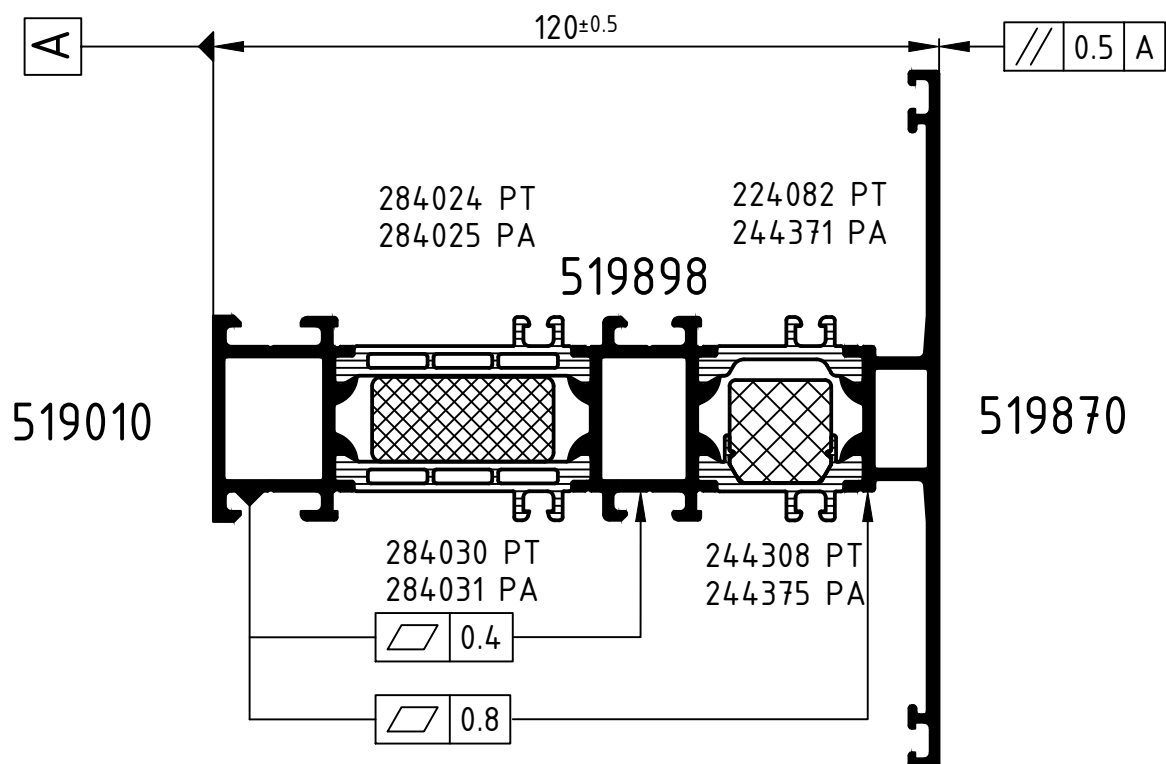
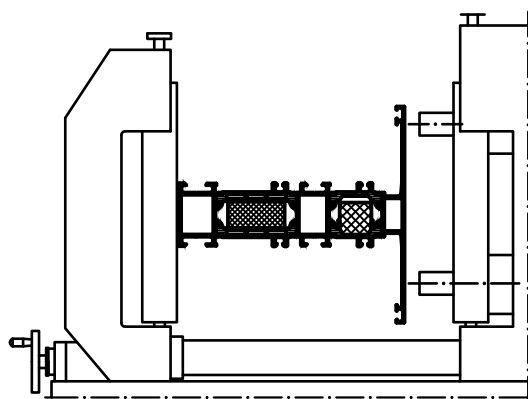




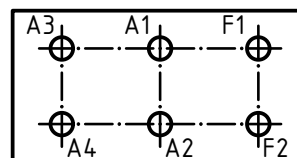
Roll in 2 passes if necessary!

Anodising is not possible after rolling even with PA bars!

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current guidelines

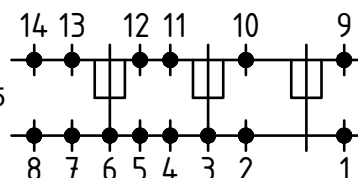


Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		
A1	1	289410	289410			
A2	1	289410	289410			
A3	1	289411	289410			
A4	1	289411	289410			
F1	1	289429				
F2	1	289412				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU
				mech. polished		Info-Plan:
				uml. total		
Paßmaße Close tol.		Abmaße Std. tolerance				Maßstab Scale
Original / Änderung Revision / Version		0100		Datum Date		1 : 1
Name				Name		
				17.12.2021		Werkstoff Material
		gez. drawn		Finkemeyer		
		gepr. checked		Winkler, A.		
		ges. seen		Nienhüser, R.		
						Benennung Title
						Roller plan Isomat 3/4/5
						Schüco AWS 120 CC.SI CN Blendrahmen
						Zeichn.-Nr. Drawing No.
						553004 RP 1000
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature
						Ersatz für Replacement for

SCHÜCO