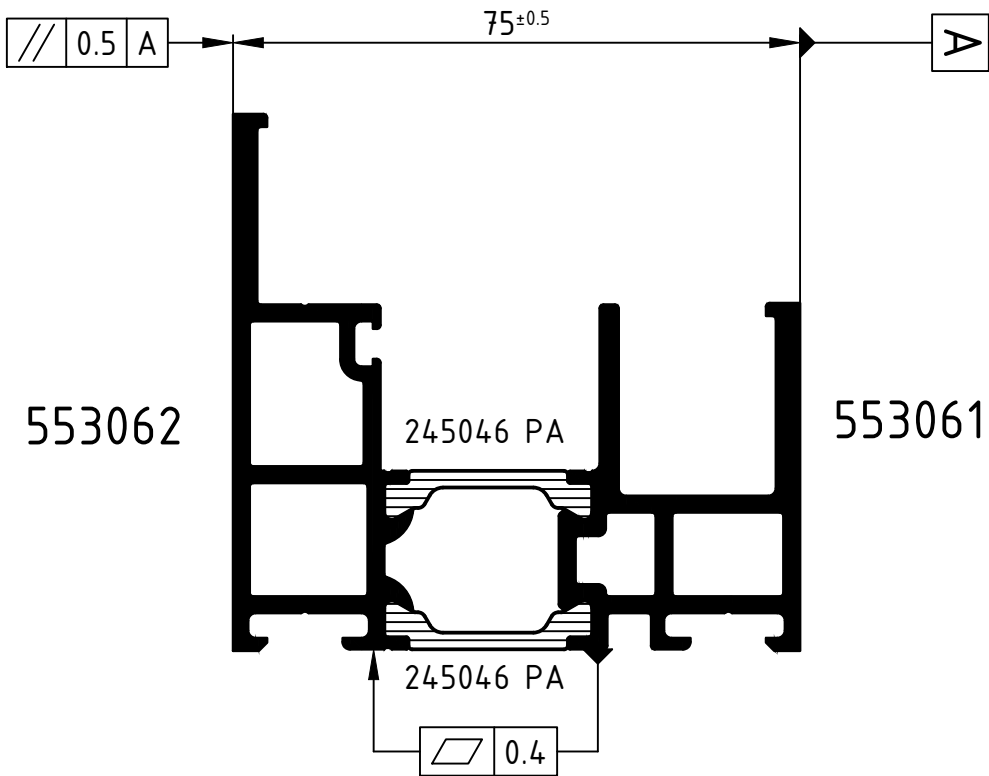
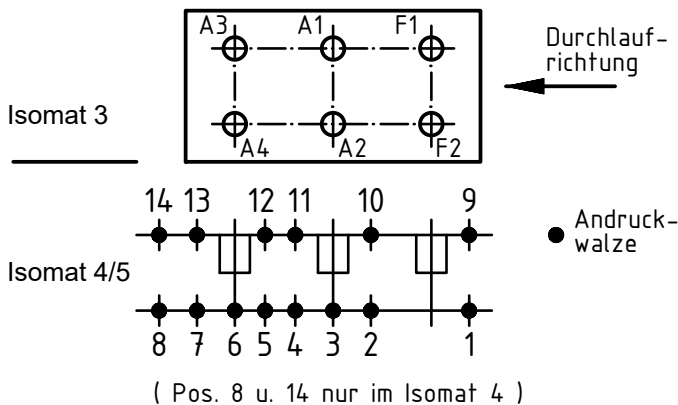
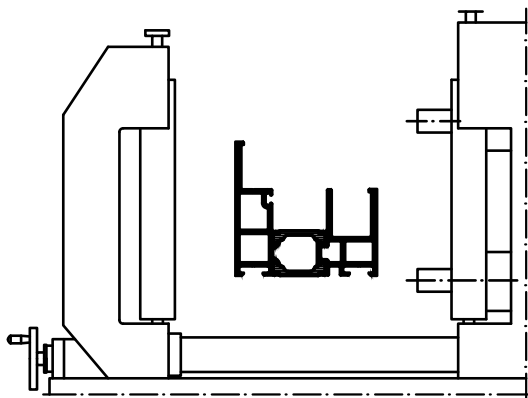




Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines
Attention:



	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)			Stck. Qty.	Art.-Nr. Zubehör Art.-No. Accessories	
							R1	6	280743 (5.0 mm)
							R2	6	280750 (Adapter)
A1	1	280699 A	280699 A	R1/R2/A1					
A2	1	280699 A	280699 A	R1/R2/A2					
A3	1	280700 A	280699 A	R1/R2/A3					
A4	1	280700 A	280699 A	R1/R2/A4					
F1	1	280698 A		R1/R2/F1					
F2	1	280698 A		R1/R2/F2					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		Maßstab Scale		Gewicht Weight	
				uml. total					
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material			
Original / Änderung Revision / Version		0100		Datum Date		Name		Benennung Title	
Name				27.02.2024				Roller plan Isomat 3/4/5	
		gez. drawn		C. Finkemeyer				Schüco AS FD 75 CN	
		gepr. checked		Winkler, A.					
		ges. seen		Nienhüser, R.					