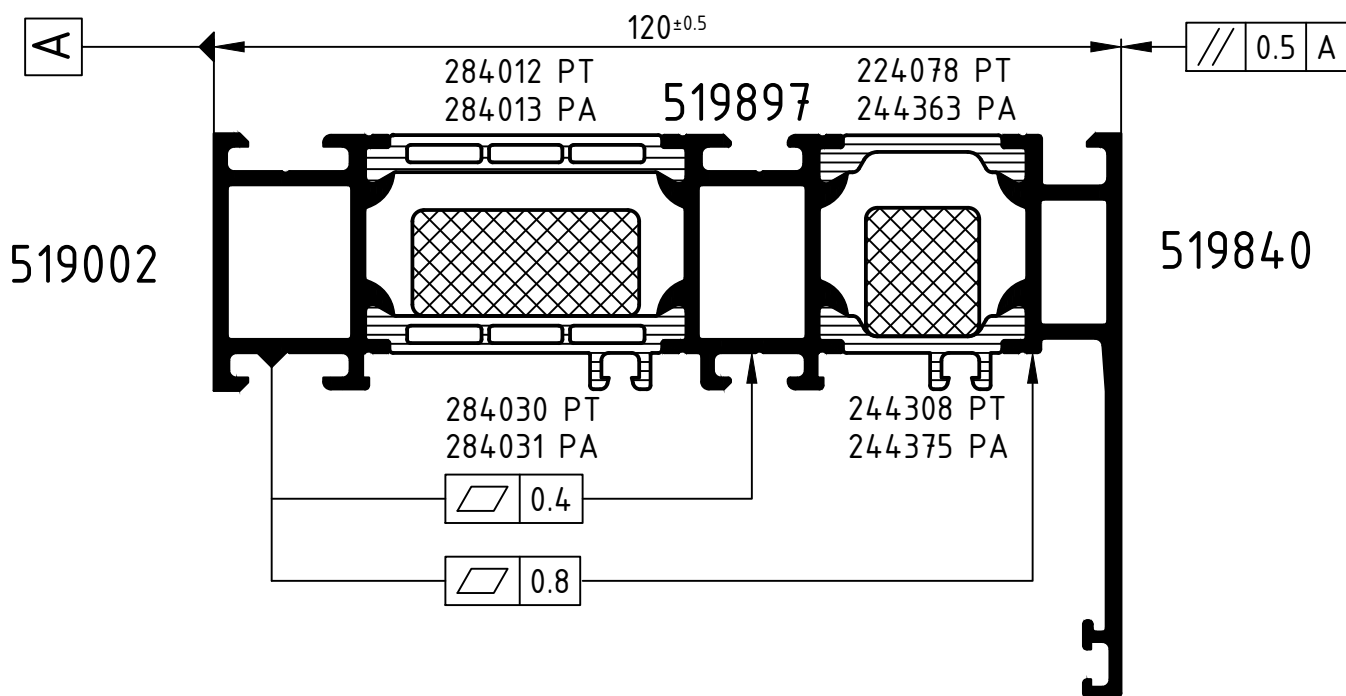
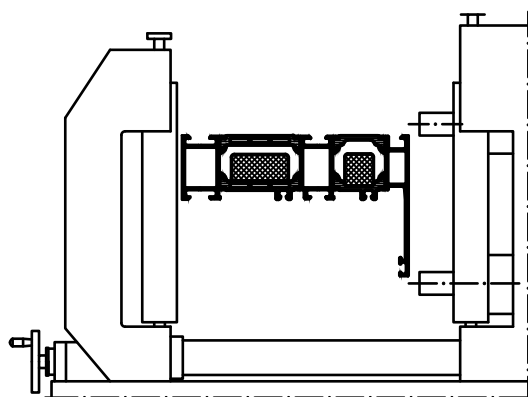




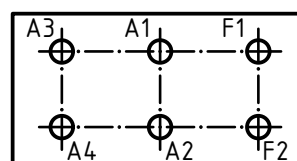
Roll in 2 passes if necessary!

Anodising is not possible after rolling even with PA bars!

**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this  
**Attention:** roller plan. Please note the examination advices of the current guidelines

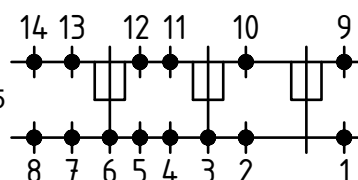


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|----|---------------|----------------------------------------|--------------------------------------|---------------------------------------------------------------------------------|---------------|------------------------------------------|
|    |               |                                        |                                      |                                                                                 |               |                                          |
| A1 | 1             | 289410                                 | 289410                               |                                                                                 |               |                                          |
| A2 | 1             | 289410                                 | 289410                               |                                                                                 |               |                                          |
| A3 | 1             | 289411                                 | 289410                               |                                                                                 |               |                                          |
| A4 | 1             | 289411                                 | 289410                               |                                                                                 |               |                                          |
| F1 | 1             | 289429                                 |                                      |                                                                                 |               |                                          |
| F2 | 1             | 289412                                 |                                      |                                                                                 |               |                                          |

|                                               |  |                                        |  |                                                                                         |                   |
|-----------------------------------------------|--|----------------------------------------|--|-----------------------------------------------------------------------------------------|-------------------|
| Zulässige Abweichung<br>Permissible tolerance |  | Oberflächenabwicklung<br>Circumference |  | VP<br>PU                                                                                | Info-Plan:        |
|                                               |  | mech.<br>polished<br>uml.<br>total     |  | Maßstab<br>Scale                                                                        |                   |
| Paßmaße<br>Close tol.                         |  |                                        |  | 1 : 1                                                                                   | Gewicht<br>Weight |
| Abmaße<br>Std. tolerance                      |  |                                        |  | Werkstoff<br>Material                                                                   |                   |
| Original / Änderung<br>Revision / Version     |  | Datum<br>Date                          |  | Name                                                                                    |                   |
| 0100                                          |  | 17.12.2021                             |  |                                                                                         |                   |
| Name                                          |  | gez.<br>drawn                          |  | Benennung<br>Title                                                                      |                   |
|                                               |  | Finkemeyer                             |  | Roller plan                                                                             |                   |
|                                               |  | Winkler, A.                            |  | Isomat 3/4/5                                                                            |                   |
|                                               |  | Nienhüser, R.                          |  | Schüco AWS 120 CC.SI CN Blendrahmen                                                     |                   |
|                                               |  |                                        |  | Zeichn.-Nr.<br>Drawing No.                                                              |                   |
|                                               |  |                                        |  | 553003 RP 1000                                                                          |                   |
|                                               |  |                                        |  | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                   |
|                                               |  |                                        |  | Ersatz für<br>Replacement<br>for                                                        |                   |

**SCHÜCO**