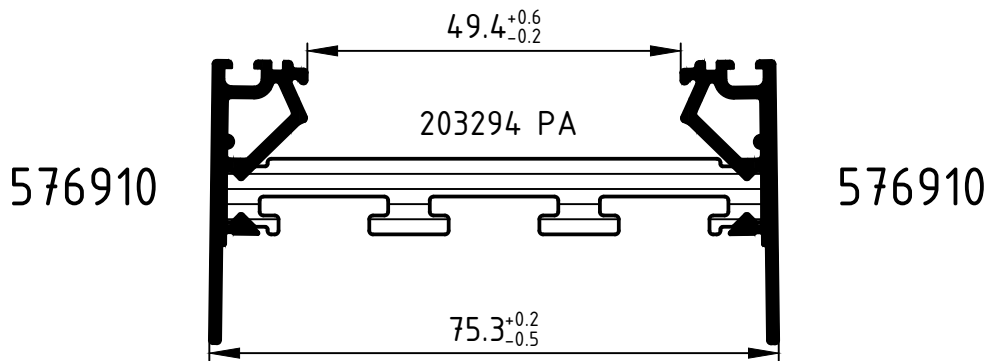
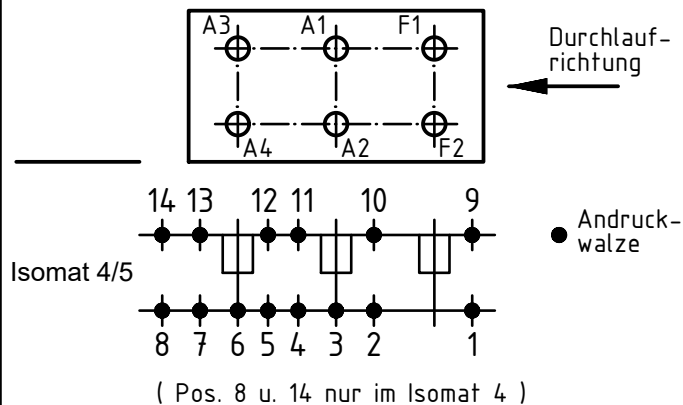
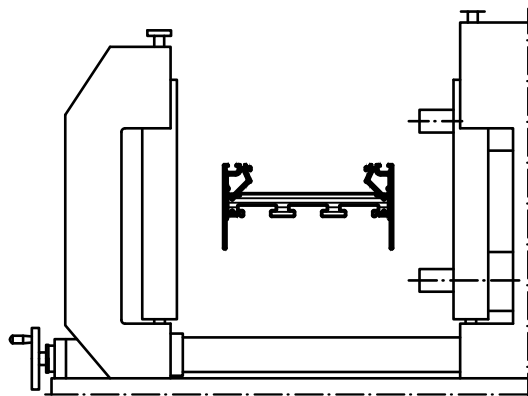




Achtung! Andruck von oben wie folgt einstellen: F1 so einstellen das sie die Profilschale 555010 leicht berührt und F1 dann entfernen. Abgeminderte Schubfestigkeit:  $R_{usv} \geq 0,5 \text{ N/mm}$   
Attention! Set the pressure from above as follows: Set F1 so that you touch the profile shell 555010 lightly and then remove F1. Reduced shear strength:  $R_{usv} \geq 0,5 \text{ N/mm}$

Achtung: Das Rollergebnis ist nach dem Verbund des Profiles anhand der Prüfmaße im Rollenplan  
Attention: zu kontrollieren! Beachten Sie bitte auch die technischen Hinweise in den aktuellen Richtlinien.



|                                        |   |                                            |  | Stck. Qty.                          |  | Art.-Nr. Zubehör Art.-No. Accessories                                          |  |
|----------------------------------------|---|--------------------------------------------|--|-------------------------------------|--|--------------------------------------------------------------------------------|--|
| Stck. Qty.                             |   | Art.-Nr. Art.-No. für Isomat 5             |  | Art.-Nr. Art.-No. für Isomat 4      |  | Bestückungsfolge (v. innen nach außen) Assembly sequence (inside to outside)   |  |
| A1                                     | 1 | 296273                                     |  | 296273                              |  |                                                                                |  |
| A2                                     | 1 | 264386                                     |  | 264386                              |  |                                                                                |  |
| A3                                     | 1 | 296273                                     |  | 296273                              |  |                                                                                |  |
| A4                                     | 1 | 264387                                     |  | 264386                              |  |                                                                                |  |
| F1                                     | 1 | 296273                                     |  |                                     |  |                                                                                |  |
| F2                                     | 1 | 264385                                     |  |                                     |  |                                                                                |  |
|                                        |   | Zulässige Abweichung Permissible tolerance |  | Oberflächenabwicklung Circumference |  | VP PU                                                                          |  |
|                                        |   |                                            |  | mech. polished -                    |  | Info-Plan:                                                                     |  |
|                                        |   |                                            |  | uml. total                          |  | Maßstab Scale 1 : 1                                                            |  |
| Paßmaße Close tol.                     |   | Abmaße Std. tolerance                      |  |                                     |  | Werkstoff Material                                                             |  |
| Original / Änderung Revision / Version |   | 0201                                       |  | Datum Date                          |  | Benennung Title                                                                |  |
| Name                                   |   |                                            |  | 25.06.2024                          |  | Rollenplan Isomat 4/5                                                          |  |
| Toleranz +0,6/-0 mm auf                |   | gez. drawn                                 |  | Finkemeyer                          |  | Schüco AS PD 75.HI Access Line                                                 |  |
| +0,6/-0,2 geändert                     |   | gepr. checked                              |  | Winkler, A.                         |  | 577530 RP 1000                                                                 |  |
|                                        |   | ges. seen                                  |  | Nienhüser, R.                       |  | EDV erstellt Ohne Unterschrift gültig generated by EDP valid without signature |  |
|                                        |   |                                            |  |                                     |  | Ersatz für Replacement for                                                     |  |
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