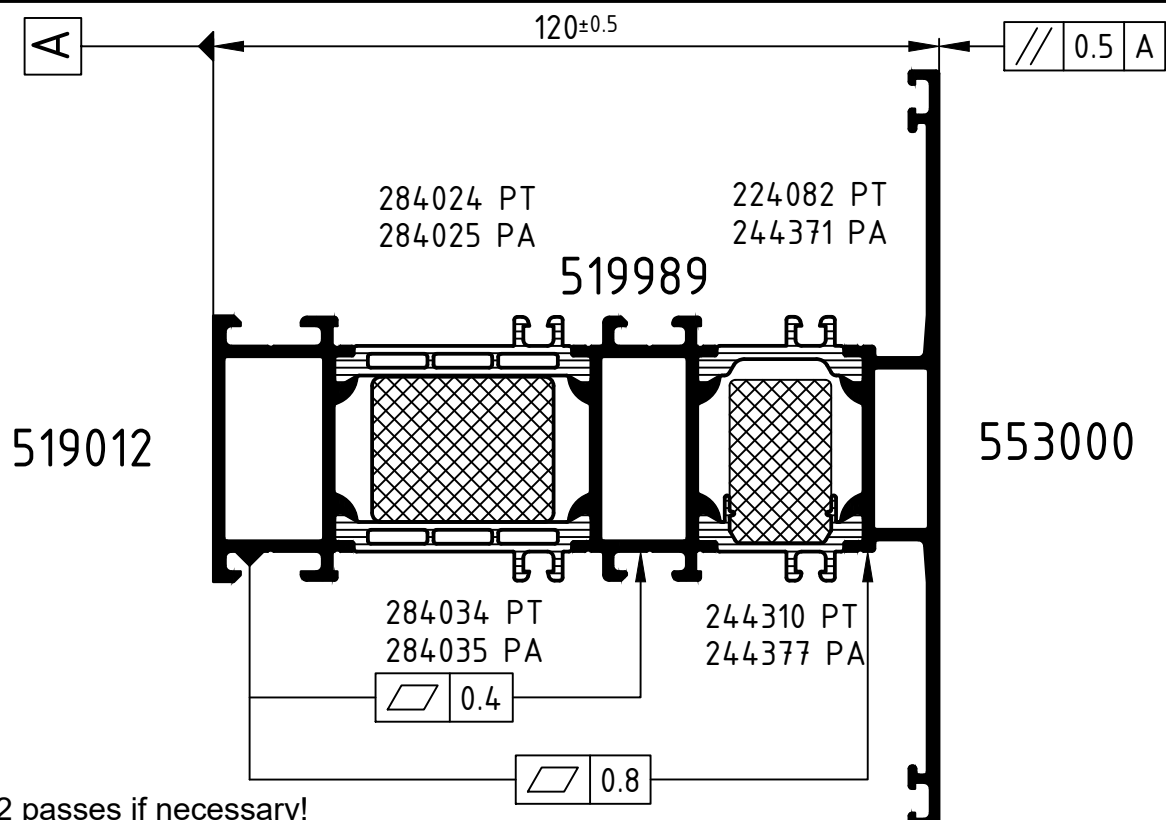
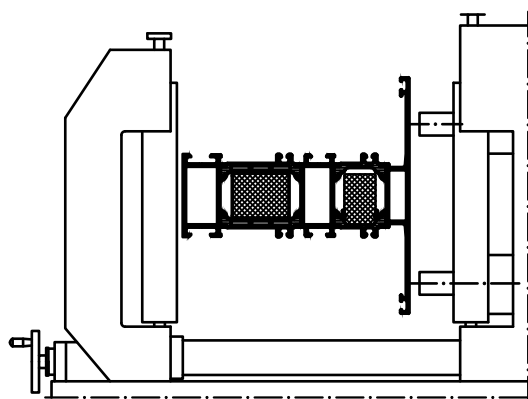




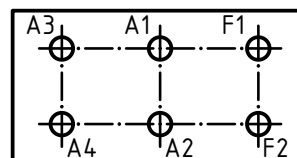
Roll in 2 passes if necessary!

Anodising is not possible after rolling even with PA bars!

**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this  
**Attention:** roller plan. Please note the examination advices of the current guidelines

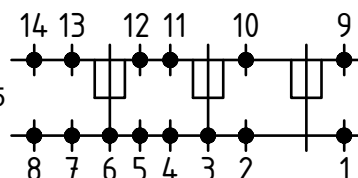


Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

( Pos. 8 u. 14 nur im Isomat 4 )

|                                           |               |                                               |                                      |                                                                                         | Stck.<br>Qty. | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|-------------------------------------------|---------------|-----------------------------------------------|--------------------------------------|-----------------------------------------------------------------------------------------|---------------|------------------------------------------|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4 | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside)         |               |                                          |
| A1                                        | 1             | 289410                                        | 289410                               |                                                                                         |               |                                          |
| A2                                        | 1             | 289410                                        | 289410                               |                                                                                         |               |                                          |
| A3                                        | 1             | 289411                                        | 289410                               |                                                                                         |               |                                          |
| A4                                        | 1             | 289411                                        | 289410                               |                                                                                         |               |                                          |
| F1                                        | 1             | 289429                                        |                                      |                                                                                         |               |                                          |
| F2                                        | 1             | 289412                                        |                                      |                                                                                         |               |                                          |
|                                           |               | Zulässige Abweichung<br>Permissible tolerance |                                      | Oberflächenabwicklung<br>Circumference                                                  |               | VP<br>PU                                 |
|                                           |               |                                               |                                      | mech.<br>polished                                                                       |               | Info-Plan:                               |
|                                           |               |                                               |                                      | uml.<br>total                                                                           |               |                                          |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance                      |                                      |                                                                                         |               | Maßstab<br>Scale                         |
| Original / Änderung<br>Revision / Version |               | 0100                                          |                                      | Datum<br>Date                                                                           |               | 1 : 1                                    |
| Name                                      |               |                                               |                                      | Name                                                                                    |               | Werkstoff<br>Material                    |
|                                           |               |                                               |                                      | 17.12.2021                                                                              |               | Benennung<br>Title                       |
|                                           |               | gez.<br>drawn                                 |                                      | Finkemeyer                                                                              |               |                                          |
|                                           |               | gepr.<br>checked                              |                                      | Winkler, A.                                                                             |               |                                          |
|                                           |               | ges.<br>seen                                  |                                      | Nienhüser, R.                                                                           |               |                                          |
|                                           |               |                                               |                                      |                                                                                         |               | Schüco AWS 120 CC.SI CN      Blendrahmen |
|                                           |               |                                               |                                      |                                                                                         |               |                                          |
|                                           |               |                                               |                                      |                                                                                         |               |                                          |
|                                           |               |                                               |                                      |                                                                                         |               |                                          |
|                                           |               |                                               |                                      |                                                                                         |               |                                          |
|                                           |               |                                               |                                      |                                                                                         |               | Zeichn.-Nr.<br>Drawing No.               |
|                                           |               |                                               |                                      |                                                                                         |               | 553006 RP 1000                           |
|                                           |               |                                               |                                      | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |               | Ersatz für<br>Replacement<br>for         |

**SCHÜCO**