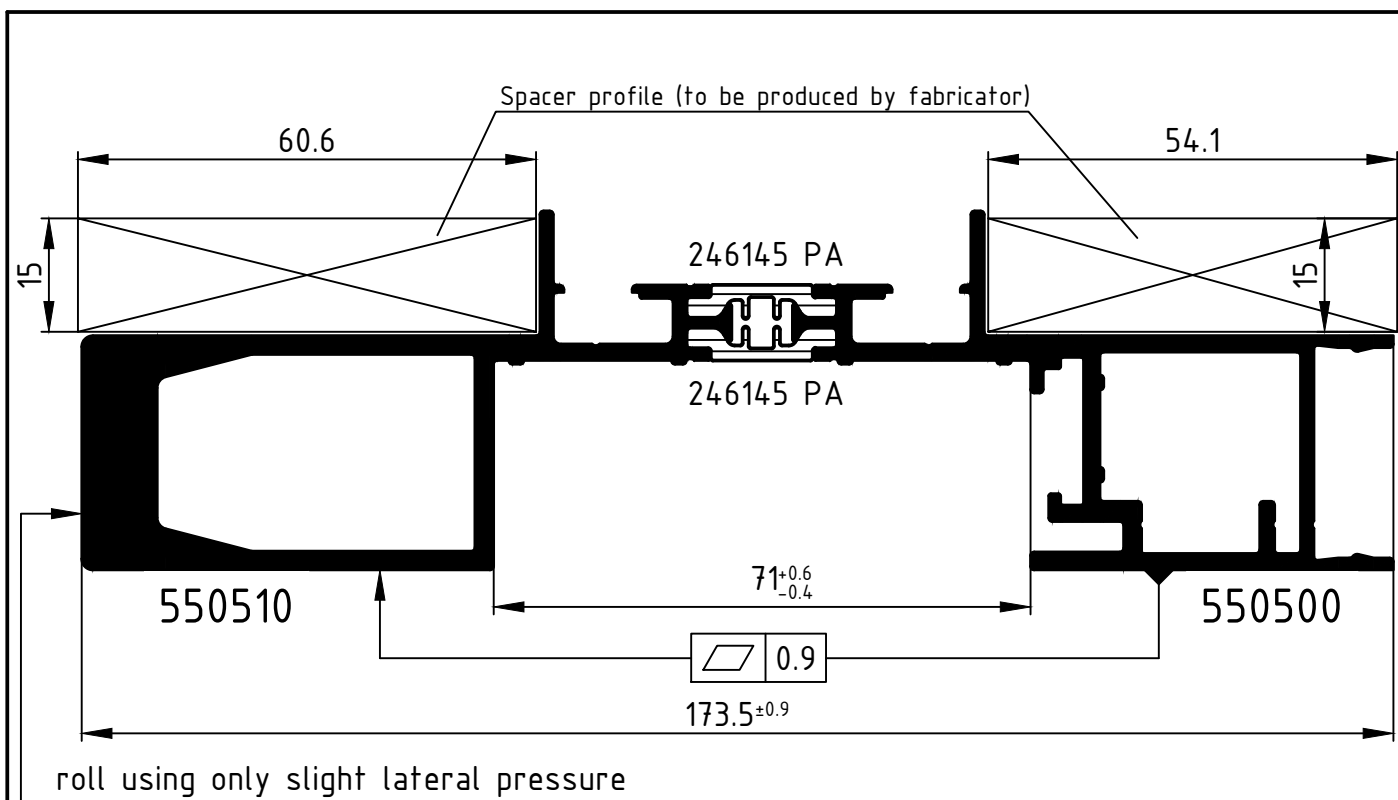
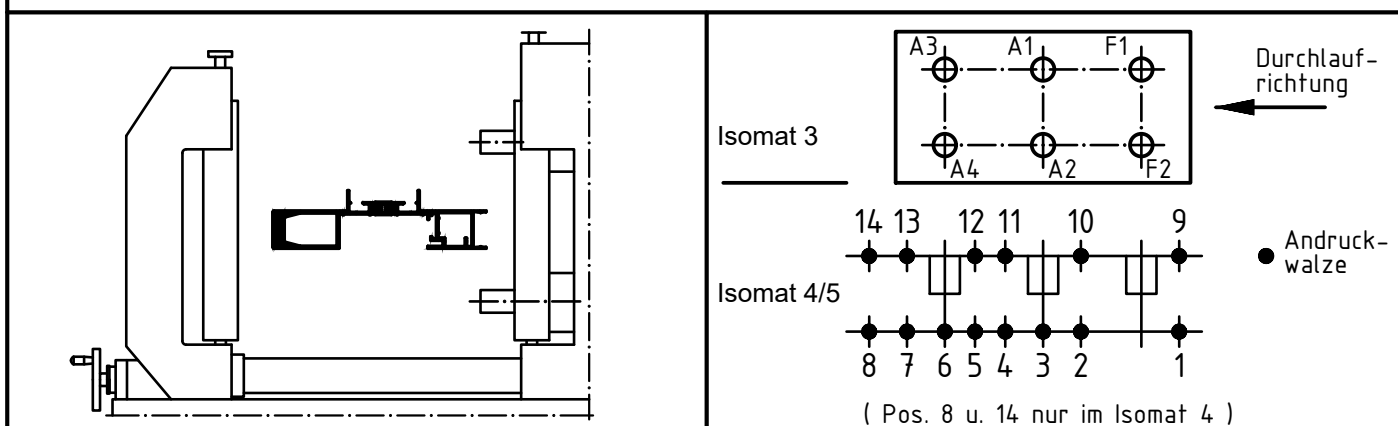




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current guidelines



Attention : if using anodised profiles, the rolling procedure may need to be done in 2 steps !

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	283150 A	283150 A	R1/R2/A1	R1	5 296452 (1.5 mm)
A2	1	283150 A	283150 A	R1/R2/A2	R2	5 9643587
A3	1	283151 A	283150 A	R1/R2/A3		
A4	1	283151 A	283150 A	R1/R2/A4		
F1	1	283149 A		R1/R2/F1		
F2	1	9643588				
		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference		Info-Plan:	
			mech. polished uml. total		Maßstab Scale 1 : 1	
		Paßmaße Close tol.	Abmaße Std. tolerance	Werkstoff Material		Gewicht Weight
Original / Änderung Revision / Version 0100		Datum Date 28.07.2022		Benennung Title		
Name		Winkler, A.		Roller plan		
		Finkemeyer, C.		Isomat 3/4/5		
		Nienhüser, R.		Schüco ASE 70 PD.ME V8-9643185		
				545820 RP 1000		
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		
				Ersatz für Replacement for		