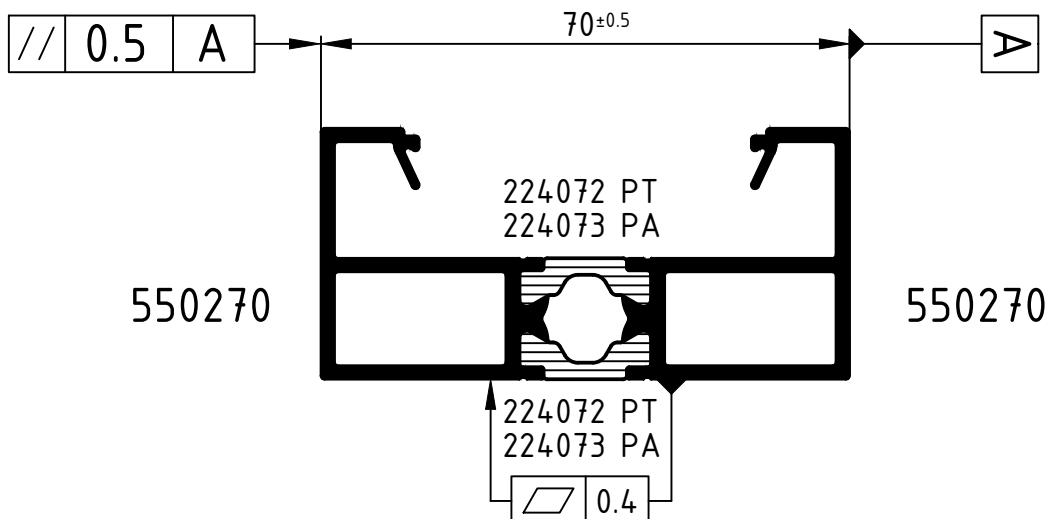
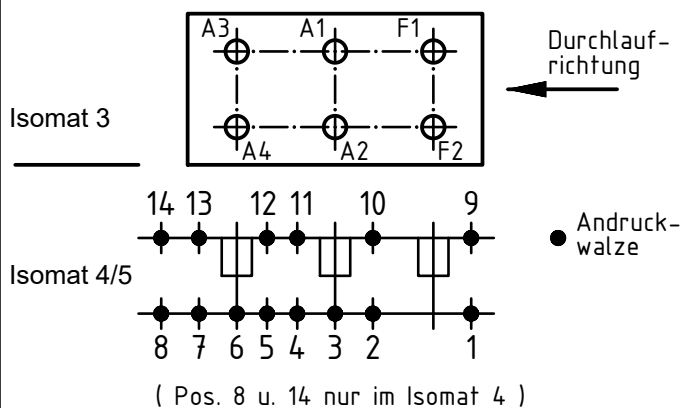
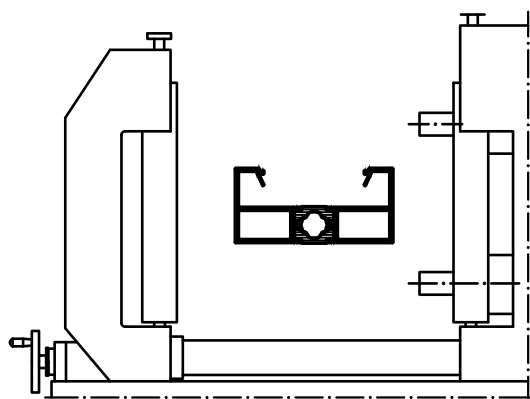




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines



Attention : if using anodised profiles, the rolling procedure may need to be done in 2 steps !

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Qty.	Art.-No. Accessories
A1	1	280693 A	280693 A	R1/R2/R3/A1/R4		R1	6 299987 (1.8 mm)
A2	1	280693 A	280693 A	R1/R2/R3/A2/R4		R2	6 296449 (2.0 mm)
A3	1	280694 A	280693 A	R1/R2/R3/A3/R4		R3	6 280750 (Adapter)
A4	1	280694 A	280693 A	R1/R2/R3/A4/R4		R4	6 296452 (1.5 mm)
F1	1	280692 A		R1/R2/R3/F1/R4			
F2	1	280692 A		R1/R2/R3/F2/R4			

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale 1 : 1	
				uml. total					
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material		Gewicht Weight	
Original / Änderung Revision / Version 0100				Datum Date		Name		Benennung Title	
Name				28.07.2022				Roller plan Isomat 3/4/5	
				gez. drawn		Winkler, A.		Schüco ASE 70 PD.ME V8-9626202	
				gepr. checked		Finkemeyer, C.			
				ges. seen		Nienhüser, R.			
				SCHÜCO		Zeichn.-Nr. Drawing No.		545800 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	