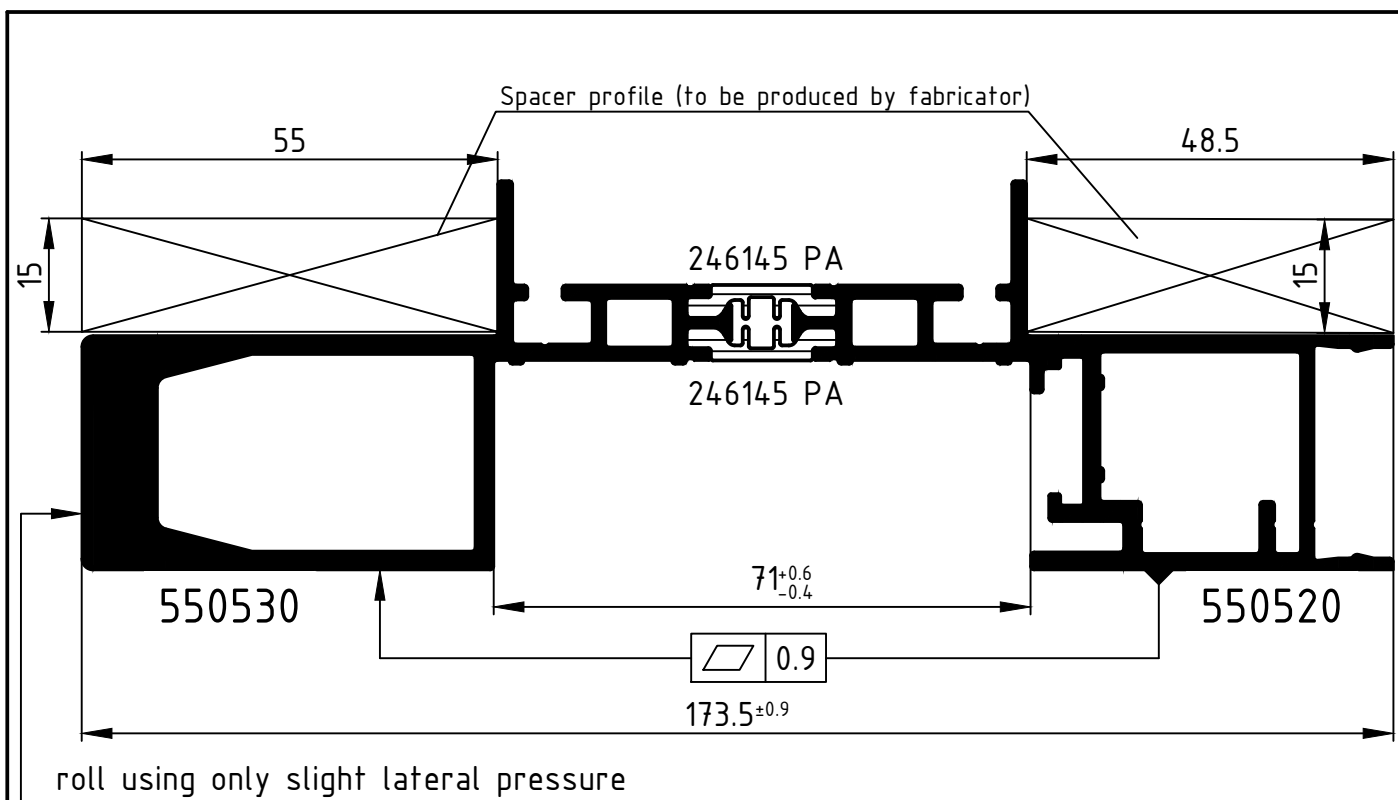
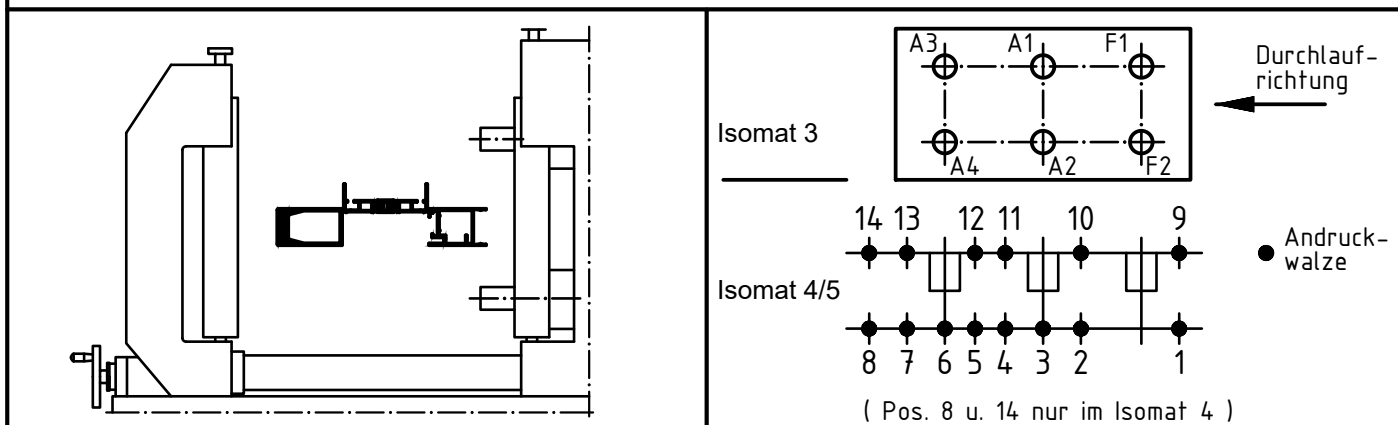




