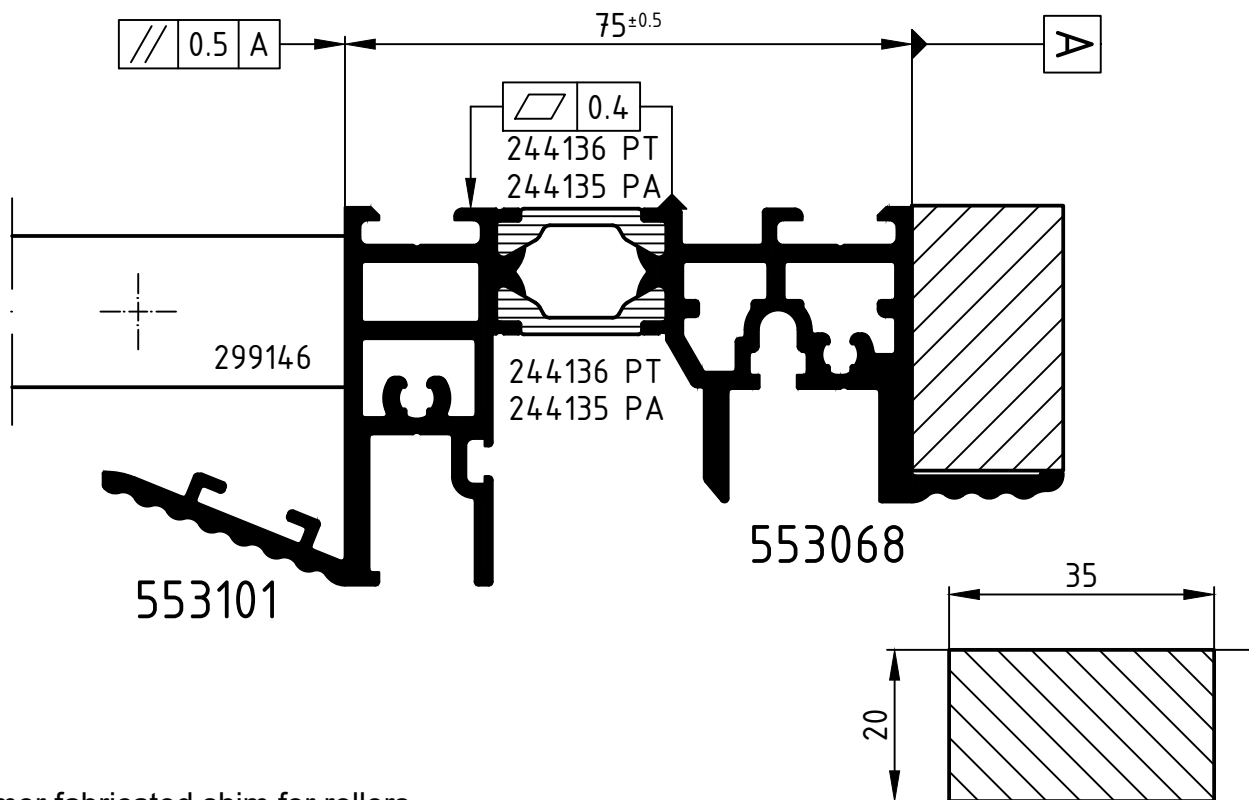
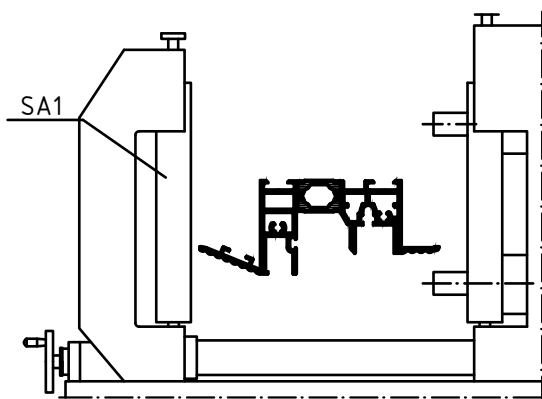


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Customer fabricated shim for rollers

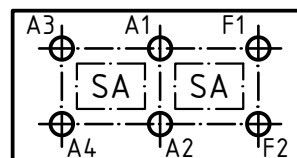
**Achtung:** The result of the rolling process has to be checked on the basis of the reference dimensions in this  
**Attention:** roller plan. Please note the examination advices of the current guidelines



Position

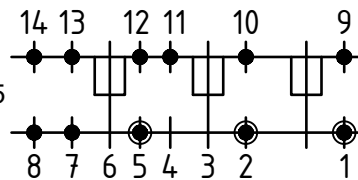
SA-Rollen

Isomat 3



Durchlauf-  
richtung

Isomat 4/5



● Andruck-  
walze

● Seitliche  
Andruck-  
rolle

( Pos. 8 u. 14 nur im Isomat 4 )

|    | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5        | Art.-Nr.<br>Art.-No.<br>für Isomat 4   | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) | Stck.<br>Qty.                                                                           | Art.-Nr. Zubehör<br>Art.-No. Accessories |
|----|---------------|-----------------------------------------------|----------------------------------------|---------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|------------------------------------------|
|    |               |                                               |                                        |                                                                                 |                                                                                         |                                          |
| A1 | 1             | 280696 A                                      | 280696 A                               | R1/R2/A1                                                                        | R1                                                                                      | 6 282821 (20.0 mm)                       |
| A2 | 1             | 280696 A                                      | 280696 A                               | R1/R2/A2                                                                        | R2                                                                                      | 6 280752 (Adapter)                       |
| A3 | 1             | 280697 A                                      | 280696 A                               | R1/R2/A3                                                                        | SA1                                                                                     | 3 299146                                 |
| A4 | 1             | 280697 A                                      | 280696 A                               | R1/R2/A4                                                                        |                                                                                         |                                          |
| F1 | 1             | 280695 A                                      |                                        | R1/R2/F1                                                                        |                                                                                         |                                          |
| F2 | 1             | 280695 A                                      |                                        | R1/R2/F2                                                                        |                                                                                         |                                          |
|    |               | Zulässige Abweichung<br>Permissible tolerance | Oberflächenabwicklung<br>Circumference |                                                                                 | Info-Plan:                                                                              |                                          |
|    |               |                                               | mech.<br>polished                      |                                                                                 | Maßstab<br>Scale                                                                        |                                          |
|    |               |                                               | uml.<br>total                          |                                                                                 | 1 : 1                                                                                   |                                          |
|    |               | Paßmaße<br>Close tol.                         | Datum<br>Date                          |                                                                                 | Werkstoff<br>Material                                                                   |                                          |
|    |               | Abmaße<br>Std. tolerance                      | Name                                   |                                                                                 | Benennung<br>Title                                                                      |                                          |
|    |               | Original / Änderung<br>Revision / Version     | 28.02.2024                             |                                                                                 | Roller plan                                                                             |                                          |
|    |               |                                               | C. Finkemeyer                          |                                                                                 | Isomat 3/4/5                                                                            |                                          |
|    |               |                                               | Winkler, A.                            |                                                                                 | Schüco AS FD 75 CN                                                                      |                                          |
|    |               |                                               | Nienhüser, R.                          |                                                                                 | 553102 RP 1000                                                                          |                                          |
|    |               |                                               | Zeichn.-Nr.<br>Drawing No.             |                                                                                 | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |                                          |
|    |               |                                               | Ersatz für<br>Replacement<br>for       |                                                                                 |                                                                                         |                                          |
|    |               |                                               | SCHÜCO                                 |                                                                                 |                                                                                         |                                          |