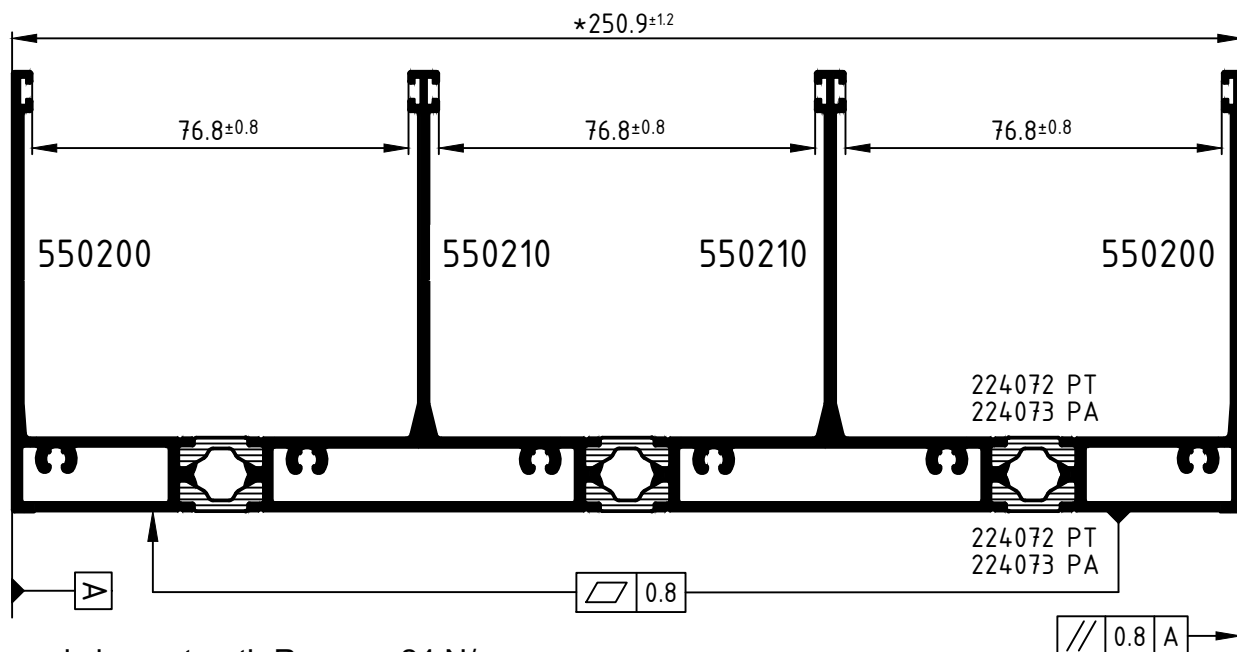


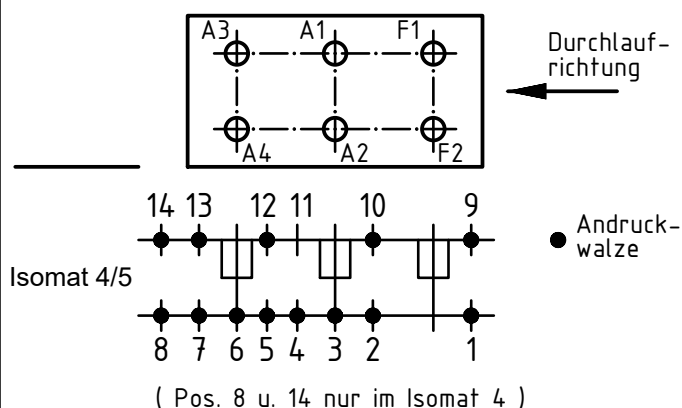
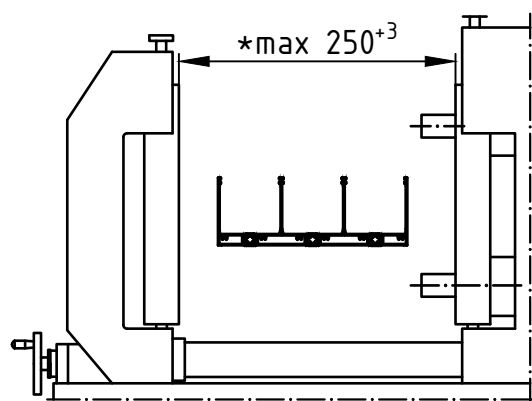
without scale

*Attention: - If necessary use isomat enlarging 289986 (isomat 4) or rather 289987 (isomat 5)



Reduced shear strength $R_{sv} \geq 24 \text{ N/mm}$
3rd roll process (1st roll process, see 545760 RP 0100)

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current guidelines



Attention : if using anodised profiles, the rolling procedure may need to be done in 2 steps !

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	9626590 A	9626590 A	R1/R2/A1	R1	4 296505 (1.2 mm)
A2	1	280693 A	280693 A	R1/R2/A2	R2	4 280752 (Adapter)
A3	1	9626591 A	9626590 A	R1/R2/A3		
A4	1	280694 A	280693 A	R1/R2/A4		
F1	1	9626592				
F2	1	9626928				

Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
		mech. polished uml. total		Maßstab Scale	
Paßmaße Close tol.				1 : 1	Gewicht Weight
Abmaße Std. tolerance				Werkstoff Material	
Original / Änderung Revision / Version		Datum Date		Benennung Title	
0100		09.08.2022		Roller plan Isomat 4/5	
Name		Winkler, A.		Schüco ASE 70 PD.ME	
		Finkemeyer, C.		V8-9626842	
		Nienhüser, R.		545760 RP 0300	
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
				Ersatz für Replacement for	

SCHÜCO	
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