**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this  
**Attention:** roller plan. Please note the examination advices of the current guidelines



Attention : if using anodised profiles, the rolling procedure may need to be done in 2 steps !

|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside)         | Qty. | Art.-No. Accessories                                          |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|-----------------------------------------------------------------------------------------|------|---------------------------------------------------------------|
|                                           |               |                                               |                                      |                                                                                         |      |                                                               |
| A1                                        | 1             | 283150 A                                      | 283150 A                             | R1/R2/A1                                                                                | R1   | 5 296452 ( 1.5 mm)                                            |
| A2                                        | 1             | 283150 A                                      | 283150 A                             | R1/R2/A2                                                                                | R2   | 5 9643587                                                     |
| A3                                        | 1             | 283151 A                                      | 283150 A                             | R1/R2/A3                                                                                |      |                                                               |
| A4                                        | 1             | 283151 A                                      | 283150 A                             | R1/R2/A4                                                                                |      |                                                               |
| F1                                        | 1             | 283149 A                                      |                                      | R1/R2/F1                                                                                |      |                                                               |
| F2                                        | 1             | 9643588                                       |                                      |                                                                                         |      |                                                               |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                                  |      | VP<br>PU                                                      |
|                                           |               |                                               |                                      | mech.<br>polished                                                                       |      | Maßstab<br>Scale 1 : 1                                        |
|                                           |               |                                               |                                      | uml.<br>total                                                                           |      |                                                               |
|                                           |               |                                               |                                      |                                                                                         |      |                                                               |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      |                                                                                         |      | Werkstoff<br>Material                                         |
| Original / Änderung<br>Revision / Version |               | 0100                                          |                                      | Datum<br>Date                                                                           |      | Name                                                          |
| Name                                      |               |                                               |                                      | 28.07.2022                                                                              |      | Benennung<br>Title                                            |
|                                           |               | gez.<br>drawn                                 |                                      | Winkler, A.                                                                             |      | Roller plan<br>Isomat 3/4/5<br>Schüco ASE 70 PD.ME V8-9643188 |
|                                           |               | gepr.<br>checked                              |                                      | Finkemeyer, C.                                                                          |      |                                                               |
|                                           |               | ges.<br>seen                                  |                                      | Nienhüser, R.                                                                           |      |                                                               |
|                                           |               |                                               |                                      |                                                                                         |      | Zeichn.-Nr.<br>Drawing No. 545860 RP 1000                     |
|                                           |               |                                               |                                      |                                                                                         |      |                                                               |
|                                           |               |                                               |                                      |                                                                                         |      |                                                               |
|                                           |               |                                               |                                      |                                                                                         |      |                                                               |
|                                           |               |                                               |                                      |                                                                                         |      |                                                               |
|                                           |               |                                               |                                      | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |      | Ersatz für<br>Replacement<br>for                              |