

The left part of the drawing shows a side view of a machine tool with a cross-section of its internal components. The right part shows a control panel diagram with a grid of buttons labeled A1, A2, A3, A4, F1, F2, and F3. Below the grid is a row of buttons labeled 1 through 14. A legend indicates that a solid dot represents 'Andruckwalze' (push button) and an open circle represents 'Durchlaufrichtung' (direction of travel). The diagram is labeled 'Isomat 3' and 'Isomat 4/5'.

	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories
A1	1	280693 B	280693 B	R1/R2/A1/R3/R4	R1	6 296534 (8.5 mm)
A2	1	280693 B	280693 B	R1/R2/A2/R3/R4	R2	6 296207 (4.0 mm)
A3	1	280694 B	280693 B	R1/R2/A3/R3/R4	R3	6 296211 (15.7 mm)
A4	1	280694 B	280693 B	R1/R2/A4/R3/R4	R4	6 296210 (10.0 mm)
F1	1	280692 B		R1/R2/F1/R3/R4		
F2	1	280692 B		R1/R2/F2/R3/R4		
		Zulässige Abweichung Permissible tolerance	Oberflächenabwicklung Circumference	VP PU	Info-Plan:	
			mech. polished	-	Maßstab Scale 1 : 1	
			uml. total			
Paßmaße Close tol.	Abmaße Std. tolerance			Werkstoff Material	Gewicht Weight	
Original / Änderung Revision / Version		0100	Datum Date	Name	Benennung Title	
Name			10.01.2022		Roller plan Isomat 3/4/5	
		gez. drawn	Finkemeyer		Schüco AWS 65 CN IsoModul	
		gepr. checked	Winkler, A.			
		ges. seen	Nienhäuser, R.			
		SCHÜCO			Zeichn.-Nr. Drawing No.	
					553027 RP 1000	
					EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature	
					Ersatz für Replacement for	