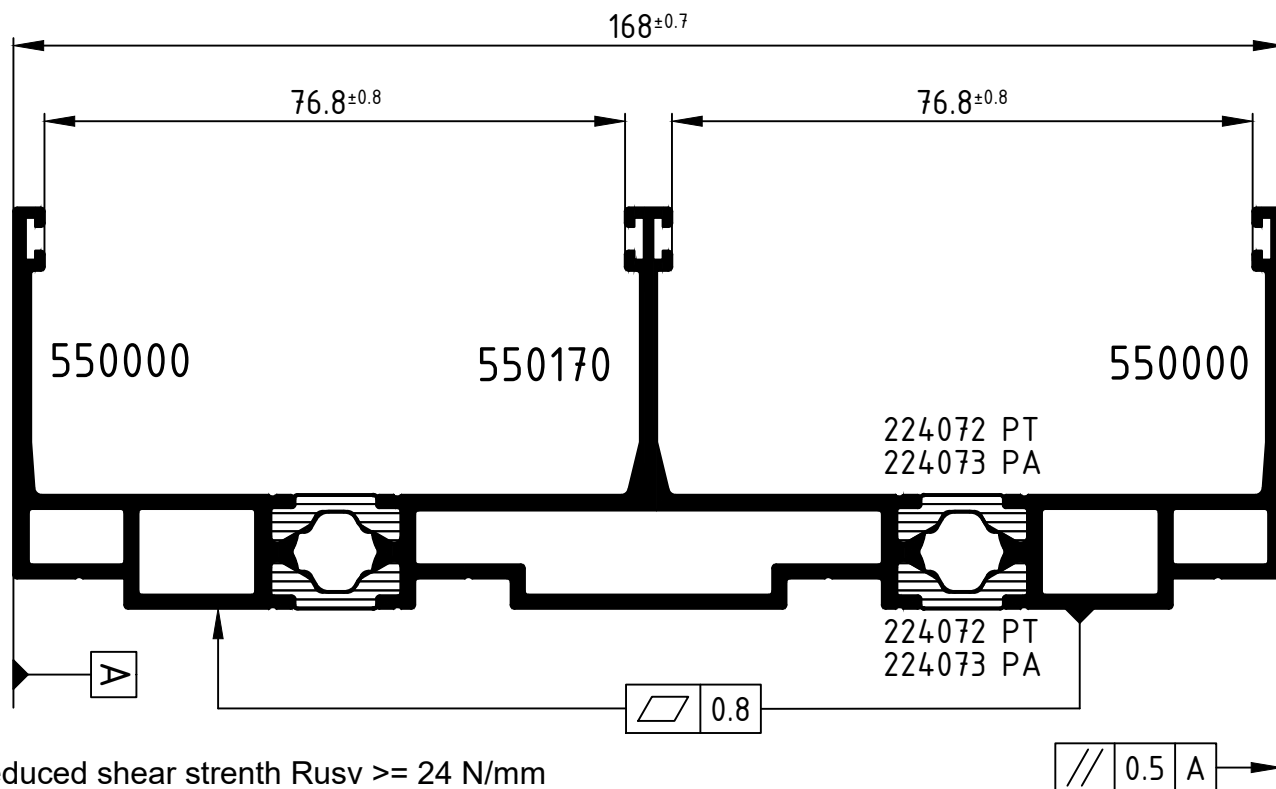
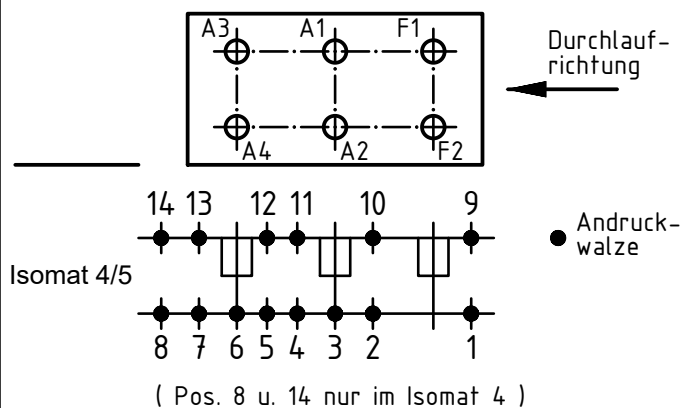
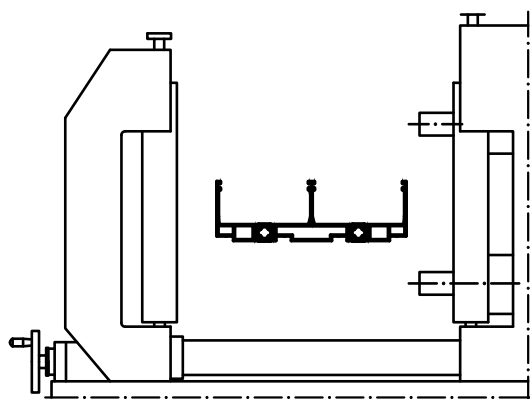




Reduced shear strength $R_{sv} \geq 24$ N/mm
2st roll process (1st roll process, see 545750 RP 0100)

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current roller manual



Attention : if using anodised profiles, the rolling procedure may need to be done in 2 steps !

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
A1	1	280693 A	280693 A	R1/R2/A1	R1	4	296505 (1.2 mm)
A2	1	280693 A	280693 A	R1/R2/A2	R2	4	280752 (Adapter)
A3	1	280694 A	280693 A	R1/R2/A3			
A4	1	280694 A	280693 A	R1/R2/A4			
F1	1	280692 A					
F2	1	9626548					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		Info-Plan:	
				uml. total		Maßstab Scale	
						1 : 1	
						Gewicht Weight	
						Werkstoff Material	
						Benennung Title	
						Rollenplan Isomat 4/5	
						Schüco ASE 70 PD.ME V8-9626197	
						545750 RP 0200	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	