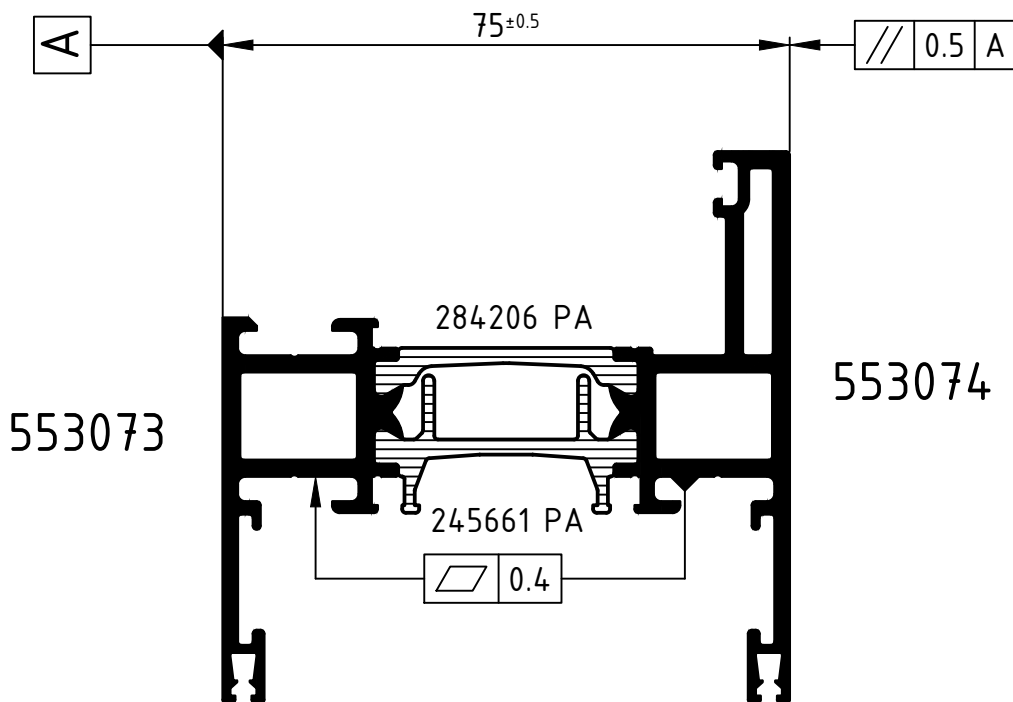
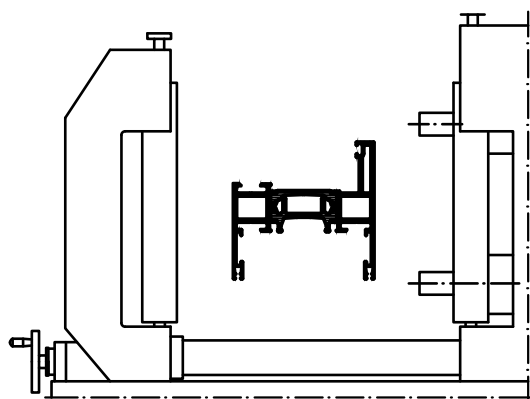
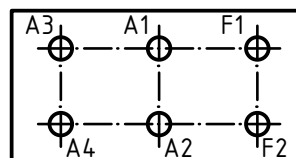




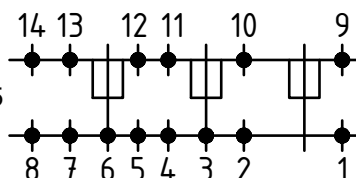
Achtung: The result of the rolling process has to be checked on the basis of the reference dimensions in this roller plan. Please note the examination advices of the current guidelines



Isomat 3



Isomat 4/5



(Pos. 8 u. 14 nur im Isomat 4)

					Stck. Qty.		Art.-Nr. Zubehör Art.-No. Accessories		
	Stck. Qty.	Art.-Nr. Art.-No. für Isomat 3/5	Art.-Nr. Art.-No. für Isomat 4	Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)	R1	6	282821 (20.0 mm)		
A1	1	282615 B	282615 B	R1/A1					
A2	1	282615 B	282615 B	R1/A2					
A3	1	282616 B	282615 B	R1/A3					
A4	1	282616 B	282615 B	R1/A4					
F1	1	282617 B		R1/F1					
F2	1	282617 B		R1/F2					
		Zulässige Abweichung Permissible tolerance		Oberflächenabwicklung Circumference		VP PU		Info-Plan:	
				mech. polished		-		Maßstab Scale	
				uml. total				1 : 1	
Paßmaße Close tol.		Abmaße Std. tolerance				Werkstoff Material		Gewicht Weight	
Original / Änderung Revision / Version		0100		Datum Date		Name		Benennung Title	
Name				11.03.2024				Roller plan Isomat 3/4/5 Schüco AS FD 75 CN	
		gez. drawn		C. Finkemeyer					
		gepr. checked		Winkler, A.					
		ges. seen		Nienhüser, R.					
						Zeichn.-Nr. Drawing No.		553089 RP 1000	
						EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature		Ersatz für Replacement for	