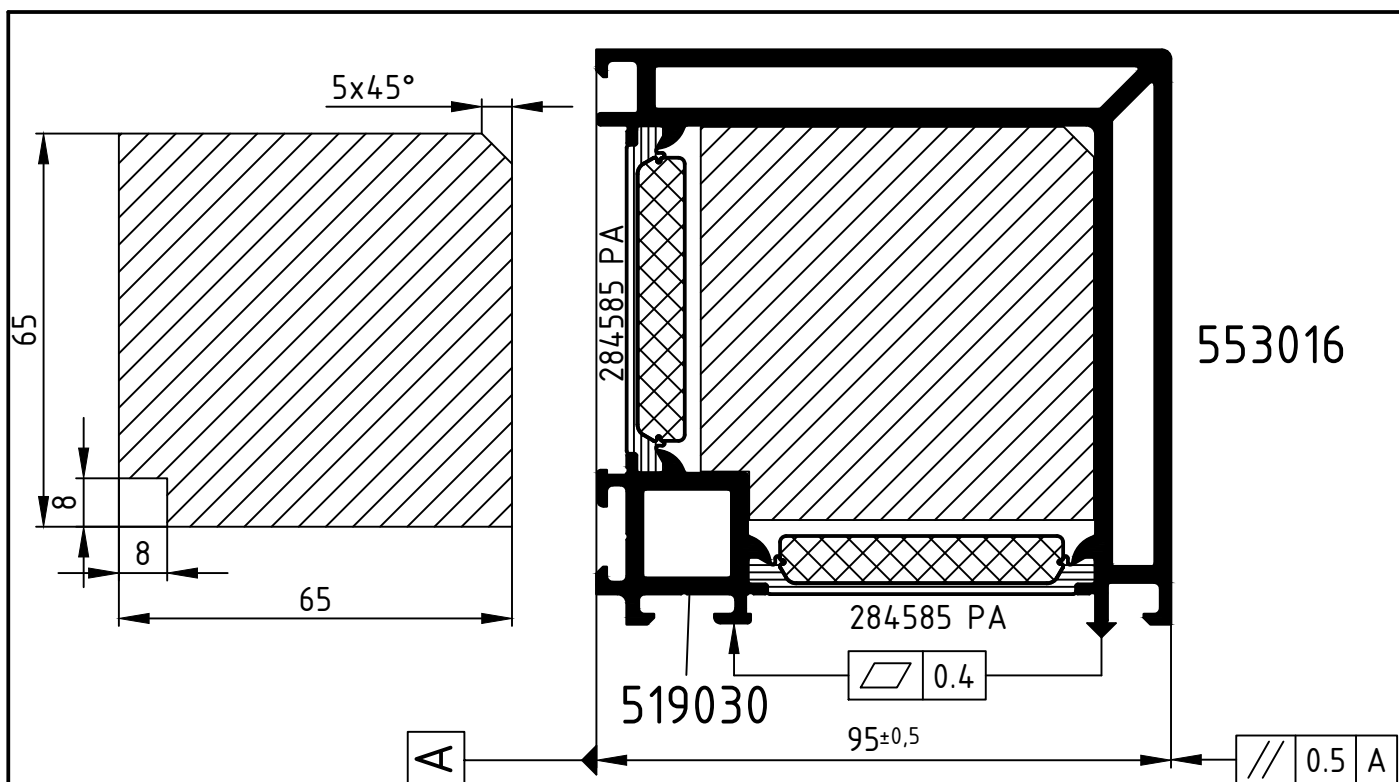
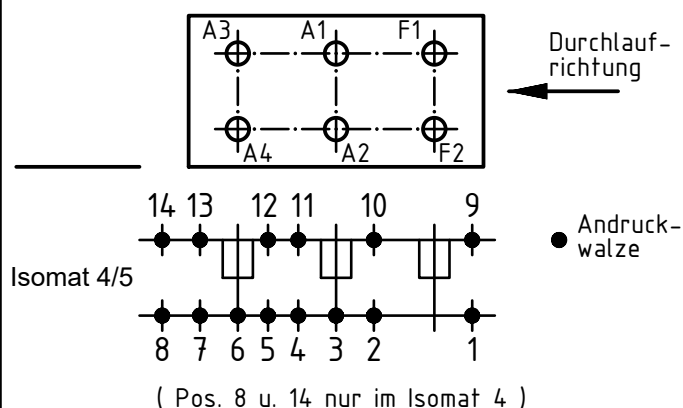
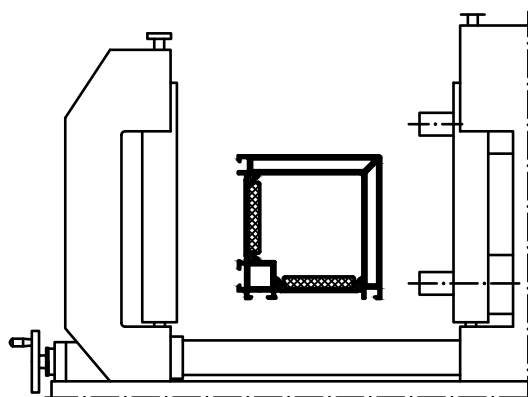




Roll each side in two stages.
Customer fabricated shim for rollers

Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this
Attention: roller plan. Please note the examination advices of the current guidelines
It is impossible to colour coat or anodize after rolling - even with PA-isolators!



					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories	
Stck. Qty.	Art.-Nr. Art.-No. für Isomat 5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)		R1	3	296452 (1.5 mm)	
A1	1	283962	283962		R2	3	299293 (3.0 mm)	
A2	1	283920	283920	R1/R2/A2				
A3	1	283962	283962					
A4	1	283921	283920	R1/R2/A4				
F1	1	289022						
F2	1	283922		R1/R2/F2				
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:
				mech. polished		Maßstab Scale		Gewicht Weight
				uml. total				
Paßmaße Close tol.		Abmaße Std. tolerance				1 : 1		
Original / Änderung Revision / Version		0100		Datum Date		Werkstoff Material		
Name				Name		Benennung Title		
		gez. drawn		Finkemeyer		Roller plan Isomat 4/5 Schüco AWS 90.SI+ CN		
		gepr. checked		Winkler, A.				
		ges. seen		Nienhüser, R.				
				Zeichn.-Nr. Drawing No.		553022 RP 1000		
				EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for		