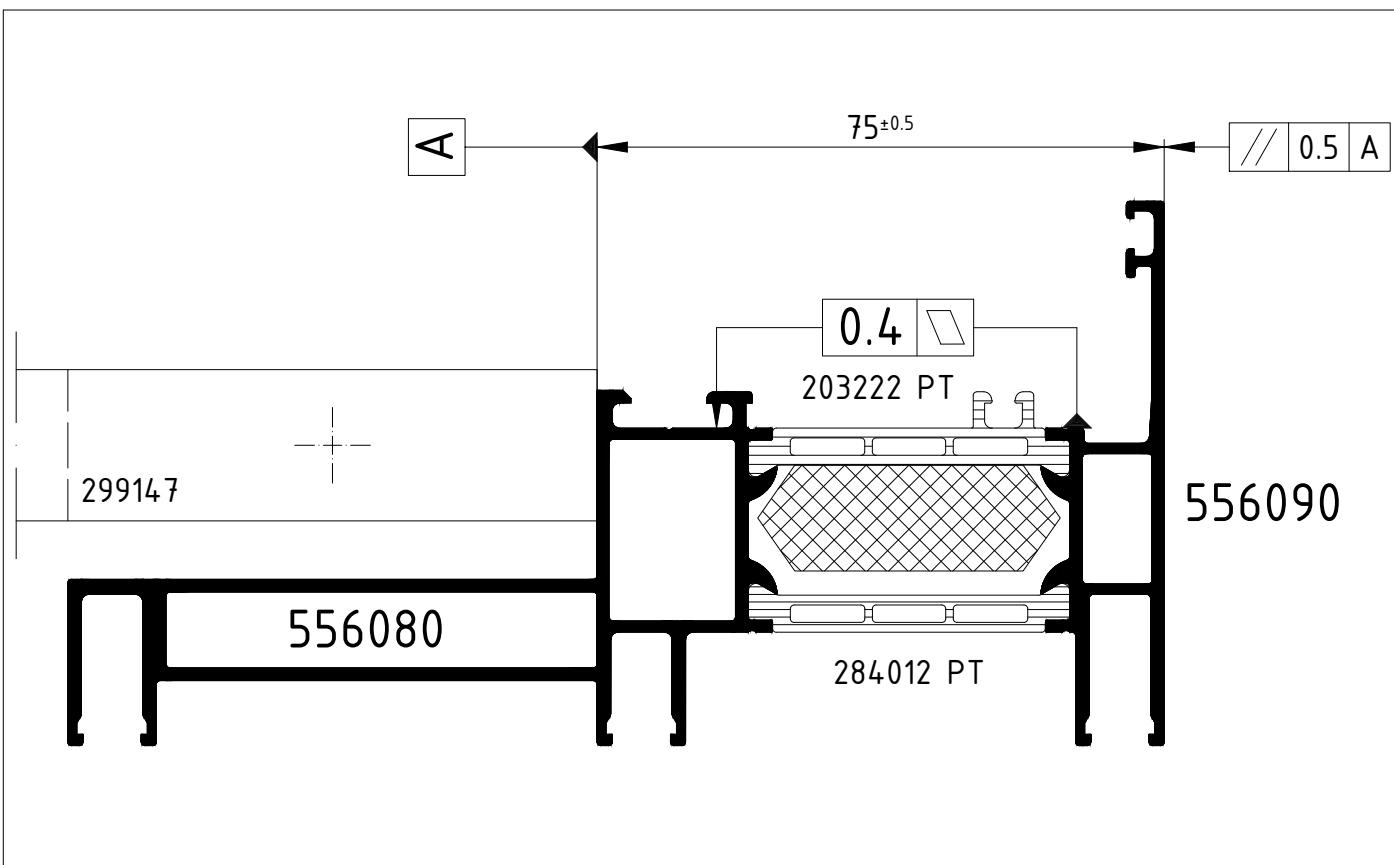
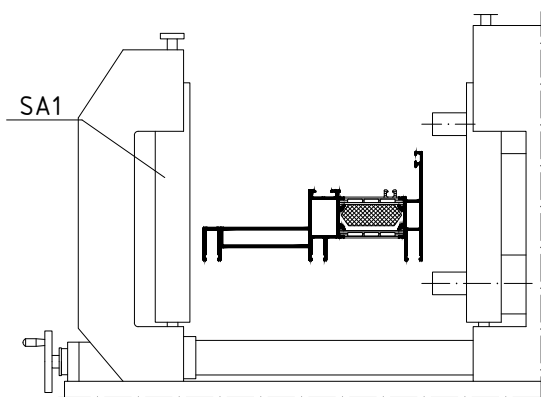
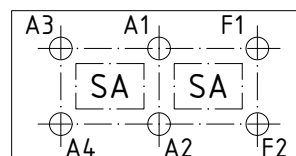




**Achtung:** Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan zu kontrollieren! Beachten Sie bitte auch die technischen Hinweise in den aktuellen Richtlinien.

