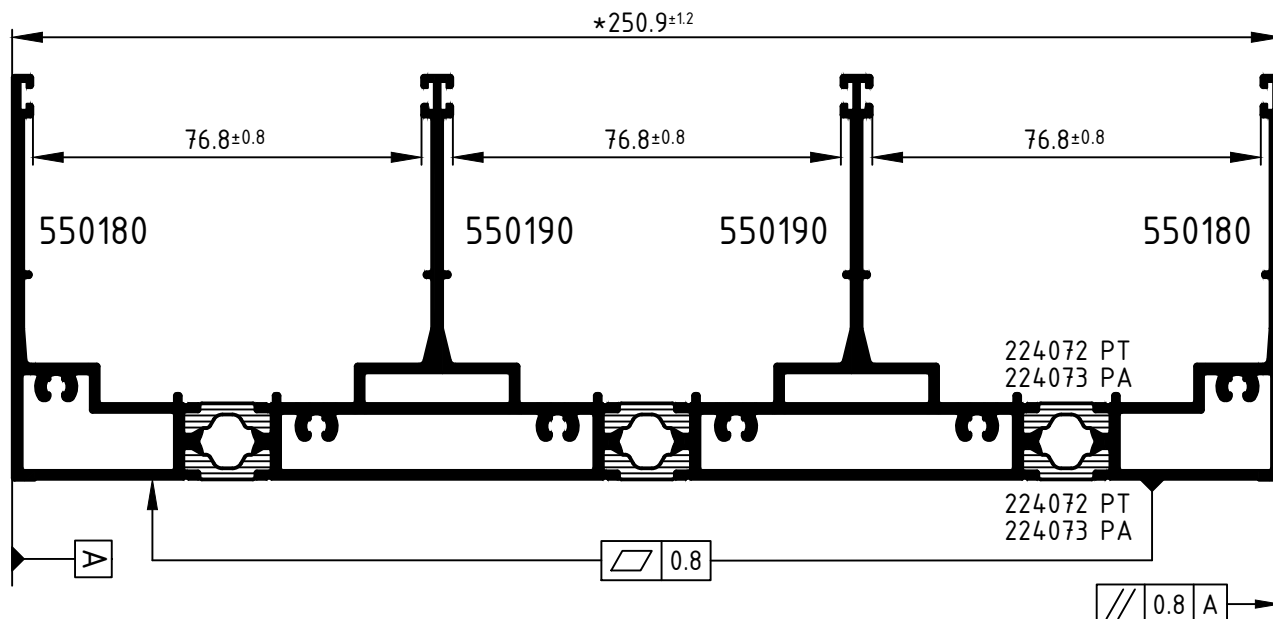


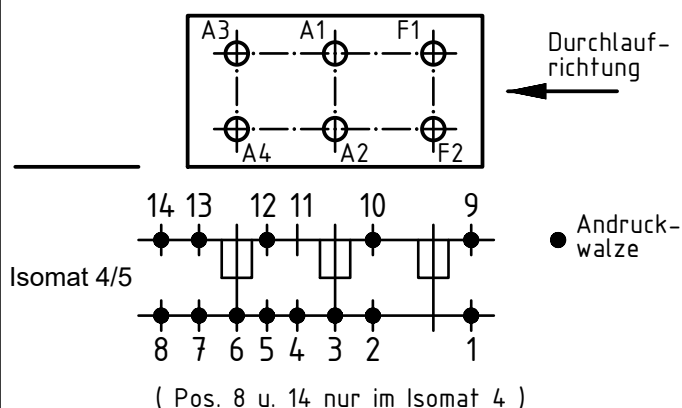
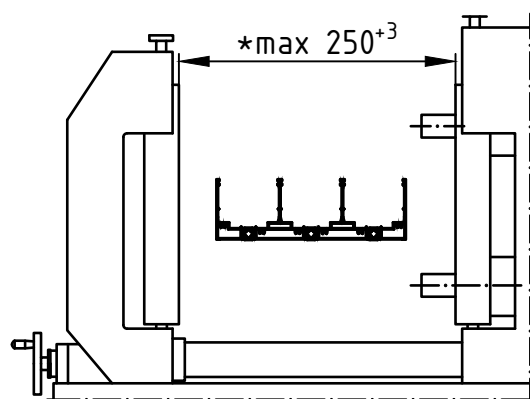
without scale

*Attention: - If necessary use isomat enlarging 289986 (isomat 4) or rather 289987 (isomat 5)



Reduced shear strength $R_{usv} \geq 24 \text{ N/mm}$
3rd roll process (1st roll process, see 545770 RP 0100)

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current guidelines



Attention : if using anodised profiles, the rolling procedure may need to be done in 2 steps !

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Qty.	Art.-No. Accessories
A1	1	9626590 A	9626590 A	R1/R2/A1		R1	4 296505 (1.2 mm)
A2	1	280693 A	280693 A	R1/R2/A2		R2	4 280752 (Adapter)
A3	1	9626591 A	9626590 A	R1/R2/A3			
A4	1	280694 A	280693 A	R1/R2/A4			
F1	1	9626592					
F2	1	9626928					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		Maßstab Scale 1 : 1	
				uml. total			
Paßmaße Close tol.				Abmaße Std. tolerance			
Original / Änderung Revision / Version		0100		Datum Date		Werkstoff Material	
Name				09.08.2022		Benennung Title	
		gez. drawn		Roller plan			
		gepr. checked		Isomat 4/5			
		ges. seen		Schüco ASE 70 PD.ME V8-9626844			
				Zeichn.-Nr. Drawing No. 545770 RP 0300			
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	