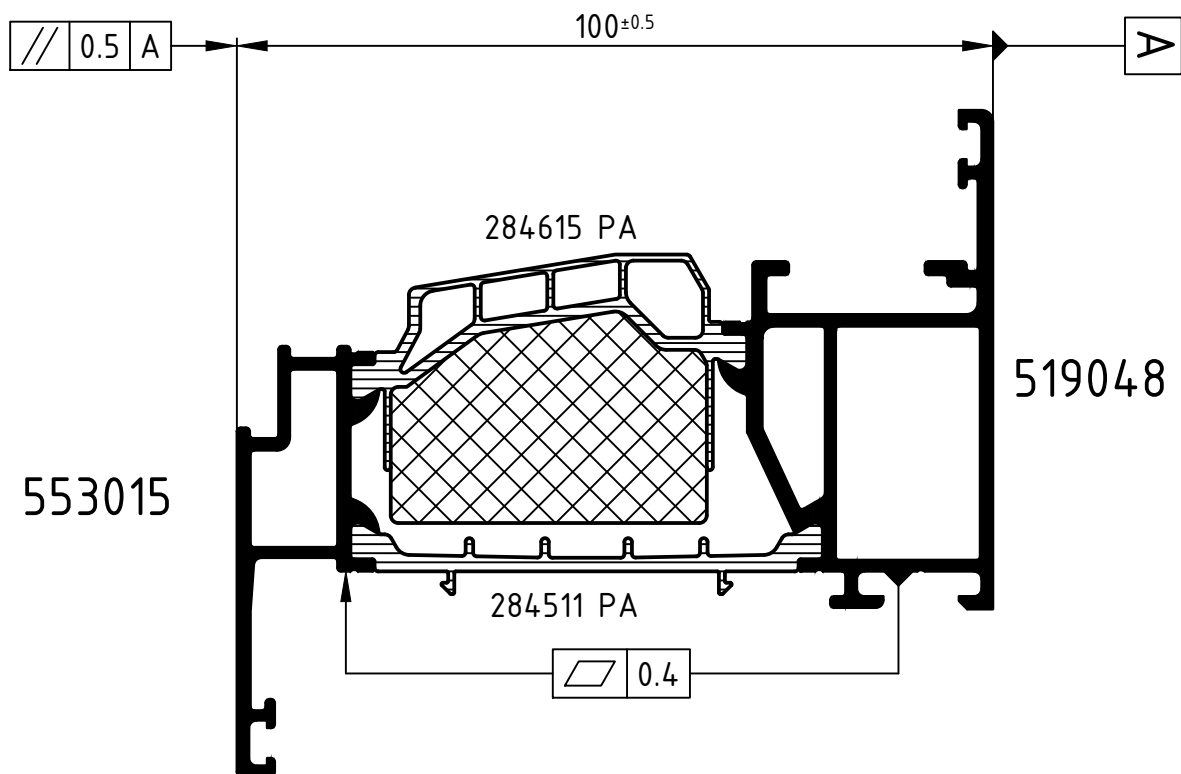
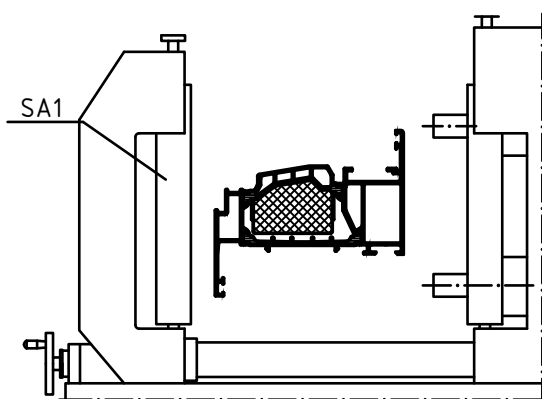




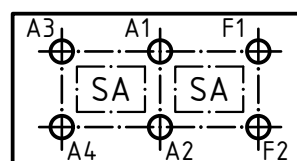
(SR=)Support roller

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention: It is impossible to colour coat or anodize after rolling - even with PA-isolators!



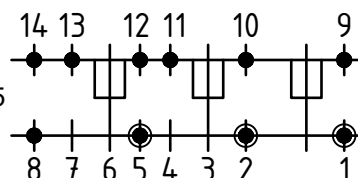
Position

SA-Rollen



Durchlauf-
richtung

Isomat 4/5



● Andruck-
walze

● Seitliche
Andruck-
rolle

(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories			
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	4	296210 (10.0 mm)			
A1	1	283926	283926	SR/A1	SR	1	283932			
A2	1	283923	283923	R1/A2	SA1	3	296865			
A3	1	283927	283926	R1/A3						
A4	1	283924	283923	R1/A4						
F1	1	283928								
F2	1	283925		R1/F2						
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:		
				mech. polished		-				
				uml. total				Maßstab Scale		
Paßmaße Close tol.	Abmaße Std. tolerance					1 : 1		Gewicht Weight		
Original / Änderung Revision / Version			0100		Datum Date		Name		Werkstoff Material	
Name					07.01.2022				Benennung Title	
			gez. drawn		Finkemeyer				Roller plan	
			gepr. checked		Winkler, A.				Isomat 4/5	
			ges. seen		Nienhüser, R.				Schüco AWS 90.SI+ CN	
							</			