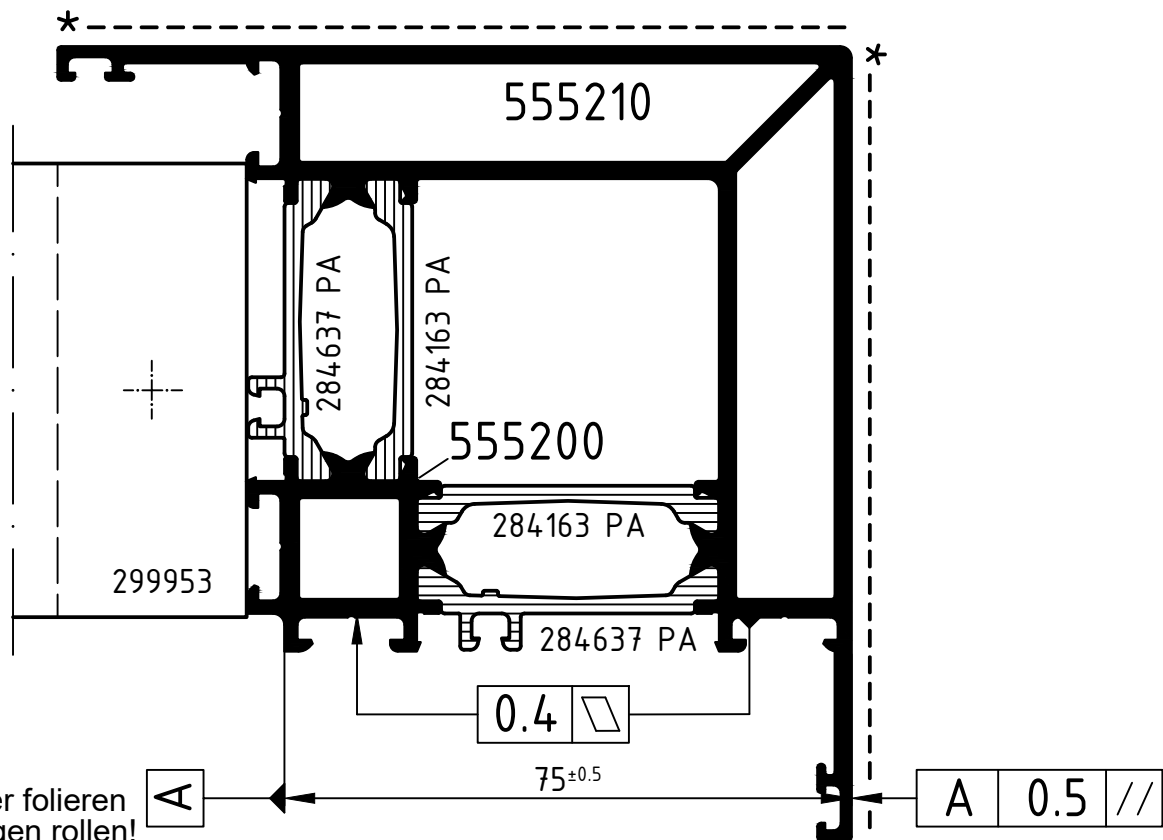
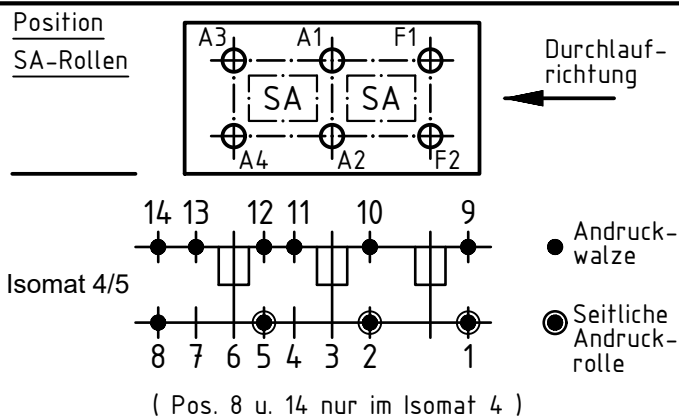
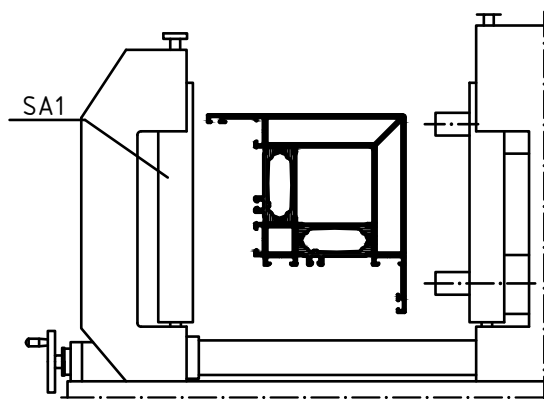




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren!  
**Attention:** zu kontrollieren! Beachten Sie bitte auch die technischen Hinweise in den aktuellen Richtlinien.



|    |               |                                      |                                      |                                                                                 | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |                    |
|----|---------------|--------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|------------------------------------------|--------------------|
|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | R1            | 3                                        | 280743 ( 5.0 mm)   |
| A1 | 1             | 289511                               | 289511                               |                                                                                 | R2            | 3                                        | 283219 (12.5/39mm) |
| A2 | 1             | 282657 B                             | 282657 B                             | R1/R2/A2                                                                        | SA1           | 3                                        | 299953             |
| A3 | 1             | 289511                               | 289511                               |                                                                                 |               |                                          |                    |
| A4 | 1             | 282658 B                             | 282657 B                             | R1/R2/A4                                                                        |               |                                          |                    |
| F1 | 1             | 289510                               |                                      |                                                                                 |               |                                          |                    |
| F2 | 1             | 282660 B                             |                                      | R1/R2/F2                                                                        |               |                                          |                    |

|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|-------------------------------------------|--|-----------------------------------------------|--|----------------------------------------|--|-----------------------|--|-------------------|--|
|                                           |  | Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |  | VP<br>PU              |  | Info-Plan:        |  |
|                                           |  |                                               |  | mech.<br>polished                      |  | -                     |  |                   |  |
|                                           |  |                                               |  | uml.<br>total                          |  |                       |  | Maßstab<br>Scale  |  |
| Paßmaße<br>Close tol.                     |  | Abmaße<br>Std. tolerance                      |  |                                        |  | 1 : 1                 |  | Gewicht<br>Weight |  |
| Original / Änderung<br>Revision / Version |  |                                               |  | Datum<br>Date                          |  | Werkstoff<br>Material |  |                   |  |
| 0100                                      |  |                                               |  |                                        |  |                       |  |                   |  |
| Name                                      |  |                                               |  | 07.11.2022                             |  | Benennung<br>Title    |  |                   |  |
|                                           |  |                                               |  | gez.<br>drawn                          |  | Finkemeyer            |  | Rollenplan        |  |
|                                           |  |                                               |  | gepr.<br>checked                       |  | Winkler, A.           |  | Isomat 4/5        |  |
|                                           |  |                                               |  | ges.<br>seen                           |  | Nienhüser, R.         |  | Schüco ASE Sonder |  |
|                                           |  |                                               |  |                                        |  |                       |  | IsoModul          |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |
|                                           |  |                                               |  |                                        |  |                       |  |                   |  |