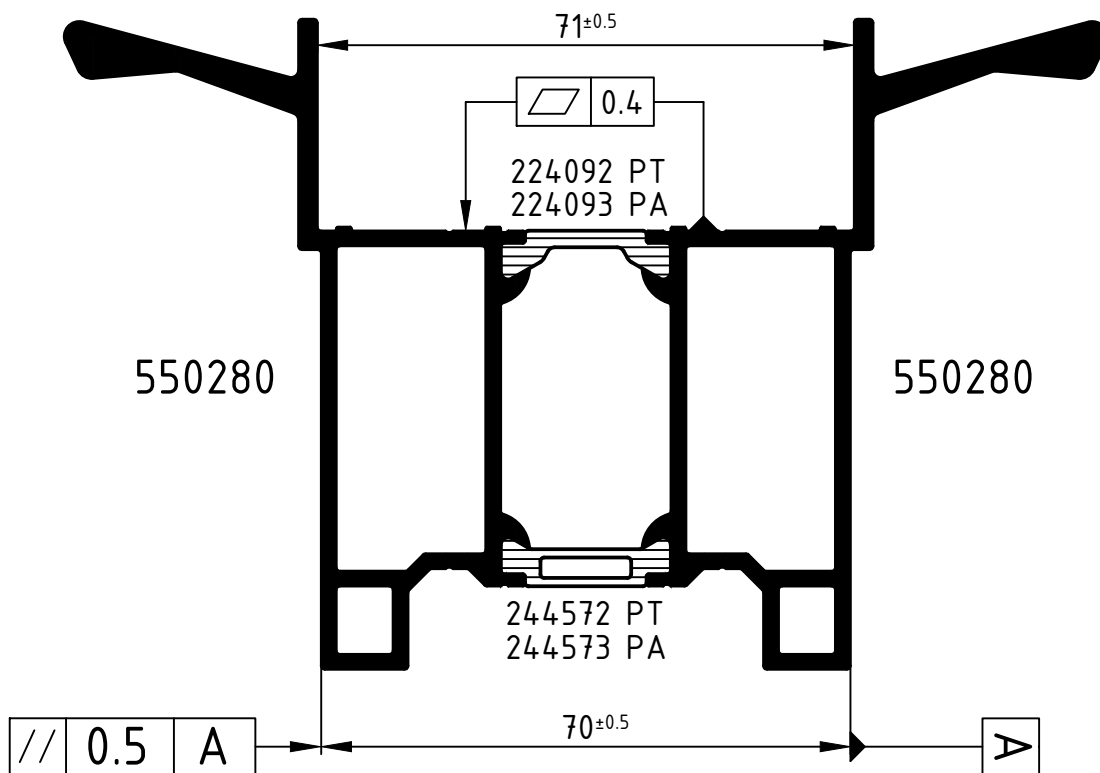
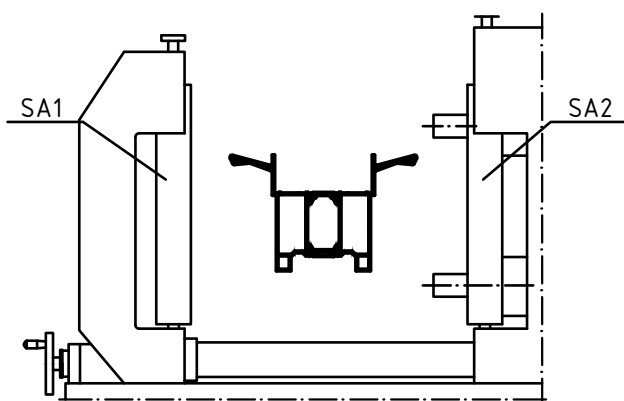


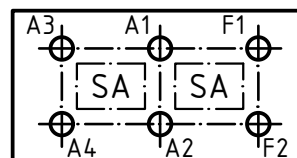


Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



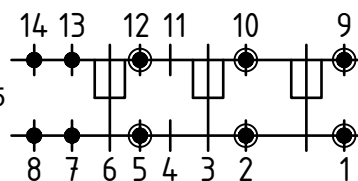
Position

SA-Rollen



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

Attention : if using anodised profiles, the rolling procedure may need to be done in 2 steps !

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	280696 A	280696 A	R1/R2/A1	R1	6 296207 (4.0 mm)
A2	1	280696 A	280696 A	R1/R2/A2	R2	6 282695 (Adapter)
A3	1	280697 A	280696 A	R1/R2/A3	SA1	3 9644936
A4	1	280697 A	280696 A	R1/R2/A4	SA2	3 9644936
F1	1	280695 A		R1/R2/F1		
F2	1	280695 A		R1/R2/F2		

		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		Maßstab Scale		1 : 1	
				—					
				uml. total					
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material		Gewicht Weight	
Original / Änderung Revision / Version		0201		Datum Date		Name		Benennung Title	
Name				31.05.2024				Rollenplan Isomat 4/5	
PA Isoliersteg hinzugefügt		gez. drawn		Winkler, A.				Schüco ASE 70 PD.ME	
		gepr. checked		Finkemeyer, C.				V8-9644608	
		ges. seen		Nienhüser, R.					

SCHÜCO