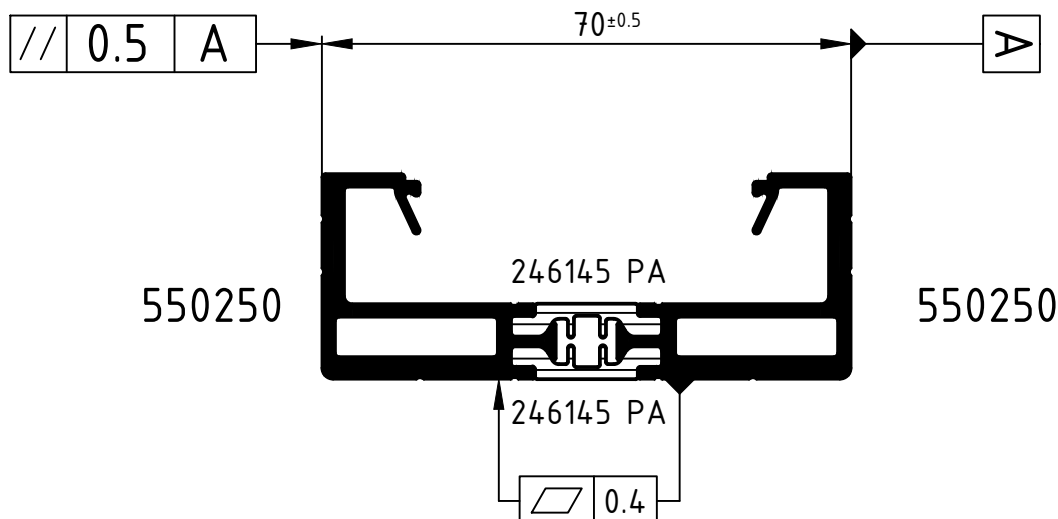
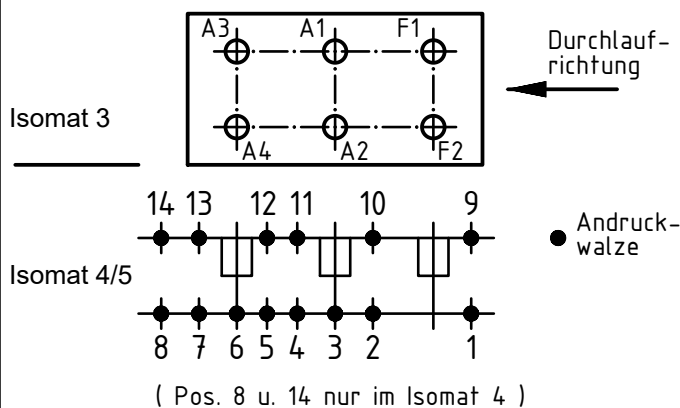
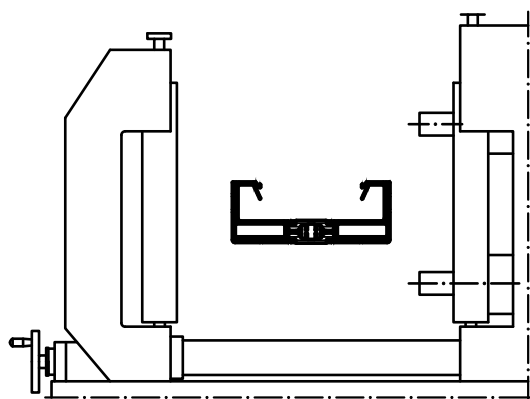


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Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines



Attention : if using anodised profiles, the rolling procedure may need to be done in 2 steps !

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		Qty.		Art.-No. Accessories	
A1	1	283150 A	283150 A	R1/R2/R3/A1		R1	5	299326	(1.0 mm)
A2	1	283150 A	283150 A	R1/R2/R3/A2		R2	5	296452	(1.5 mm)
A3	1	283151 A	283150 A	R1/R2/R3/A3		R3	5	280750	(Adapter)
A4	1	283151 A	283150 A	R1/R2/R3/A4					
F1	1	283149 A		R1/R2/R3/F1					
F2	1	9643589							
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-			
				uml. total				Maßstab Scale	
						1 : 1		Gewicht Weight	
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material			
Original / Änderung Revision / Version		0100		Datum Date		Name		Benennung Title	
Name				28.07.2022				Roller plan	
		gez. drawn		Winkler, A.		Isomat 3/4/5			
		gepr. checked		Finkemeyer, C.		Schüco ASE 70 PD.ME			
		ges. seen		Nienhüser, R.		V8-9643178			
						545840 RP 1000			
						Zeichn.-Nr. Drawing No.			
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature			
						Ersatz für Replacement for			