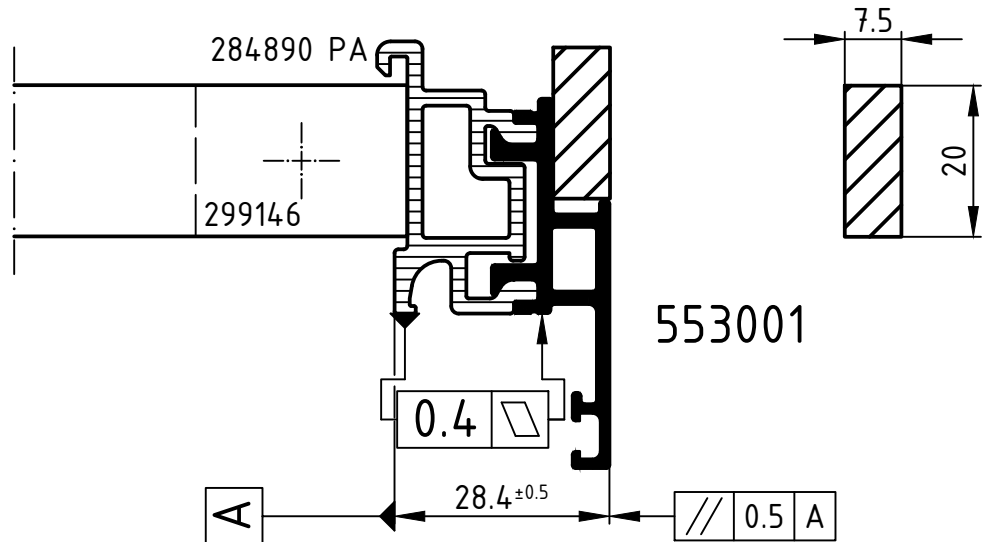
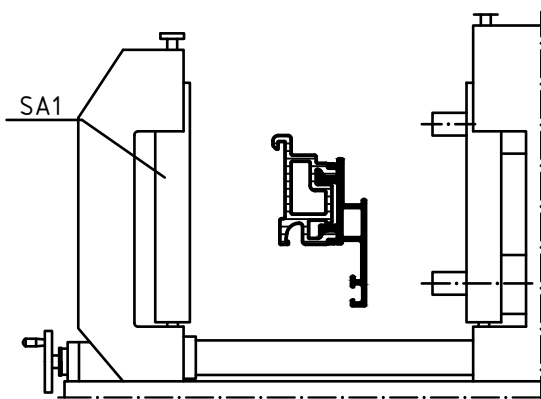


Customer fabricated shim for rollers



Mount pressure rollers with Art. No. towards the machine.
Do not roll with too much pressure from above! Roll with low lateral pressure!

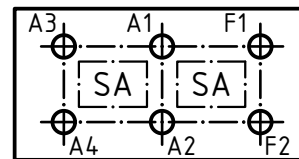
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current guidelines
It is impossible to colour coat or anodize after rolling - even with PA-isolators!



Position

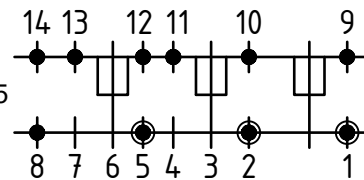
SA-Rollen

Isomat 3



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
						R1	4 296505 (1.2 mm)
A1	1	283801	283801	R1/A1	SA1	3	299146*
A2	1	283801	283801	R1/A2			*Isomat 3: 2
A3	1	283802	283801	R1/A3			
A4	1	283802	283801	R1/A4			
F1	1	289440					
F2	1	289440					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	
				mech. polished		Info-Plan:	
				uml. total		Maßstab Scale	
						1 : 1	
						Gewicht Weight	
						Werkstoff Material	
Original / Änderung Revision / Version		0100		Datum Date		Benennung Title	
Name				27.01.2022		Roller plan	
						Isomat 3/4/5	
						Schüco AWS 120 CC.SI CN	
						IsoModul	
						Zeichn.-Nr. Drawing No.	
						553010 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
						Ersatz für Replacement for	

SCHÜCO