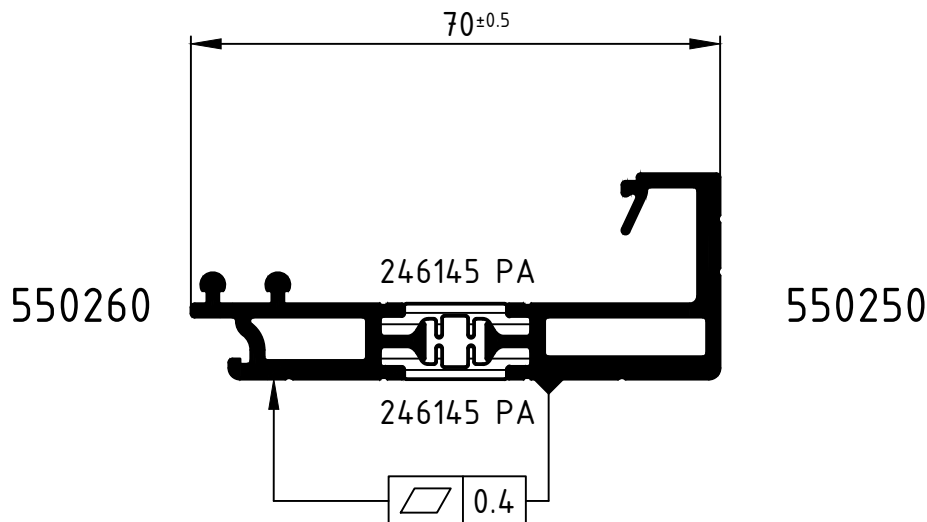
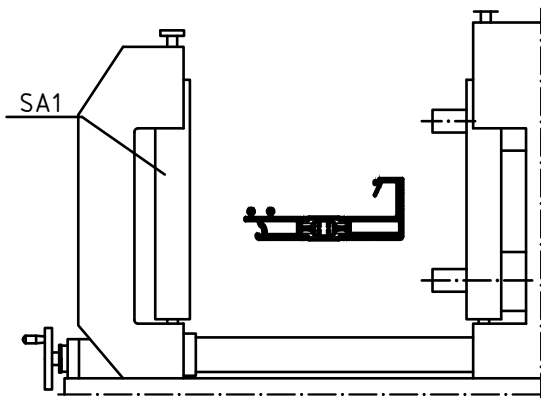




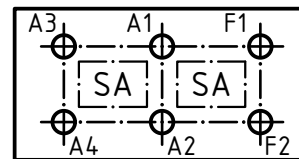
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current guidelines



Position

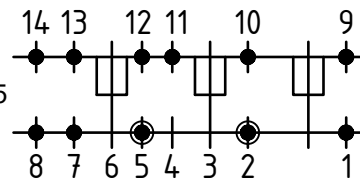
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

Attention : if using anodised profiles, the rolling procedure may need to be done in 2 steps !

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	283150 A	283150 A	R1/R2/R3/A1		R1	5 299326 (1.0 mm)
A2	1	283150 A	283150 A	R1/R2/R3/A2		R2	5 296452 (1.5 mm)
A3	1	283151 A	283150 A	R1/R2/R3/A3		R3	5 280750 (Adapter)
A4	1	283151 A	283150 A	R1/R2/R3/A4		SA1	2 9643590
F1	1	283149 A		R1/R2/R3/F1			
F2	1	9643589					

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale 1 : 1	
				uml. total					
Paßmaße Close tol.				Abmaße Std. tolerance					
Original / Änderung Revision / Version 0100						Datum Date		Name	
Name						28.07.2022			
				gez. drawn		Winkler, A.		Roller plan Isomat 3/4/5 Schüco ASE 70 PD.ME V8-9643179	
				gepr. checked		Finkemeyer, C.			
				ges. seen		Nienhüser, R.			
								Zeichn.-Nr. Drawing No.	
								545830 RP 1000	
								EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
								Ersatz für Replacement for	

SCHÜCO