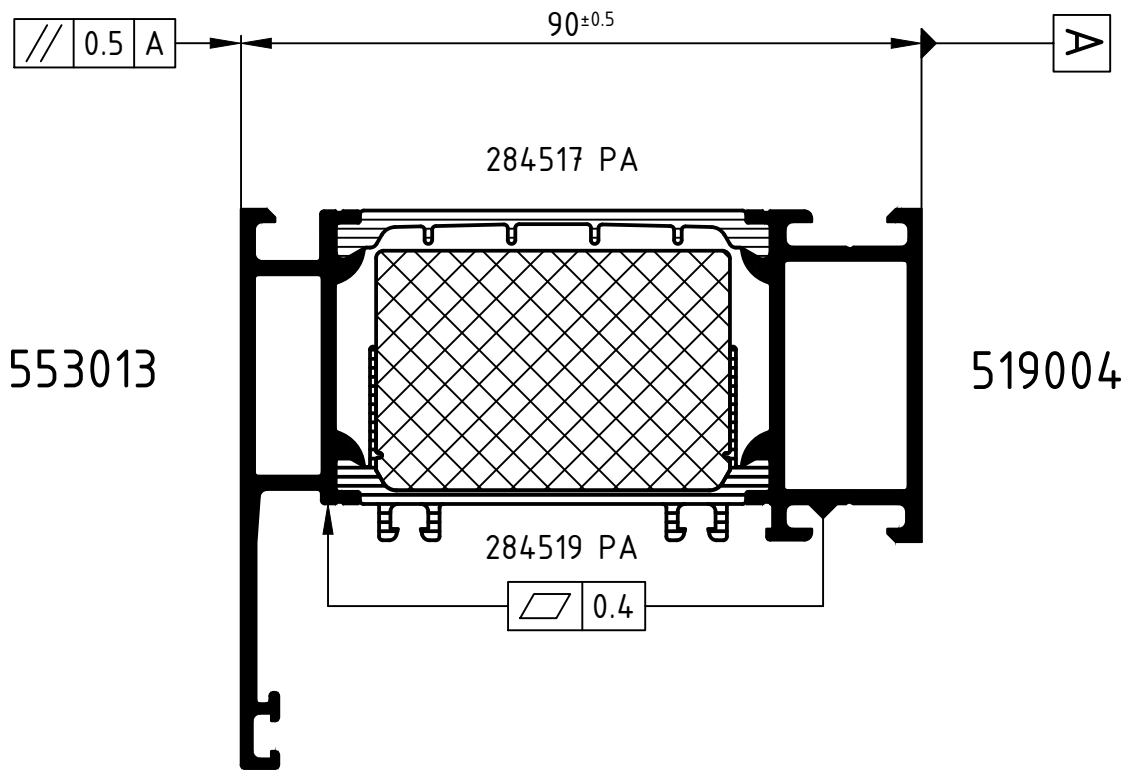
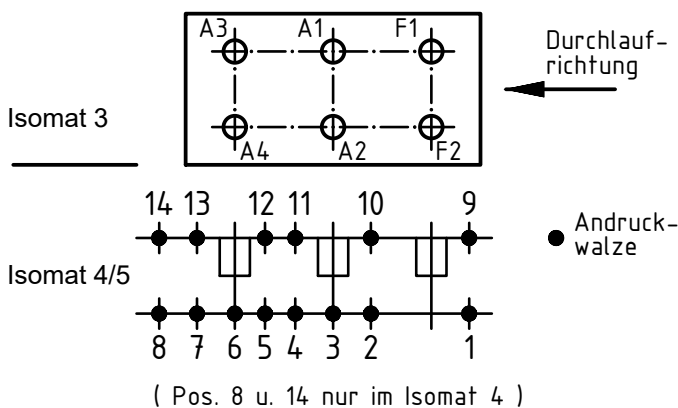
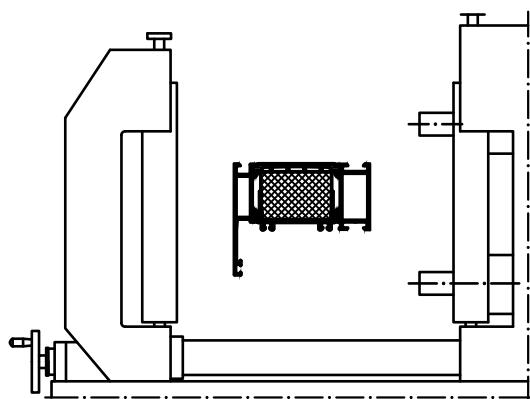


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Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention: It is impossible to colour coat or anodize after rolling - even with PA-isolators!



Stck. Qty.	Art.-Nr. Art.-No.	Art.-Nr. Art.-No.	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
				R1	6	296449 (2.0 mm)
A1	1	283920	283920	R1/R2/A1		
A2	1	283920	283920	R1/R2/A2		
A3	1	283921	283920	R1/R2/A3		
A4	1	283921	283920	R1/R2/A4		
F1	1	283922		R1/R2/F1		
F2	1	283922		R1/R2/F2		
				R2	6	296210 (10.0 mm)

Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU	Info-Plan:
		mech. polished - uml. total		Maßstab Scale	Gewicht Weight
Paßmaße Close tol.		Abmaße Std. tolerance		Werkstoff Material	
Original / Änderung Revision / Version		Datum Date		Benennung Title	
0100		07.01.2022		Roller plan Isomat 3/4/5	
Name		Name		Schüco AWS 90.SI+ CN	
		gez. drawn gepr. checked ges. seen		Finkemeyer Winkler, A. Nienhüser, R.	
		Zechn.-Nr. Drawing No.		553017 RP 1000	
		EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	
		SCHÜCO			