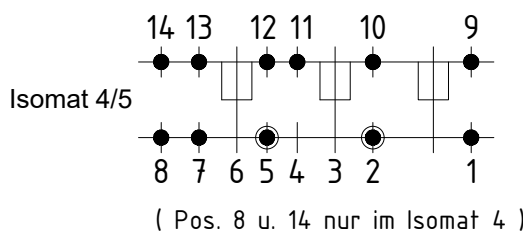


| Position  |
|-----------|
| SA-Rollen |



Durchlauf-  
richtung

### Isomat 3



- Andruck-  
walze

● Seitliche Andruck-rolle

|                                           |               |                                        |  |                                                                                     | Stck.<br>Qty.                                                                   |                                        | Art.-Nr. Zubehör<br>Art.-No. Accessories |                                                                                         |  |                                  |  |
|-------------------------------------------|---------------|----------------------------------------|--|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|----------------------------------------|------------------------------------------|-----------------------------------------------------------------------------------------|--|----------------------------------|--|
|                                           | Stck.<br>Qty. | Art.-Nr.<br>Art.-No.<br>für Isomat 3/5 |  | Art.-Nr.<br>Art.-No.<br>für Isomat 4                                                | Bestückungsfolge (v. innen nach außen)<br>Assembly sequence (inside to outside) |                                        |                                          |                                                                                         |  |                                  |  |
| A1                                        | 1             | 282590 B                               |  | 282590 B                                                                            | R1/A1                                                                           |                                        |                                          |                                                                                         |  |                                  |  |
| A2                                        | 1             | 282590 B                               |  | 282590 B                                                                            | R1/A2                                                                           |                                        |                                          |                                                                                         |  |                                  |  |
| A3                                        | 1             | 282591 B                               |  | 282590 B                                                                            | R1/A3                                                                           |                                        |                                          |                                                                                         |  |                                  |  |
| A4                                        | 1             | 282591 B                               |  | 282590 B                                                                            | R1/A4                                                                           |                                        |                                          |                                                                                         |  |                                  |  |
| F1                                        | 1             | 282592 B                               |  |                                                                                     | R1/F1                                                                           |                                        |                                          |                                                                                         |  |                                  |  |
| F2                                        | 1             | 282592 B                               |  |                                                                                     | R1/F2                                                                           |                                        |                                          |                                                                                         |  |                                  |  |
|                                           |               |                                        |  | Zulässige Abweichung<br>Permissible tolerance                                       |                                                                                 | Oberflächenabwicklung<br>Circumference |                                          | VP<br>PU                                                                                |  | Info-Plan:                       |  |
|                                           |               |                                        |  |                                                                                     |                                                                                 | mech.<br>polished                      |                                          | -                                                                                       |  |                                  |  |
|                                           |               |                                        |  |                                                                                     |                                                                                 | uml.<br>total                          |                                          |                                                                                         |  | Maßstab<br>Scale                 |  |
| Paßmaße<br>Close tol.                     |               | Abmaße<br>Std. tolerance               |  |                                                                                     |                                                                                 |                                        |                                          | 1 : 1                                                                                   |  | Gewicht<br>Weight                |  |
| Original / Änderung<br>Revision / Version |               |                                        |  | 0100                                                                                |                                                                                 | Datum<br>Date                          |                                          | Name                                                                                    |  | Werkstoff<br>Material            |  |
| Name                                      |               |                                        |  |                                                                                     |                                                                                 | 16.02.2023                             |                                          | Name                                                                                    |  | Benennung<br>Title               |  |
|                                           |               |                                        |  | gez.<br>drawn                                                                       |                                                                                 | Finkemeyer, C.                         |                                          | Rollenplan<br>Isomat 3/4/5<br>Schüco AWS 75.SI+ optimized IsoModul                      |  |                                  |  |
|                                           |               |                                        |  | gepr.<br>checked                                                                    |                                                                                 | Winkler, A.                            |                                          |                                                                                         |  |                                  |  |
|                                           |               |                                        |  | ges.<br>seen                                                                        |                                                                                 | Nienhüser, R.                          |                                          |                                                                                         |  |                                  |  |
|                                           |               |                                        |  |  |                                                                                 |                                        |                                          | Zeichn.-Nr.<br>Drawing No.                                                              |  | 570260 RP 1000                   |  |
|                                           |               |                                        |  |                                                                                     |                                                                                 |                                        |                                          | EDV erstellt<br>Ohne Unterschrift gültig<br>generated by EDP<br>valid without signature |  | Ersatz für<br>Replacement<br>for |  |
|                                           |               |                                        |  |                                                                                     |                                                                                 |                                        |                                          |                                                                                         |  |                                  |  |
|                                           |               |                                        |  |                                                                                     |                                                                                 |                                        |                                          |                                                                                         |  |                                  |  |